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A Single Feeding System for many different parts

FlexiBowl® A flexible part feeding system

FlexiBowl® is a **flexible** parts feeder that is compatible with every robot and vision system. Entire families of parts within **0,04-10 in** and **0,035-8,8 oz** can be handled by a single FlexiBowl® replacing a whole set of vibrating bowl feeders. Its lack of dedicated tooling and its **easy-to-use** and **intuitive programming** allows quick and multiple product changeovers inside the same work shift.



The Benefits of the Circular System

The linear hopper dropping, the feeder separating and the robot picking are performed **simultaneously** in specific sectors of the FlexiBowl® surface. A **quick feeding sequence** is guaranteed.

HOW IT WORKS

- 0 | Connectivity Digital I/O, TCP/IP, UDP, Ethernet-IP
- 1 | Linear Hopper Drops components and rear emptying
- 2 | Diverter/ Blow Unit Diverts components from the ring

2

FlexiBowl

- 3 | **NEW** Rotary Disc Custom Discs upon request
- 4 | Flip Unit Separates components
- 5 | Backlight
- 6 | NEW Quick Emptying Automatic Product Changeover
- 7 | **NEW** Quick Release Quick Disc Change
- 8 | Toplight
- 9 | FlexiVision System Sends parts coordinates to the robot. Controls feeder movements and manages the parts flow from the hopper. Parts database manager.

INDIPENDENT AND SIMULTANEOUS ACTIVITIES

- A | Dropping
- B | Separating

0

Ethernet

- C | Picking
- D | Recirculating



FlexiBowl[®] Five Sizes to meet all your production requirements

A VERSATILE SOLUTION

FlexiBowl® solution is highly versatile and is able to feed parts with every:

- > Geometry
- > Surface
- > Material

SURFACE OPTIONS

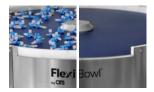
The Rotary Disc is available in various **colours**, **textures**, **degrees of surface adhesion**.



WHY FLEXIBOWL®

- > High Performance
- > 15,4 lb Max Payload
- > Reliable and Lean Design
- > Low Maintenance
- > Intuitive Programming
- > Works in **Extreme** Environments
- > Ready to Ship
- Suitable for Tangly and Sticky Parts

OPTIONS



Quick Emptying for fast product changeovers



Spike Disc suitable for cylindrical parts



For **Multiple Parts** feeding



Custom Made upon request

PRODUCT RANGE	Recommended Part size	Recommended Part Weight	Max Payload	Backlight Area	Recommended Linear Hopper	Pick Height	Weight
NEW FlexiBowl® 200	0,04 <x<0,4 in<="" td=""><td><0,71 oz</td><td>2,20 lb</td><td>7x3,6 in</td><td>61÷305 in³</td><td>10,6 in</td><td>39,6 lb</td></x<0,4>	<0,71 oz	2,20 lb	7x3,6 in	61÷305 in ³	10,6 in	39,6 lb
FlexiBowl® 350	0,04 <x<0,8 in<="" td=""><td><1,4 oz</td><td>6,6 lb</td><td>9x4,4 in</td><td>305÷610 in³</td><td>10,6 in</td><td>55 lb</td></x<0,8>	<1,4 oz	6,6 lb	9x4,4 in	305÷610 in ³	10,6 in	55 lb
FlexiBowl® 500	0,2 <x<2 in<="" td=""><td><3,5 oz</td><td>15,4 lb</td><td>13x7,4 in</td><td>610÷1220 in³</td><td>10,6 in</td><td>92 lb</td></x<2>	<3,5 oz	15,4 lb	13x7,4 in	610÷1220 in³	10,6 in	92 lb
FlexiBowl® 650	0,8 <x<4,3 in<="" td=""><td><6 oz</td><td>15,4 lb</td><td>16x9,8 in</td><td>1220÷2440 in³</td><td>10,6 in</td><td>119 lb</td></x<4,3>	<6 oz	15,4 lb	16x9,8 in	1220÷2440 in ³	10,6 in	119 lb
FlexiBowl® 800	2,3 <x<10 in<="" td=""><td>< 8,8 oz</td><td>15,4 lb</td><td>16x12,7 in</td><td>1220÷2440 in³</td><td>10,6 in</td><td>156 lb</td></x<10>	< 8,8 oz	15,4 lb	16x12,7 in	1220÷2440 in ³	10,6 in	156 lb



FlexiBowl® Solution: A turnkey system

The FlexiBowl Solution is the result of our long-standing experience on flexible systems for precision assembly and parts handling, gained in a wide range of industries. A constant cooperation with clients and commitment to R&D, make ARS the ideal partner to meet every production requirement. We are committed to achieve the highest quality and results.

COMPATIBLE WITH A WIDE CHOICE OF ROBOTS

- > ABB > Denso > Epson > Fanuc > Kuka > Mecademic > Mitsubishi
- >Omron-Adept > Shibaura > Stäubli > TM > UR > Yaskawa





Preliminary Analysis





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Training

Technical Support

and Feasibility Test

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HARDWARE

CONTROL SW

Layout and Cycle

Time Optimization

On-site Support for

System Ramp-up

LIGHTING

ROBOT GRIPPER

Equipment

Design

Remote

Support



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