





# **Expression Editor and Listen Node**

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## Revision History Table

Revision	Date	Revised Content
01	August, 2018	Original Release
02	December, 2018	<ol style="list-style-type: none"> <li>1. Add Math functions</li> <li>2. Add Data parameters</li> <li>3. Add PVT Motion functions</li> <li>4. Add Byte_Contact() syntax 5</li> <li>5. Add Force Sensor Data parameter, FT</li> <li>6. Modify ScriptExit() description</li> <li>7. Add StopAndClearBuffer(), Pause(), Resume() of Motion functions</li> <li>8. Add support Base[key,index]to set/get vision base of one-shot-get-all job</li> <li>9. Add changeref()</li> <li>10. Rename RMS_VarSync() to VarSync()</li> <li>11. Support (type) casting for data type conversion</li> </ol>
03	February, 2019	<ol style="list-style-type: none"> <li>1. Add FT.Zero to Enable/Disable Zero Sensor</li> <li>2. Modify ListenPacket() example description</li> </ol>

# 1. Expression

## 1.1 Types

Different data types of variable can be declared in Variables Manager

byte	8bit interger	unsigned	0 to 255	significant digit 3
int	32bit interger	signed	-2147483648 to 2147483647	significant digit 10
float	32bit float number	signed	-3.40282e+038f to 3.40282e+038f	significant digit 7
double	64bit float number	signed	-1.79769e+308 to 1.79769e+308	significant digit 15
bool	booling		true or false	
string	string			

For int type variable, both int16 and int32 are supported. The default type is int 32

int16	16bit interger	signed	-32768 to 32767	significant digit 5
int32	32bit interger	signed	-2147483648 to 2147483647	significant digit 10

## 1.2 Variables and Constants

### 1. Variables

In the naming rule of variables, only the numbers, under line and the upper case and lower case English characters are supported.

Numbers      0123456789

Characters    a-z, A-Z, \_

Example

```
int i = 0
```

```
string s = "ABC"
```

```
string s1 = "DEF"
```

```
string s2 = "123"
```

When utilizing variables, double quotation marks shall not be applied as shown below:

```
s = s1 + " and " + s2    // s = "DEF and 123"
```

```
                          // s, s1, s2 are variable, and " and " is a string.
```

When using constant, including number, string, and booling value, only sting shall double quotation

marks be applied to.

## 2. Numbers

- Decimal integer, decimal float number, binary, hexadecimal integer and scientific notation are supported.

Decimal integer	123
	-123
	+456
Decimal float	34.567
	-8.9
Binary	0b0000111
	0B1110000
Hexadecimal integer	0x123abc
	0X00456DEF
Scientific notation	3.4e5
	2.3E-4

- For binary and Hexadecimal notation, there is no float number.
- The notation of number is not case sensitive.

For example:

0b0011 equals to 0B0011

0xabcD equals to 0XABCD, 0xABCd, 0Xabcd etc.

3.4e5 equals to 3.4E5

- The transforming between float number and byte array may cause discrepancy in value

For example:

float 5.317302E+030 → float to byte[] {0x72,0x86,0x3A,0x42}

byte[] {0x72,0x86,0x3A,0x43} → byte[] to float 5.317302E+030

- Byte can only present unsigned numbers from 0 to 255. As a result, if negative number is assigned to byte type variable directly or through calculation, only 8 bit unsigned value will be kept.

For example:

byte b = -100 // b = 156 // -100 is present as 0xFFFFF9C by 16bit notation.

// Because byte can only keep 8 bit data, that is 0x9C (156), b will equals to 156

### 3. String

When inputting string constant, double quotation marks shall be placed in pairs around the string to avoid the recognition error of variable and string. °

For example

“Hello World! “

“Hello TM”5” (If “ is one of the character in the string, use two (”) instead of one (”).

- Control character in double quotation mark is not supported.

For example:

“Hello World!\r\n” (the output would be **Hello World!\r\n** string)

- Without double quotation marks, the compiling will follow the rules below
  1. Numbers will be view as numbers
  2. The combination of numbers and characters will be view as variable as long as the variable does exist.
  3. If the variable does not exist, it will be compiled as string with warning message.
- The combination of string and variable

1. Inside double quotation marks, variables will not be combined as variables

For example:

```
s = “TM5”           // s = “TM5”  
s1 = “Hi, s Robot”  // s1 = “Hi, s Robot”
```

2. To input the combination of variables and strings, double quotation marks needs to be placed around the string, and plus sign (+) shall be used to link variables and numbers

Example:

```
s1 = “Hi, “ + s + “ Robot”  // s1 = “Hi, TM5 Robot”
```

3. To be compatible with the old version software, the single quotation marks can be placed around the variables , but a warning message will be send out

For example:

```
single quotation marks  “Hi, ‘s’ Robot”      // s1 = “Hi, TM5 Robot”  
“Hi, ‘x’ Robot”         // s1 = “Hi, ‘x’ Robot”  // Because variable x does not exist, ‘x’ is viewed  
as string
```

4. Single quotation marks cannot be presented by ‘’. If the users would like to input ‘(variable name)’, the standard format with double quotation marks should be used.

For example

```
"Hi, 's' Robot"           // s1 = "Hi, TM5 Robot"
```

// If s1 = "Hi, 's' Robot" is what you want, please use the following syntax.

```
"Hi, ' + "s" + "' Robot"   // s1 = "Hi, 's' Robot"
```

- For control character, e.g. new line, please use Ctrl() command.

For example

```
s1 = "Hi, " + Ctrl("\r\n") + s + " Robot"   or   "Hi, " + NewLine + s + " Robot"
```

Hi,

TM5 Robot

- Reserved characters is similar to variables, no double quotation marks is needed. (But single quotation mark is not supported)

1. empty                                  empty string, equals to ""
2. newline 或 NewLine                  new line, equals to Ctrl("\r\n") or Ctrl(0x0D0A)

#### 4. Boolean

True or false value of logic.

Represent true value                  true

True

Represent false value                false

False

The Boolean value is case sensitive. If the legal notation is applied, it will be viewed as variable or string.

### 1.3 Array

- Array is a set of data with the same data type. The initial value is assigned with {}, and every element remains the characteristic of its data type.

For example

```
int[] i = {0,1,2,3}           // elements in number data type
```


```
string[] s = {"ABC", "DEF", "GHI"} // elements in string data type
```

```
bool[] bb = {true, false, true} // elements in boolean data type
```

- By utilizing index, the value of specified element can be get, the index is start from 0

For example

index	0	1	2	3	4	5	6	7
-------	---	---	---	---	---	---	---	---

array  eight elements in total  
 A[0] A[1] A[2] A[3] A[4] A[5] A[6] A[7]

Valid index values [0] .. [7], an error will occur with invalid index number.

- Only one degree array is supported. The maximum index number is 2048.
- The array size is dynamic, which may alter according to the return value of functions or assigned values. The maximum element number is 2048. This feature makes array meet the needs of different functions and applications in Network Node.

For Example:

```
string[] ss = {empty, empty, empty}           // The initial size of string array is 3 elements
ss = String_Split("A_B_C_D_F_G_H", "_")       // After splitting string, the string array has 7 elements
len = Length(ss)                               // len = 7
ss = String_Split("A,B", ",")                 // After splitting string, the string array has 2 elements
len = Length(ss)                               // len = 2
```

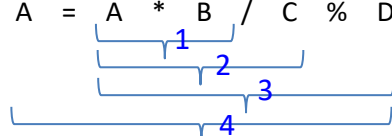
## 1.4 Operator Symbols

- The operator table is listed below.
- The calculation follows the precedence of operator first then the associativity.

For example

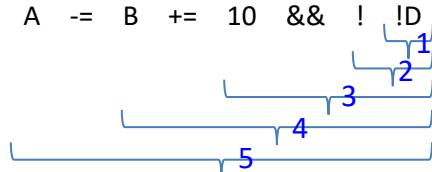
left-to-right associativity

A = A \* B / C % D → ( A = ( ( ( A \* B ) / C ) % D ) )



right-to-left associativity

A -= B += 10 && ! ID → ( A -= ( B += ( 10 && ( ! ( ! D ) ) ) ) )



Precedence High to low	Operator	Name	Example	Requirement	associativity
17	++	Postfix increment	i++	Integer	left-to-right
	--	Postfix decrement	i--	variable	
	()	Function call	int x = f()		
	[]	Allocate storage	array[4] = 2	Array variable	
16	++	Prefix increment	++i	Integer	right-to-left
	--	Prefix decrement	--i	variable	
	+	Unary plus	int i = +1	Numeric	
	-	Unary minus	int i = -1	variable, Constant	
	!	Logical negation (NOT)	if (!done) ...	Boolean	
	~	Bitwise NOT	flag1 = ~flag2	Integer	
14	*	Multiplication	int i = 2 * 4	Numeric	left-to-right
	/	Division	float f = 10.0 / 3.0	variable,	
	%	Modulo (integer)	int rem = 4 % 3	Constant	
13	+	Addition	int i = 2 + 3	Numeric	
	-	Subtraction	int i = 5 - 1	variable, Constant	
12	<<	Bitwise left shift	int flags = 33 << 1	Integer	
	>>	Bitwise right shift	int flags = 33 >> 1	variable, Constant	
11	<	Less than	if (i < 42) ...	Numeric	
	<=	Less than or equal to	if (i <= 42) ...	variable,	
	>	Greater than	if (i > 42) ...	Constant	
	>=	Greater than or equal to	if (i >= 42) ...		
10	==	Equal to	if (i == 42) ...		
	!=	Not equal to	if (i != 42) ...		
9	&	Bitwise AND	flag1 = flag2 & 42	Integer	
8	^	Bitwise XOR	flag1 = flag2 ^ 42	variable,	
7		Bitwise OR	flag1 = flag2   42	Constant	
6	&&	Logical AND	if (conditionA && conditionB)		
5		Logical OR	if (conditionA    conditionB)		
4	c ? t : f	Ternary conditional	int i = a > b ? a : b		right-to-left
3	=	Basic assignment	int a = b	Left side:	
	+=	Addition assignment	a += 3	Numeric	
	-=	Subtraction assignment	b -= 4		

	*=	Multiplication assignment	a *= 5	variable	
	/=	Division assignment	a /= 2	Right side:	
	%=	Modulo assignment	a %= 3	Numeric variable, Constant	
	<<=	Bitwise left shift assignment	flags <<= 2	Left side: Integer variable	
	>>=	Bitwise right shift assignment	flags >>= 2	Right side: Integer variable	
	&=	Bitwise AND assignment	flags &= new_flags	variable, Constant	
	^=	Bitwise XOR assignment	flags ^= new_flags		
	=	Bitwise OR assignment	flags  = new_flags		

## 1.5 Data type conversion

- Data types can be converted to each other and used in variables/constants or arrays.
- Conversions must be in the same format of the containers such as variable/constant conversions or array conversions. **It is not permitted to convert a variable to an array or an array to a variable.**

Native type	Conversion type	Example	Result
byte	int	int i = (int)100	i = 100
	float	float f = (float)100	f = 100
	double	double d = (double)100	d = 100
	bool	bool flag = (bool)0	flag = true (not null)
	string	string s = (string)100	s = "100"
int	byte	byte b = (byte)1000	b = 232
	float	float f = (float)1000	f = 1000
	double	double d = (double)1000	d = 1000
	bool	bool flag = (bool)1000	flag = true (not null)
	string	string s = (string)1000	s = "1000"
float	byte	byte b = (byte)1.23	b = 1
	int	int i = (int)1.23	i = 1
	double	double d = (double)1.23	d = 1.23
	bool	bool flag = (bool)1.23	flag = true
	string	string s = (string)1.23	s = "1.23"
double	byte	byte b = (byte)1.23	b = 1
	int	int i = (int)1.23	i = 1
	float	float f = (float)1.23	f = 1.23

	bool	bool flag = (bool)1.23	flag = true
	string	string s = (string)1.23	s = "1.23"
bool	byte	byte b = (byte)True	Error
	int	int i = (int)False	Error
	float	float f = (float>true	Error
	double	double d = (double>false	Error
	string	string s = (string)True	s = "True"
string	byte	byte b1 = (byte)"1.23" byte b2 = (byte)"XYZ"	1 Error
	int	int i = (int)"1.23"	1
	float	float f1 = (float)"1.23" float f2 = (float)"XYZ"	1.23 Error
	double	double d = (double)"1.23"	1.23
	bool	bool flag1 = (bool)"1.23" bool flag2 = (bool)""	flag1 = true (not null) flag2 = false (null)

- The conversion method of arrays is in accordance with the table above. The conversion is performed for each element in the array.

```
string[] ss = {"1.23", "4.56", "0.789"}
```

```
int[] i_array = (int[])ss          // i_array = {1, 4, 0}
```

```
float[] f_array = (float[])ss      // f_array = {1.23, 4.56, 0.789}
```

- Error messages will be returned when the conversions below occur.
  - Fail to convert to numeric correctly such as Booleans (true/false) or non-numeric strings ("XYZ").

```
int value = (int>true             // Error
```

```
int value = (int)"XYZ"           // Error
```

- Invalid float numbers to convert to floats or doubles such as NaN or Infinity.

```
string dvalue = "1.79769e+308"
```

```
float f = (float)dvalue          // Error 1.79769e+308 is a valid double type and unable to convert to the float type.
```

## 1.6 Warning

A warning message will prompt, under the condition listed below.

- Double quotation marks does not placed around the string constant.

- There is single quotation mark inside the string constant.
- When assigning float value to integer constant, some digits may get lost

For example

```
int i = 1.234    // warning i = 1
float f = 1.234
i = f           // warning i = 1
```

- When assigning value to variables with fewer digits, some digits may get lost

For example

```
byte b = 100
int i = 1000
float f = 1.234
double d = 2.345
b = i           // warning b = 232    // byte can contain values from 0 to 255
f = d           // warning f = 2.345
```

- When assigning string value to numeric variable, a conversion from string to number will be applied. If the conversion is executable, a warning message will prompt, or the project will be stopped by error.


For example

```
int i = "1234"           // warning i = 1234
int j = "0x89AB"         // warning j = 35243
int k = "0b1010"         // warning k = 10
string s1 = 123           // warning s1 = 123 // Number to string
string s2 = "123"
int x = s2                // warning // string to number
// The following code can be compiled with warning, but will be stopped by error when executing.
S2 = "XYZ"
x = s2                    // warning // Stop executing by error// s = "XYZ" cannot be converted to
number
s2 = ""
x = s2                    // warning // Stop executing by error// s = "" cannot be converted to number
```

- String parameters are used as numeric parameters in functions.

For example

```
Ctrl(0x0A0B0C0D0E)      // warning // 0x0A0B0C0D0E is not int type (over 32bit)
                        // Because there is another syntax, Ctrl(string), the parameter
                        would be applied to Ctrl(string)
```



Although the project can still be executed with warning message, correcting all the errors in warning message is highly recommended, which can eliminate unpredictable problems and prevent the project being stopped by errors.

## 2. Functions

### 2.1 Byte\_ToInt16()

Transform the first two bytes of the assigned byte array to integer, and returns in int type.

#### Syntax 1

```
int Byte_ToInt16(  
    byte[],  
    int,  
    int  
)
```

#### Parameters

<code>byte[]</code>	Byte array
<code>int</code>	Byte array follows the Little Endian or Big Endian
0	Little Endian (Default)
1	Big Endian
<code>int</code>	Transfer to signed int16 (Signed Number) or unsigned int16 (Unsigned Number)
0	signed int16 (Default)
1	unsigned int16

#### Return

`int` A signed or unsigned int16 formed by 2 bytes beginning at index [0].  
Because only 2 bytes is needed, the index of byte array will be [0][1]. If the data is not long enough, it would be filled to 2 bytes before transforming.

#### Note

`byte[] bb1 = {0x90, 0x01, 0x05}`

`byte[] bb2 = {0x01}` // Cause bb2[] does not fill 2 bytes. It would be filled to 2 bytes before transforming.

```
value = Byte_ToInt16(bb1, 0, 0) // 0x0190 value = 400  
value = Byte_ToInt16(bb1, 0, 1) // 0x0190 value = 400  
value = Byte_ToInt16(bb1, 1, 0) // 0x9001 value = -28671  
value = Byte_ToInt16(bb1, 1, 1) // 0x9001 value = 36865  
value = Byte_ToInt16(bb2, 0, 0) // 0x0001 value = 1  
value = Byte_ToInt16(bb2, 0, 1) // 0x0001 value = 1  
value = Byte_ToInt16(bb2, 1, 0) // 0x0100 value = 256  
value = Byte_ToInt16(bb2, 1, 1) // 0x0100 value = 256
```

### Syntax 2

```
int Byte_ToInt16(  
    byte[],  
    int  
)
```

#### Note

Similar to Syntax 1 with return value as signed int16

**Byte\_ToInt16(bb1, 0) => Byte\_ToInt16(bb1, 0, 0)**

### Syntax 3

```
int Byte_ToInt16(  
    byte[]  
)
```

#### Note

Similar to Syntax 1 with little endian input and return value as signed int16

**Byte\_ToInt16(bb1) => Byte\_ToInt16(bb1, 0)**

## 2.2 Byte\_ToInt32()

Transform the first four bytes of byte array to integer, and return in int type.

### Syntax 1

```
int Byte_ToInt32(  
    byte[],  
    int  
)
```

#### Parameters

byte[]	The input byte array
int	The input byte array follows Little Endian or Big Endian
0	Little Endian (Default)
1	Big Endian

#### Return

int      An unsigned int32 formed by 4 bytes beginning at index [0].  
Because only 4 bytes is needed, the index of byte array will be [0][1][2][3]. If the data is not long enough, it would be filled to 4 bytes before transforming.

## Note

```
byte[] bb1 = {0x01, 0x02, 0x03, 0x4F, 1}
```

byte[] bb2 = {0x01, 0x02, 0x03} // Cause bb2[] does not fill 4 bytes. It would be filled to 4 bytes before transforming.

```
value = Byte_ToInt32(bb1, 0) // 0x4F030201 value = 1325597185
```

```
value = Byte_ToInt32(bb1, 1) // 0x0102034F value = 16909135
```

```
value = Byte_ToInt32(bb2, 0) // 0x00030201 value = 197121
```

```
value = Byte_ToInt32(bb2, 1) // 0x01020300 value = 16909056
```

## Syntax 2

```
int Byte_ToInt32 (  
    byte[]  
)
```

## Note

Similar to Syntax 1 with little endian input

```
Byte_ToInt32(bb1) => Byte_ToInt32(bb1, 0)
```

## 2.3 Byte\_ToFloat()

Transform the first four bytes of byte array to float number, and return in float type.

## Syntax 1

```
float Byte_ToFloat (  
    byte[],  
    int  
)
```

## Parameters

byte[] The input byte array

int The input byte array follows Little Endian or Big Endian

0 Little Endian (Default)

1 Big Endian

## Return

float A floating-point number formed by 4 bytes beginning at index [0].

Because only 4 bytes is needed, the index of byte array will be [0][1][2][3]. If the data is not

long enough, it would be filled to 4 bytes before transforming.

#### Note

```
byte[] bb1 = {0x01, 0x02, 0x03, 0x4F, 1}
```

`byte[] bb2 = {0x01, 0x02, 0x03}` // Cause bb2[] does not fill 4 bytes. It would be filled to 4 bytes before transforming.

```
value = Byte_ToFloat(bb1, 0) // 0x4F030201 value = 2.197947E+09
```

```
value = Byte_ToFloat(bb1, 1) // 0x0102034F value = 2.38796E-38
```

```
value = Byte_ToFloat(bb2, 0) // 0x00030201 value = 2.762254E-40
```

```
value = Byte_ToFloat(bb2, 1) // 0x01020300 value = 2.387938E-38
```

#### Syntax 2

```
float Byte_ToFloat (
    byte[]
)
```

#### Note

Similar to Syntax 1 with little endian input

```
Byte_ToFloat(bb1) => Byte_ToFloat(bb1, 0)
```

## 2.4 Byte\_ToDouble()

Transform the first eight bytes of byte array to float number, and return in double type.

#### Syntax 1

```
double Byte_ToDouble (
    byte[],
    int
)
```

#### Parameters

`byte[]` The input byte array

`int` The input byte array follows Little Endian or Big Endian

0 Little Endian (Default)

1 Big Endian

#### Return

`double` A floating-point number formed by 8 bytes beginning at index [0].

Because only 8 bytes is needed, the index of byte array will be [0][1][2][3][4][5][6][7]. If the

data is not long enough, it would be filled to 8 bytes before transforming.

### Note

`byte[] bb1 = {0x01, 0x02, 0x03, 0x4F, 1} // Cause bb1[] does not fill 8 bytes. It would be filled to 8 bytes before transforming.`

`byte[] bb2 = {0x01, 0x02, 0x03} // Cause bb1[] does not fill 8 bytes. It would be filled to 8 bytes before transforming.`

```
value = Byte_ToDouble(bb1, 0) // 0x000000014F030201 value = 2.77692782029764E-314
value = Byte_ToDouble(bb1, 1) // 0x0102034F01000000 value = 8.20840179153173E-304
value = Byte_ToDouble(bb2, 0) // 0x0000000000030201 value = 9.73907141738724E-319
value = Byte_ToDouble(bb2, 1) // 0x0102030000000000 value = 8.20785244926136E-304
```

### Syntax 2

```
double Byte_ToDouble (
    byte[]
)
```

### Note

Similar to Syntax 1 with little endian input

`Byte_ToDouble(bb1) => Byte_ToDouble(bb1, 0)`

## 2.5 Byte\_ToInt16Array()

Transform byte array to integer every 2 bytes, and return in `int[]` type.

### Syntax 1

```
int[] Byte_ToInt16Array (
    byte[],
    int,
    int
)
```

### Parameters

`byte[]` The input byte array  
`int` The input byte array follows Little Endian or Big Endian  
`0` Little Endian (Default)

1	Big Endian
int	Transfer to signed int16 (Signed Number) or unsigned int16 (Unsigned Number)
0	signed int16 (Default)
1	unsigned int16

### Return

int[] A integer array formed by every 2 bytes of byte array beginning at index [0]

### Note

byte[] bb1 = {0x90, 0x01, 0x02, 0x03, 0x04} // When the remaining part does not fill 2 byte, it would be filled to 2 bytes before transforming.

byte[] bb2 = {1, 2, 3, 4}

value = Byte\_ToInt16Array(bb1, 0, 0) // {0x0190, 0x0302, 0x0004} value = {400, 770, 4}

value = Byte\_ToInt16Array(bb1, 0, 1) // {0x0190, 0x0302, 0x0004} value = {400, 770, 4}

value = Byte\_ToInt16Array(bb1, 1, 0) // {0x9001, 0x0203, 0x0400} value = {-28671, 515, 1024}

value = Byte\_ToInt16Array(bb1, 1, 1) // {0x9001, 0x0203, 0x0400} value = {36865, 515, 1024}

value = Byte\_ToInt16Array(bb2, 0, 0) // {0x0201, 0x0403} value = {513, 1027}

value = Byte\_ToInt16Array(bb2, 0, 1) // {0x0201, 0x0403} value = {513, 1027}

value = Byte\_ToInt16Array(bb2, 1, 0) // {0x0102, 0x0304} value = {258, 772}

value = Byte\_ToInt16Array(bb2, 1, 1) // {0x0102, 0x0304} value = {258, 772}

### Syntax 2

```
int[] Byte_ToInt16Array (
    byte[],
    int
)
```

### Note

Similar to Syntax 1 with return value as signed int16

Byte\_ToInt16Array(bb1, 0) => Byte\_ToInt16Array(bb1, 0, 0)

### Syntax 3

```
int[] Byte_ToInt16Array (
    byte[]
)
```

### Note

Similar to Syntax 1 with little endian input and return value as signed int16

Byte\_ToInt16Array(bb1) => Byte\_ToInt16Array(bb1, 0)

## 2.6 Byte\_ToInt32Array()

Transform byte array to integer every 4 bytes, and return in int[] type

### Syntax 1

```
int[] Byte_ToInt32Array (  
    byte[],  
    int  
)
```

#### Parameters

`byte[]` The input byte array

`int` The input byte array follows Little Endian or Big Endian

- 0 Little Endian (Default)
- 1 Big Endian

#### Return

`int[]` A integer array formed by every 4 bytes of byte array beginning at index [0]

#### Note

`byte[] bb1 = {0x01, 0x02, 0x03, 0x04, 0x05} // When the remaining part does not fill 4 byte, it would be filled to 4 bytes before transforming.`

`byte[] bb2 = {1, 2, 3, 4}`

`value = Byte_ToInt32Array(bb1, 0) // {0x04030201, 0x00000005} value = {67305985, 5}`

`value = Byte_ToInt32Array(bb1, 1) // {0x01020304, 0x05000000} value = {16909060, 83886080}`

`value = Byte_ToInt32Array(bb2, 0) // {0x04030201} value = {67305985}`

`value = Byte_ToInt32Array(bb2, 1) // {0x01020304} value = {16909060}`

### Syntax 2

```
int[] Byte_ToInt32Array (  
    byte[]  
)
```

#### Note

Similar to Syntax 1 with little endian input.

`Byte_ToInt32Array(bb1) => Byte_ToInt32Array(bb1, 0)`

## 2.7 Byte\_ToFloatArray()

Transform byte array to integer every 4 bytes, and return in float[] type.

### Syntax 1

```
float[] Byte_ToFloatArray(  
    byte[],  
    int  
)
```

#### Parameters

`byte[]` The input byte array  
`int` The input byte array follows Little Endian or Big Endian  
    0 Little Endian (Default)  
    1 Big Endian

#### Return

`float[]` A floating-point number array formed by every 4 bytes of byte array beginning at index [0]

#### Note

`byte[] bb1 = {0x01, 0x02, 0x03, 0x04, 0x05}` // When the remaining part does not fill 4 byte, it would be filled to 4 bytes before transforming.

`byte[] bb2 = {1, 2, 3, 4}`

`value = Byte_ToFloatArray(bb1, 0)` // {0x04030201, 0x00000005} value = {1.53999E-36, 7.006492E-45}

`value = Byte_ToFloatArray(bb1, 1)` // {0x01020304, 0x05000000} value = {2.387939E-38, 6.018531E-36}

`value = Byte_ToFloatArray(bb2, 0)` // {0x04030201} value = {1.53999E-36}

`value = Byte_ToFloatArray(bb2, 1)` // {0x01020304} value = {2.387939E-38}

### Syntax 2

```
float[] Byte_ToFloatArray(  
    byte[]  
)
```

#### Note

Similar to Syntax 1 with little endian input

`Byte_ToFloatArray(bb1) => Byte_ToFloatArray(bb1, 0)`

## 2.8 Byte\_ToDoubleArray()

Transform byte array to double every 8 bytes, and return in double[] type.

### Syntax 1

```
double[] Byte_ToDoubleArray (  
    byte[],  
    int  
)
```

#### Parameters

`byte[]` The input byte array  
`int` The input byte array follows Little Endian or Big Endian  
0 Little Endian (Default)  
1 Big Endian

#### Return

`double[]` A floating-point number array formed by every 8 bytes of byte array beginning at index [0]

#### Note

`byte[] bb1 = {0x01, 0x02, 0x03, 0x04, 0x05}` // When the remaining part does not fill 8 byte, it would be filled to 8 bytes before transforming.

`byte[] bb2 = {1, 2, 3, 4}` // When the remaining part does not fill 8 byte, it would be filled to 8 bytes before transforming.

```
value = Byte_ToDoubleArray(bb1, 0) // {0x0000000504030201} value = {1.06432325297744E-313}  
value = Byte_ToDoubleArray(bb1, 1) // {0x0102030405000000} value = {8.20788039849233E-304}  
value = Byte_ToDoubleArray(bb2, 0) // {0x0000000004030201} value = {3.32535749480063E-316}  
value = Byte_ToDoubleArray(bb2, 1) // {0x0102030400000000} value = {8.2078802626846E-304}
```

### Syntax 2

```
double[] Byte_ToDoubleArray (  
    byte[]  
)
```

#### Note

Similar to Syntax 1 with little endian input

`Byte_ToDoubleArray(bb1) => Byte_ToDoubleArray(bb1, 0)`



## 2.10 Byte\_Concat()

Concatenate two byte arrays, or concatenate one array with a byte value.

### Syntax 1

```
byte[] Byte_Concat (  
    byte[],  
    byte  
)
```

#### Parameters

`byte[]` The input byte array

`byte` The byte value concatenated after the byte array

#### Return

`byte[]` The byte array formed by the input byte array and byte value

#### Note

```
byte[] bb1 = {0x31, 0x32, 0x33, 0x00, 0x4F, 1}
```

```
value = Byte_Concat(bb1, 12) // value = {0x31, 0x32, 0x33, 0x00, 0x4F, 0x01, 0x0C}
```

### Syntax 2

```
byte[] Byte_Concat (  
    byte[],  
    byte[]  
)
```

#### Parameters

`byte[]` The input byte array1

`byte[]` The input byte array2, would be concatenated to the end of array1

#### Return

`byte[]` Byte array formed from concatenating input arrays.

#### Note

```
byte[] bb1 = {0x31, 0x32, 0x33, 0x00, 0x4F, 1}
```

```
byte[] bb2 = {0x01, 0x02, 0x03}
```

```
value = Byte_Concat(bb1, bb2) // value = {0x31, 0x32, 0x33, 0x00, 0x4F, 0x01, 0x01, 0x02, 0x03}
```

### Syntax 3

```
byte[] Byte_Concat (  
    byte[],  
    byte[],  
    int  
)
```

#### Parameters

**byte[]** The input byte array1  
**byte[]** The input byte array2, would be concatenated after the end of array1  
**int** The number of element in array2 to be concatenated

<b>0..the length of array2</b>	Valid number
<b>&lt;0</b>	Invalid. Length of array2 will be applied instead.
<b>&gt; the length of array2</b>	Invalid. Length of array2 will be applied instead.

#### Return

**byte[]** Byte array formed from concatenating input arrays.

#### Note

byte[] bb1 = {0x31, 0x32, 0x33, 0x00, 0x4F, 1}

byte[] bb2 = {0x01, 0x02, 0x03}

```
value = Byte_Concat(bb1, bb2, 2)    // value = {0x31, 0x32, 0x33, 0x00, 0x4F, 0x01, 0x01, 0x02} // Concatenate only 2  
elements from array2  
value = Byte_Concat(bb1, bb2, -1)   // value = {0x31, 0x32, 0x33, 0x00, 0x4F, 0x01, 0x01, 0x02, 0x03} // -1 is invalid  
value  
value = Byte_Concat(bb1, bb2, 10)   // value = {0x31, 0x32, 0x33, 0x00, 0x4F, 0x01, 0x01, 0x02, 0x03} // 10 exceeds the  
array size  
  
// Length() can be utilized to acquire the array size  
value = Byte_Concat(bb1, bb2, Length(bb2)) // value = {0x31, 0x32, 0x33, 0x00, 0x4F, 0x01, 0x01, 0x02, 0x03}
```

### Syntax 4

```
byte[] Byte_Concat (  
    byte[],  
    int,  
    int,  
    byte[],  
    int,  
    int  
)
```

## Parameters

`byte[]` The input byte array1

`int` The starting index of array1

`0..(length of array1)-1` Valid

`<0` The starting index would be 0

`>=(length of array1)` The starting index would be the length of array2 (For index over the length of array2, an empty value would be captured)

`int` The number of element in array1 to be concatenated

`0.. (length of array1)` Valid

`<0` Invalid , length of array1 will be applied instead

`>(length of array1)` Invalid , length of array1 will be applied instead

If the total number of starting index and assigning elements exceeds the length of array1, the surplus index will be suspended.

`byte[]` The input byte array2 , would be concatenated after the end of array1

`int` The starting index of array2

`0.. (length of array2)-1` Valid

`<0` The starting index would be 0

`>=(length of array2)` The starting index would be the length of array2 (For index over the length of array2, an empty value would be captured)

`int` The number of element in array2 to be concatenated

`0.. (length of array2)` Valid

`<0` Invalid. Length of array2 will be applied instead.

`>(length of array2)` Invalid. Length of array2 will be applied instead.

If the total number of starting index and assigning elements exceeds the length of array2, the surplus index will be suspended.

## Return

`byte[]` Byte array formed from concatenating input arrays.

## Note

`byte[] bb1 = {0x31, 0x32, 0x33, 0x00, 0x4F, 1}`

`byte[] bb2 = {0x01, 0x02, 0x03}`

`value = Byte_Concat(bb1, 1, 3, bb2, 1, 2) // value = {0x32, 0x33, 0x00, 0x02, 0x03}`

`value = Byte_Concat(bb1, -1, 3, bb2, 3, -1) // value = {0x31, 0x32, 0x33}`

## 2.11 String\_ToInteger()

Transform string to integer (int type)

### Syntax 1

```
int String_ToInteger (  
    string,  
    int  
)
```

### Parameters

**string** The input string.

**int** The input string's notation is decimal, hexadecimal or binary

10	decimal or auto format detecting (Default)
16	hexadecimal
2	binary

String's notation

123	decimal
0x7F	hexadecimal
0b101	binary

### Return

**int** The integer value formed from input string. If notation is invalid, returns 0.

### Note

```
value = String_ToInteger("1234", 10)    // value = 1234  
value = String_ToInteger("1234", 16)    // value = 4660  
value = String_ToInteger("1234", 2)     // value = 0      // Invalid binary format  
value = String_ToInteger("1100", 2)     // value = 12  
value = String_ToInteger("0x1234", 10)  // value = 4660  // Hexadecimal format by auto detecting  
value = String_ToInteger("0x1234", 16)  // value = 4660  
value = String_ToInteger("0x1234", 2)   // value = 0      // Invalid binary format  
value = String_ToInteger("0b1100", 10)  // value = 12    // Binary format by auto detecting  
value = String_ToInteger("0b1100", 16)  // value = 725248 // Valid Hexadecimal number  
value = String_ToInteger("0b1100", 2)   // value = 12  
value = String_ToInteger("+1234", 10)   // value = 1234  
value = String_ToInteger("-1234", 10)   // value = -1234  
value = String_ToInteger("-0x1234", 16) // value = 0      // Invalid  
value = String_ToInteger("-0b1100", 2)  // value = 0      // Invalid
```

## Syntax 2

```
int String_ToInteger (
    string
)
```

### Note

Similar to syntax1 with decimal format or auto format detection

**String\_ToInteger(str) => String\_ToInteger(str, 10)**

## Syntax 3

```
int[] String_ToInteger (
    string[],
    int
)
```

### Parameters

<code>string[]</code>	Input string array
<code>int</code>	The notation of element in input string array is decimal, hexadecimal or binary
<code>10</code>	decimal or auto format detecting (Default)
<code>16</code>	hexadecimal
<code>2</code>	binary
	String's notation
<code>123</code>	decimal
<code>0x7F</code>	hexadecimal
<code>0b101</code>	binary
	* The notations of all the elements in a single array has to be identical

### Return

`int[]` The integer array formed from input string array. If notation is invalid, returns 0.

### Note

```
ss = {"12", "ab", "cc", "dd", "10"}
value = String_ToInteger(ss)           // value = {12, 0, 0, 0, 10} // "ab", "cc", "dd" are invalid decimal numbers
value = String_ToInteger(ss, 2)        // value = {0, 0, 0, 0, 2} // "12", "ab", "cc", "dd" are invalid binary numbers
value = String_ToInteger(ss, 16)       // value = {18, 171, 204, 221, 16}
value = String_ToInteger(ss, 10)       // value = {12, 0, 0, 0, 10} // "ab", "cc", "dd" are invalid decimal numbers
```

## 2.12 String\_ToFloat()

Transform string to float number (float type)

### Syntax 1

```
float String_ToFloat(  
    string,  
    int  
)
```

### Parameters

<code>string</code>	Input string
<code>int</code>	Input string's notation is decimal, hexadecimal or binary format
<code>10</code>	decimal or auto format detecting (Default)
<code>16</code>	hexadecimal
<code>2</code>	binary
	String's notation
<code>123</code>	decimal
<code>0x7F</code>	hexadecimal
<code>0b101</code>	binary

### Return

`float` The floating-point number formed from input string. If notation is invalid, returns 0.

### Note

<code>value = String_ToFloat("12.34", 10)</code>	<code>// value = 12.34</code>
<code>value = String_ToFloat("12.34", 16)</code>	<code>// value = 0 // Invalid hexadecimal format</code>
<code>value = String_ToFloat("12.34", 2)</code>	<code>// value = 0 // Invalid binary format</code>
<code>value = String_ToFloat("11.00", 2)</code>	<code>// value = 0 // Invalid binary format</code>
<code>value = String_ToFloat("0x1234", 10)</code>	<code>// value = 6.530051E-42 // Hexadecimal format by auto detecting</code>
<code>value = String_ToFloat("0x1234", 16)</code>	<code>// value = 6.530051E-42</code>
<code>value = String_ToFloat("0x1234", 2)</code>	<code>// value = 0 // Invalid binary format</code>
<code>value = String_ToFloat("0b1100", 10)</code>	<code>// value = 1.681558E-44 // Binary format by auto detecting</code>
<code>value = String_ToFloat("0b1100", 16)</code>	<code>// value = 1.016289E-39 // Valid hexadecimal format</code>
<code>value = String_ToFloat("0b1100", 2)</code>	<code>// value = 1.681558E-44</code>
<code>value = String_ToFloat("+12.34", 10)</code>	<code>// value = 12.34</code>
<code>value = String_ToFloat("-12.34", 10)</code>	<code>// value = -12.34</code>
<code>value = String_ToFloat("-0x1234", 16)</code>	<code>// value = 0 // Invalid format</code>
<code>value = String_ToFloat("-0b1100", 2)</code>	<code>// value = 0 // Invalid format</code>

## Syntax 2

```
float String_ToFloat(  
    string  
)
```

### Note

Similar to syntax1 with decimal format or auto format detection

**String\_ToFloat(str) => String\_ToFloat(str, 10)**

## Syntax 3

```
float[] String_ToFloat(  
    string[],  
    int  
)
```

### Parameters

<code>string[]</code>	Input string array
<code>int</code>	The notation of elements in input string array is decimal, hexadecimal or binary
10	decimal or auto format detecting (Default)
16	hexadecimal
2	binary
String's notation	
123	decimal
0x7F	hexadecimal
0b101	binary
* The notation of all the elements in a single array has to be identical	

### Return

`float[]` The floating-point number array formed from input string array. If notation is invalid, returns 0.

### Note

```
ss = {"12.345", "ab", "cc", "dd", "10.111"}  
value = String_ToFloat(ss)           // value = {12.345, 0, 0, 0, 10.111}  
value = String_ToFloat(ss, 2)        // value = {0, 0, 0, 0, 0}  
value = String_ToFloat(ss, 16)       // value = {0, 2.39622E-43, 2.858649E-43, 3.09687E-43, 0}  
value = String_ToFloat(ss, 10)       // value = {12.345, 0, 0, 0, 10.111}
```

## 2.13 String\_ToDouble()

Transform string to float number (double type)

### Syntax 1

```
double String_ToDouble(  
    string,  
    int  
)
```

### Parameters

**string** Input string

**int** Input string's notation is decimal, hexadecimal or binary format

10	decimal or auto format detecting (Default)
16	hexadecimal
2	binary

String's notation

123	decimal
0x7F	hexadecimal
0b101	binary

### Return

**double** The floating-point number formed from input string. If notation is invalid, returns 0.

### Note

```
value = String_ToDouble("12.34", 10)    // value = 12.34  
value = String_ToDouble("12.34", 16)    // value = 0      // Invalid hexadecimal format  
value = String_ToDouble("12.34", 2)     // value = 0      // Invalid binary format  
value = String_ToDouble("11.00", 2)     // value = 0      // Invalid binary format  
value = String_ToDouble("0x1234", 10)   // value = 2.30234590962021E-320 // Hexadecimal format by auto  
                                         detecting  
value = String_ToDouble("0x1234", 16)   // value = 2.30234590962021E-320  
value = String_ToDouble("0x1234", 2)    // value = 0      // Invalid binary format  
value = String_ToDouble("0b1100", 10)   // value = 5.92878775009496E-323 // Binary format by auto  
                                         detecting  
value = String_ToDouble("0b1100", 16)   // value = 3.58320121515072E-318 // Valid hexadecimal format  
value = String_ToDouble("0b1100", 2)    // value = 5.92878775009496E-323  
value = String_ToDouble("+12.34", 10)   // value = 12.34  
value = String_ToDouble("-12.34", 10)   // value = -12.34  
value = String_ToDouble("-0x1234", 16)  // value = 0      // Invalid format  
value = String_ToDouble("-0b1100", 2)   // value = 0      // Invalid format
```

## Syntax 2

```
double String_ToDouble(  
    string  
)
```

### Note

Similar to syntax1 with decimal format or auto format detection

**String\_ToDouble(str) => String\_ToDouble(str, 10)**

## Syntax 3

```
double[] String_ToDouble(  
    string[],  
    int  
)
```

### Parameters

<code>string[]</code>	Input string array
<code>int</code>	The notation of elements in input string array is decimal, hexadecimal or binary
10	decimal or auto format detecting (Default)
16	hexadecimal
2	binary
String's notation	
123	decimal
0x7F	hexadecimal
0b101	binary
* The notation of all the elements in a single array has to be identical	

### Return

`double[]` The floating-point number array formed from input string array. If notation is invalid, returns 0.

### Note

```
ss = {"12.345", "ab", "cc", "dd", "10.111"}  
value = String_ToDouble(ss)           // value = {12.345, 0, 0, 0, 10.111}  
value = String_ToDouble(ss, 2)        // value = {0, 0, 0, 0, 0}  
value = String_ToDouble(ss, 16)       // value = {0, 8.44852254388532E-322, 1.00789391751614E-321, 1.09188507730915E-321, 0}  
value = String_ToDouble(ss, 10)       // value = {12.345, 0, 0, 0, 10.111}
```

## 2.14 String\_ToByte()

Transform string to byte array

### Syntax 1

```
byte[] String_ToByte (  
    string,  
    int  
)
```

#### Parameters

**string** Input string

**int** The character encoding rules applied to input string

- 0 UTF8 (Default)
- 1 HEX BINARY // Stop at invalid Hex value
- 2 ASCII

#### Return

**byte[]** The byte array formed from input string

#### Note

```
value = String_ToByte("12345", 0) // value = {0x31, 0x32, 0x33, 0x34, 0x35}  
value = String_ToByte("12345", 1) // value = {0x12, 0x34, 0x50} // the insufficient part will be filled  
                                   with 0  
  
value = String_ToByte("12345", 2) // value = {0x31, 0x32, 0x33, 0x34, 0x35}  
value = String_ToByte("0x12345", 0) // value = {0x30, 0x78, 0x31, 0x32, 0x33, 0x34, 0x35}  
value = String_ToByte("0x12345", 1) // value = {0x00} // Only 0 be transformed, cause x is an  
                                   invalid Hex value  
  
value = String_ToByte("0x12345", 2) // value = {0x30, 0x78, 0x31, 0x32, 0x33, 0x34, 0x35}  
value = String_ToByte("TM5機器人", 0) // value = {0x54, 0x4D, 0x35, 0xE6, 0xA9, 0x9F, 0xE5, 0x99, 0xA8, 0xE4, 0xBA, 0xBA}  
value = String_ToByte("TM5機器人", 1) // value = {0x00} // T is an invalid Hex value  
value = String_ToByte("TM5機器人", 2) // value = {0x54, 0x4D, 0x35, 0x3F, 0x3F, 0x3F}  
value = String_ToByte("0123456", 1) // value = {0x01, 0x23, 0x45, 0x60}  
value = String_ToByte("01234G5", 1) // value = {0x01, 0x23, 0x40} // G is an invalid Hex value
```

### Syntax 2

```
byte[] String_ToByte (  
    string  
)
```

#### Note

Similar to syntax1 with UTF8 format

**String\_ToByte(str) => String\_ToByte(str, 0)**

## 2.15 String\_IndexOf()

Report the zero-based index of the first occurrence of a specified string

### Syntax 1

```
int String_IndexOf (  
    string,  
    string  
)
```

#### Parameters

`string` Input string

`string` The specified string to be searched. The zero-based index of the first occurrence is to be found.

#### Return

<code>int</code>	<code>0..(Length of string)-1</code>	If the specified string is found, returns the index number
	<code>-1</code>	Not found
	<code>0</code>	The specified string is "" or empty

#### Note

```
value = String_IndexOf("012314", "1")    // value = 1  
value = String_IndexOf("012314", "")     // value = 0  
value = String_IndexOf("012314", empty)  // value = 0  
value = String_IndexOf("012314", "d")    // value = -1  
value = String_IndexOf("", "d")          // value = -1
```

## 2.16 String\_LastIndexOf()

Report the zero-based index position of the last occurrence of a specified string

### Syntax 1

```
int String_LastIndexOf (  
    string,  
    string  
)
```

#### Parameters

`string` Input string

`string` The specified string to be searched. The zero-based index of the last occurrence is to be found.

#### Return

<code>int</code>	<code>0..(Length of string)-1</code>	If the specified string is found, returns the index number
------------------	--------------------------------------	--

-1

Not found

0

The specified string is "" or empty

#### Note

value = **String\_LastIndexOf**("012314", "1") // value = 4

value = **String\_LastIndexOf**("012314", "") // value = 5

value = **String\_LastIndexOf**("012314", empty) // value = 5

value = **String\_LastIndexOf**("012314", "d") // value = -1

value = **String\_LastIndexOf**("", "d") // value = -1

## 2.17 String\_Substring()

Retrieve a substring from input string

### Syntax 1

```
string String_Substring(  
    string,  
    int,  
    int  
)
```

#### Parameters

string Input string

int The starting character position of sub string (0 .. (length of input string)-1)

int The length of substring

#### Return

string Substring

If **starting character position** < 0, returns empty string

If **starting character position** >= **length of input string**, returns empty string

If **length of substring** < 0, the substring ends at the last character of the input string

If the sum of starting character position and length of substring exceeds the length of input string, the substring ends at the last character of the input string

#### Note

value = **String\_Substring**("0x12345", 2, 4) // value = "1234"

value = **String\_Substring**("0x12345", -1, 4) // value = ""

value = **String\_Substring**("0x12345", 7, 4) // value = ""

value = **String\_Substring**("0x12345", 2, -1) // value = "12345"

value = **String\_Substring**("0x12345", 2, 100) // value = "12345"

## Syntax 2

```
string String_Substring(  
    string,  
    int  
)
```

### Note

Similar to syntax1 with the substring ends at the last character of the input string

**String\_Substring(str, 2) => String\_Substring(str, 2, maxlen)**

## Syntax 3

```
string String_Substring(  
    string,  
    string,  
    int  
)
```

### Parameters

**string** Input string

**string** The target string to be searched, the substring will start at its position, if it is found

**int** The length of substring

### Return

**string** Substring

If **the target string is empty**, the substring starts at index zero

If **the target string is not found**, returns empty string

If **length of substring < 0**, the substring ends at the last character of the input string

If the sum of starting character position and length of substring exceeds the length of input string, the substring ends at the last character of the input string

### Note

This syntax is the same as **String\_Substring(str, String\_IndexOf(str1), int)**

value = **String\_Substring**("0x12345", "1", 4)      // value = "1234"

value = **String\_Substring**("0x12345", "", 4)      // value = "0x12"

value = **String\_Substring**("0x12345", "7", 4)      // value = ""

value = **String\_Substring**("0x12345", "1", -1)      // value = "12345"

value = **String\_Substring**("0x12345", "1", 100)      // value = "12345"

## Syntax 4

```
string String_Substring(  
    string,  
    string
```

)

## Note

Similar to Syntax 3 with the substring ends at the last character of the input string

**String\_Substring**(str, "1") => **String\_Substring**(str, "1", maxlen)

## Syntax 5

```
string String_Substring(  
    string,  
    string,  
    string,  
    int  
)
```

## Parameters

**string** Input string  
**string** Prefix. The leading element of the substring  
**string** Suffix. The trailing element of the substring  
**int** The number of occurrence

## Return

**string** Substring  
If **prefix and suffix are empty string**, returns input string  
If **the number of occurrence<=0**, returns empty string

## Note

value = <b>String_Substring</b> ("0x12345", "", "", 0)	// value = "0x12345"
value = <b>String_Substring</b> ("0x12345", "1", "4", 1)	// value = "1234"
value = <b>String_Substring</b> ("0x12345", "1", "4", 2)	// value = ""
value = <b>String_Substring</b> ("0x12345", "1", "4", 0)	// value = ""
value = <b>String_Substring</b> ("0x123450x12-345", "1", "4", 1)	// value = "1234"
value = <b>String_Substring</b> ("0x123450x12-345", "1", "4", 2)	// value = "12-34"
value = <b>String_Substring</b> ("0x123450x12-345", "1", "4", 3)	// value = ""
value = <b>String_Substring</b> ("0x12345122", "1", "", 1)	// value = "12345122" // All the character after prefix
value = <b>String_Substring</b> ("0x12345122", "1", "", 2)	// value = "122"
value = <b>String_Substring</b> ("0x12345122", "1", "", 4)	// value = ""
value = <b>String_Substring</b> ("0x12345433", "", "4", 1)	// value = "0x123454" // All the character before suffix
value = <b>String_Substring</b> ("0x12345433", "", "4", 2)	// value = "0x1234"

## Syntax 6

```
string String_Substring(  
    string,  
    string,  
    string  
)
```

### Note

Similar to Syntax 5 with the substring start at the first occurrence

**String\_Substring**(str, prefix, suffix) => **String\_Substring**(str, prefix, suffix, 1)

## 2.18 String\_Split()

Split the string using specified separator.

### Syntax 1

```
string[] String_Split(  
    string,  
    string,  
    int  
)
```

### Parameters

**string** Input string

**string** Separator (String)

**int** Format

0 Split and keep the empty strings

1 Split and eliminate the empty strings

2 Split with the elements inside double quotation mark skipped, and keep the empty strings

3 Split with the elements inside double quotation mark skipped, and eliminate the empty strings

### Return

**string[]** Splitted substring

If input string is empty, return substring have only one element. [0] = empty

If separator is empty, return substring have only one element. [0] = Input string

### Note

value = **String\_Split**("0x112345", "1", 0) // value = {"0x", "", "2345"}

value = **String\_Split**("0x112345", "", 0) // value = {"0x112345"}

```

value = String_Split("0x112345", "1", 1)    // value = {"0x", "2345"}
s1 = "123, ""456,67"",89"
value = String_Split(s1, ",", 0)            // value = {"123", "", "456", "67", "89"} // length = 4
value = String_Split(s1, ",", 2)            // value = {"123", "", "456,67", "89"} // length = 3

```

## Syntax 2

```

string[] String_Split(
    string,
    string
)

```

### Note

Similar to Syntax1 with splitting and keeping the empty strings

**String\_Split**(str, separator) => **String\_Split**(str, separator, 0)

## 2.19 String\_Replace()

Return a new string in which all occurrences of a specified string in the input string are replaced with another specified string

## Syntax 1

```

string String_Replace(
    string,
    string,
    string
)

```

### Parameters

string Input string  
string Old value, the string to be replaced  
string New value, the string to replace all occurrences of old value

### Return

string The string formed by replacing the old value with new value in input value. If the old value is empty, returns the input string

### Note

```

value = String_Replace("0x112345", "1", "2")    // value = "0x222345"
value = String_Replace("0x112345", "", "2")     // value = "0x112345"
value = String_Replace("0x112345", "1", "")     // value = "0x2345"

```

## 2.20 String\_Trim()

Return a new string in which all leading and trailing occurrences of specified characters or white-space characters from the input string are removed

### Syntax 1

```
string String_Trim(  
    string  
)
```

#### Parameters

`string` Input string

#### Return

`string` String formed by removing all leading and trailing occurrences of white-space characters

#### Note

```
value = String_Trim("0x112345 ") // value = "0x112345"  
value = String_Trim(" 0x112345") // value = "0x112345"  
value = String_Trim(" 0x112345 ") // value = "0x112345"
```

#### White-space characters

\u0020	\u1680	\u2000	\u2001	\u2002	\u2003	\u2004
\u2005	\u2006	\u2007	\u2008	\u2009	\u200A	\u202F
\u205F	\u3000					
\u2028						
\u2029						
\u0009	\u000A	\u000B	\u000C	\u000D	\u0085	\u00A0
\u200B	\uFEFF					

### Syntax 2

```
string String_Trim(  
    string,  
    string  
)
```

#### Parameters

`string` Input string

`string` Specified characters to be removed from leading occurrences

#### Return

`string` String formed by removing all leading occurrences of specified characters

### Syntax 3

```
string String_Trim(  
    string,  
    string,  
    string  
)
```

#### Parameters

`string` Input string

`string` Specified characters to be removed from leading occurrences

`string` Specified characters to be removed from trailing occurrences

#### Return

`string` String formed by removing all leading and trailing occurrences of the specified characters

#### Note

```
string s1 = "Hello  Hello  World  Hello  World"  
string s2 = "HelloHelloWorldHelloWorld"  
value = String_Trim(s1, "Hello")           // value = "  Hello  World  Hello  World"  
value = String_Trim(s1, "World")           // value = "Hello  Hello  World  Hello  World"  
value = String_Trim(s1, "", "Hello")       // value = "Hello  Hello  World  Hello  World"  
value = String_Trim(s1, "", "World")       // value = "Hello  Hello  World  Hello  "  
value = String_Trim(s1, "Hello", "World")  // value = "  Hello  World  Hello  "  
value = String_Trim(s2, "Hello")           // value = "WorldHelloWorld"  
value = String_Trim(s2, "World")           // value = "HelloHelloWorldHelloWorld"  
value = String_Trim(s2, "", "Hello")       // value = "HelloHelloWorldHelloWorld"  
value = String_Trim(s2, "", "World")       // value = "HelloHelloWorldHello"  
value = String_Trim(s2, "Hello", "World")  // value = "WorldHello"
```

## 2.21 String\_ToLower()

Change all the character in string to lower case

### Syntax 1

```
string String_ToLower(  
    string  
)
```

#### Parameters

`string` Input string

### Return

`string` The string formed by converting all the English character into lower case. Non-English character will be remained the same.

### Note

```
value = String_ToLower("0x11Acz34")    // value = "0x11acz34"
```

## 2.22 String\_ToUpper()

Change all the character in string to upper case

### Syntax 1

```
string String_ToUpper (
    string
)
```

### Parameters

`string` Input string

### Return

`string` The string formed by converting all the English character into upper case. Non-English character will be remained the same.

### Note

```
value = String_ToUpper("0x11Acz34")    // value = "0X11ACZ34"
```

## 2.23 Array\_Equals()

Determine whether the specified two arrays are identical

### Syntax 1

```
bool Array_Equals (
    ?[],
    ?[]
)
```

### Parameters

`?` Input array1 (Data type can be byte, int, float, double, bool, string)

`?` Input array2 (Data type can be byte, int, float, double, bool, string)

\* The data type of array1 and array2 must be identical.

### Return

`bool`      Two arrays are identical or not?  
           `true`      two arrays are identical  
           `false`     two arrays are not identical

## Syntax 2

```
bool Array_Equals (
    ?[], vv
    int,
    ?[],
    int,
    int
)
```

### Parameters

`?[]`      Input array1 (Data type can be byte, int, float, double, bool, string)  
`int`      The starting index of array1 (0 .. (length of array1)-1)  
`?[]`      Input array2 (Data type can be byte, int, float, double, bool, string)  
`int`      The starting index of array2 (0 .. (length of array2)-1)  
`int`      The number of elements to be compared (0: return true)  
           \* The data type of array1 and array2 must be identical.

### Return

`bool`      The assigned elements in two arrays are identical or not?  
           `true`      identical  
           `false`     not identical (or parameters are not valid)

### Note

```
? byte[] n1 = {100, 200, 30}
byte[] n2 = {100, 200, 30}
Array_Equals(n1, n2)                // true
Array_Equals(n1, 0, n2, 0, 3)       // true
Array_Equals(n1, 0, n2, 0, Length(n2)) // true

? int[] n1 = {1000, 2000, 3000}
int[] n2 = {1000, 2000, 3000, 4000}
Array_Equals(n1, n2)                // false
Array_Equals(n1, 0, n2, 0, Length(n2)) // false // compare 4 elements
Array_Equals(n1, 0, n2, 0, 3)       // true

? float[] n1 = {1.1, 2.2, 3.3}
```

```

float[] n2 = {1.1, 2.2}
Array_Equals(n1, n2) // false
Array_Equals(n1, 0, n2, 0, Length(n2)) // true // compare 2 elements
Array_Equals(n1, 0, n2, 0, Length(n1)) // false
? double[] n1 = {100, 200, 300, 3.3, 2.2, 1.1}
double[] n2 = {100, 200, 400, 3.3, 2.2, 4.4}
Array_Equals(n1, n2) // false
Array_Equals(n1, 0, n2, 0, Length(n2)) // false
Array_Equals(n1, 0, n2, 0, 2) // true
Array_Equals(n1, 3, n2, 3, 2) // true
? bool[] n1 = {true, false, true, true, true}
bool[] n2 = {true, false, true, false, true}
Array_Equals(n1, n2) // false
Array_Equals(n1, 0, n2, 0, -1) // false
Array_Equals(n1, 0, n2, 0, 0) // true // compare 0 element
? string[] n1 = {"123", "ABC", "456", "DEF"}
string[] n2 = {"123", "ABC", "456", "DEF"}
Array_Equals(n1, n2) // true
Array_Equals(n1, -1, n2, 0, 4) // false // Invalid starting index

```

## 2.24 Array\_IndexOf()

Search for the specified element and returns the index of its first occurrence in the input array

### Syntax 1

```

int Array_IndexOf (
    ?[],
    ?
)

```

#### Parameters

- ?[] input array (Data type can be byte, int, float, double, bool, string)
- ? The target element to search (The data type needs to be the same as the input array ?[], but not an array)

#### Return

```

int    0..(length of input array)-1 If the element is found , returns the index value
      -1                               No element found

```

## Note

```
? byte[] n = {100, 200, 30}
value = Array_IndexOf(n, 200)      // 1
value = Array_IndexOf(n, 2000)     // error // 2000 is not byte data

? int[] n = {1000, 2000, 3000}
value = Array_IndexOf(n, 200)      // -1

? float[] n = {1.1, 2.2, 3.3}
value = Array_IndexOf(n, 1.1)      // 0

? double[] n = {100, 200, 300, 3.3, 2.2, 1.1}
value = Array_IndexOf(n, 1.1)      // 5

? bool[] n = {true, false, true, true, true}
value = Array_IndexOf(n, true)      // 0

? string[] n = {"123", "ABC", "456", "DEF"}
value = Array_IndexOf(n, "456")    // 2
```

## 2.25 Array\_LastIndexOf()

Search for the specified element and returns the index of the last occurrence within the entire Array.

### Syntax 1

```
int Array_LastIndexOf (
    ?[],
    ?
)
```

### Parameters

- ?[] input array (Data type can be byte, int, float, double, bool, string)
- ? The target element to search (The data type needs to be the same as the input array ?[], but not an array)

### Return

```
int    0..(length of input array)-1  If the element is found , returns the index value
      -1                               No element found
```

### Note

```
? byte[] n = {100, 200, 30}
value = Array_LastIndexOf(n, 200)      // 1
value = Array_LastIndexOf(n, 2000)     // error // 2000 is not byte data

? int[] n = {1000, 2000, 3000}
```

```

value = Array_LastIndexOf(n, 200)      // -1
? float[] n = {1.1, 2.2, 3.3}
value = Array_LastIndexOf(n, 1.1)      // 0
? double[] n = {100, 200, 300, 3.3, 2.2, 1.1}
value = Array_LastIndexOf(n, 1.1)      // 5
? bool[] n = {true, false, true, true, true}
value = Array_LastIndexOf(n, true)      // 4
? string[] n = {"123", "ABC", "456", "DEF"}
value = Array_LastIndexOf(n, "456")    // 2

```

## 2.26 Array\_Reverse()

Reverse the sequence of the elements in the array

### Syntax 1

```

? [] Array_Reverse (
    ? []
)

```

### Parameters

? [] input array (Data type can be byte, int, float, double, bool, string)

### Return

? [] The reversed array

### Note

```

? byte[] n = {100, 200, 30}
n = Array_Reverse(n)      // n = {30, 200, 100}
? int[] n = {1000, 2000, 3000}
n = Array_Reverse(n)      // n = {3000, 2000, 1000}
? float[] n = {1.1, 2.2, 3.3}
n = Array_Reverse(n)      // n = {3.3, 2.2, 1.1}
? double[] n = {100, 200, 300, 3.3, 2.2, 1.1}
n = Array_Reverse(n)      // n = {1.1, 2.2, 3.3, 300, 200, 100}
? bool[] n = {true, false, true, true, true}
n = Array_Reverse(n)      // n = {true, true, true, false, true}
? string[] n = {"123", "ABC", "456", "DEF"}
n = Array_Reverse(n)      // n = {"DEF", "456", "ABC", "123"}

```

## Syntax 2

```
?[] Array_Reverse (  
    ?[],  
    int  
)
```

### Parameters

**?[]** input array (Data type can be byte, int, float, double, bool, string)

**int** the number of elements to be viewed as a section to be reversed

**2** 2 elements as a section

**4** 4 elements as a section

**8** 8 elements as a section

\* The sequence of the elements in the same section will be reversed, but the sequence of the sections will remain the same

### Return

**?[]** The reversed array

### Note

```
? byte[] n = {100, 200, 30}  
n = Array_Reverse(n, 2) // n = {200, 100, 30} // 2 elements as a section, that is {100,200}{30}  
n = Array_Reverse(n, 4) // n = {30, 200, 100} // 4 elements as a section, that is {100,200,30}  
n = Array_Reverse(n, 8) // n = {30, 200, 100}  
  
? int[] n = {100, 200, 300, 400}  
n = Array_Reverse(n, 2) // n = {200, 100, 400, 300} // 2 elements as a section, that is {100,200}{300,400}  
n = Array_Reverse(n, 4) // n = {400, 300, 200, 100} // 4 elements as a section, that is {100,200,300,400}  
n = Array_Reverse(n, 8) // n = {400, 300, 200, 100}  
  
? float[] n = {1.1, 2.2, 3.3, 4.4, 5.5}  
n = Array_Reverse(n, 2) // n = {2.2, 1.1, 4.4, 3.3, 5.5} // 2 elements as a section, that is {1.1,2.2}{3.3,4.4}{5.5}  
n = Array_Reverse(n, 4) // n = {4.4, 3.3, 2.2, 1.1, 5.5} // 4 elements as a section, that is {1.1,2.2,3.3,4.4}{5.5}  
n = Array_Reverse(n, 8) // n = {5.5, 4.4, 3.3, 2.2, 1.1}  
  
? double[] n = {100, 200, 300, 400, 4.4, 3.3, 2.2, 1.1, 50, 60, 70, 80}  
n = Array_Reverse(n, 2) // n = {200, 100, 400, 300, 3.3, 4.4, 1.1, 2.2, 60, 50, 80, 70}  
n = Array_Reverse(n, 4) // n = {400, 300, 200, 100, 1.1, 2.2, 3.3, 4.4, 80, 70, 60, 50}  
n = Array_Reverse(n, 8) // n = {1.1, 2.2, 3.3, 4.4, 400, 300, 200, 100, 80, 70, 60, 50}  
  
? bool[] n = {true, false, true, true, true, false, true, false}  
n = Array_Reverse(n, 2) // n = {false, true, true, true, false, true, false, true}  
n = Array_Reverse(n, 4) // n = {true, true, false, true, false, true, false, true}  
n = Array_Reverse(n, 8) // n = {false, true, false, true, true, true, false, true}
```

```
? string[] n = {"123", "ABC", "456", "DEF", "000", "111"}

n = Array_Reverse(n, 2) // n = {"ABC", "123", "DEF", "456", "111", "000"}
n = Array_Reverse(n, 4) // n = {"DEF", "456", "ABC", "123", "111", "000"}
n = Array_Reverse(n, 8) // n = {"111", "000", "DEF", "456", "ABC", "123"}
```

## 2.27 Array\_Sort()

Sort the elements in a array

### Syntax 1

```
?[] Array_Sort (
    ?[],
    int
)
```

#### Parameters

?[] input array (Data type can be byte, int, float, double, bool, string)

int Sorting direction

0 Ascending Order (Default)

1 Descending Order

#### Return

?[] The array after sorting

### Syntax 2

```
?[] Array_Sort (
    ?[]
)
```

#### Note

Similar to Syntax1 with sorting direction as ascending order

**Array\_Sort(array[]) => Array\_Sort(array[], 0)**

```
? int[] n = {1000, 2000, 3000}

n = Array_Sort(n) // n = {1000, 2000, 3000}

? double[] n = {100, 200, 300, 3.3, 2.2, 1.1}

n = Array_Sort(n, 1) // n = {300, 200, 100, 3.3, 2.2, 1.1}

? bool[] n = {true, false, true, true, true}

n = Array_Sort(n, 1) // n = {true, true, true, true, false}

? string[] n = {"123", "ABC", "456", "DEF"}
```

```
n = Array_Sort(n)           // n = {"123", "456", "ABC", "DEF"}
```

## 2.28 Array\_SubElements()

Retrieve the sub-elements from input array

### Syntax 1

```
?[] Array_SubElements (  
    ?[],  
    int,  
    int  
)
```

#### Parameters

?[]	Input array (Data type can be byte, int, float, double, bool, string)
int	The starting index of sub-elements. (0 .. (length of array)-1)
int	The number of element in sub-elements

#### Return

?[]	The sub-elements from input arrays
	If <b>starting index &lt; 0</b> , sub-elements equals to empty array
	If <b>starting index &gt;= length of input array</b> , sub-elements equals to empty array
	If <b>sub-element number &lt; 0</b> , sub-elements starts at starting index to the last element of input array
	If the sum of starting index and the number of element exceeds the length of the input array, sub-elements starts at starting index to the last element of input array

### Syntax 2

```
?[] Array_SubElements (  
    ?[],  
    int  
)
```

#### Note

Similar to Syntax1, but the sub-elements starts at starting index to the last element of input array

**Array\_SubElements(array[], 2) => Array\_SubElements(array[], 2, maxlen)**

```
? byte[] n = {100, 200, 30}  
  
n1 = Array_SubElements(n, 0)           // n1 = {100, 200, 30}  
n1 = Array_SubElements(n, -1)          // n1 = {}  
n1 = Array_SubElements(n, 0, 3)        // n1 = {100, 200, 30}
```

```

n1 = Array_SubElements(n, 1, 3)    // n1 = {200, 30}
n1 = Array_SubElements(n, 2)      // n1 = {30}
n1 = Array_SubElements(n, 3, 3)    // n1 = {}

? int[] n = {1000, 2000, 3000}

n1 = Array_SubElements(n, 0)      // n1 = {1000, 2000, 3000}
n1 = Array_SubElements(n, -1)     // n1 = {}
n1 = Array_SubElements(n, 1, 3)    // n1 = {2000, 3000}
n1 = Array_SubElements(n, 2)      // n1 = {3000}

? float[] n = {1.1, 2.2, 3.3}

n1 = Array_SubElements(n, 0)      // n1 = {1.1, 2.2, 3.3}
n1 = Array_SubElements(n, -1)     // n1 = {}
n1 = Array_SubElements(n, 1, 3)    // n1 = {2.2, 3.3}
n1 = Array_SubElements(n, 2)      // n1 = {3.3}

? double[] n = {100, 200, 3.3, 2.2, 1.1}

n1 = Array_SubElements(n, 0)      // n1 = {100, 200, 3.3, 2.2, 1.1}
n1 = Array_SubElements(n, -1)     // n1 = {}
n1 = Array_SubElements(n, 1, 3)    // n1 = {200, 3.3, 2.2}
n1 = Array_SubElements(n, 2)      // n1 = {3.3, 2.2, 1.1}

? bool[] n = {true, false, true, true, true}

n1 = Array_SubElements(n, 0)      // n1 = {true, false, true, true, true}
n1 = Array_SubElements(n, -1)     // n1 = {}
n1 = Array_SubElements(n, 1, 3)    // n1 = {false, true, true}
n1 = Array_SubElements(n, 2)      // n1 = {true, true, true}

? string[] n = {"123", "ABC", "456", "DEF"}

n1 = Array_SubElements(n, 0)      // n1 = {"123", "ABC", "456", "DEF"}
n1 = Array_SubElements(n, -1)     // n1 = {}
n1 = Array_SubElements(n, 1, 3)    // n1 = {"ABC", "456", "DEF"}
n1 = Array_SubElements(n, 2)      // n1 = {"456", "DEF"}

```

## 2.29 ValueReverse()

Reverse the sequence of byte units inside input data (int 2 bytes or 4 bytes, float 4 bytes, double 8 bytes); or reverse the sequence of character of string.

### Syntax 1

```

int ValueReverse (
    int,
    int

```

)

### Parameters

`int`      Input value

`int`      The input value follows int32 or int16 format

0      int32 (Default)

1      int16. If the data does not meets int16 format, int32 will be applied instead.

2      int16. Forced to apply int16 format. For int32 data input, there could be some bytes missing

### Return

`int`      The value formed from reversing the sequence of byte units inside the input value. For Int32 data, reverse with 4 bytes. For int16 data, reverse with 2 bytes.

### Note

```
int i = 10000

value = ValueReverse(i, 0) // 10000=0x00002710 → 0x10270000 // value = 270991360
value = ValueReverse(i, 1) // 10000=0x2710 → 0x1027 // value = 4135

i = 100000 // int32 數值

value = ValueReverse(i, 0) // 100000=0x000186A0 → 0xA0860100 // value = -1601830656
value = ValueReverse(i, 1) // 100000=0x000186A0 → 0xA0860100 // value = -1601830656
value = ValueReverse(i, 2) // 100000=0x000086A0 → 0xA0860000 // value = -24442
```

### Syntax 2

```
int ValueReverse (
    int
)
```

### Parameters

`int`      Input value

### Note

Similar to Syntax1 with int32 input format

`ValueReverse(int)` => `ValueReverse(int, 0)`

### Syntax 3

```
float ValueReverse (
    float
)
```

### Parameters

`float`      Input value

## Return

`float` The value formed from reversing the sequence of byte units inside the input value. For float data, reverse 4 bytes.

## Note

```
float i = 40000
```

```
value = ValueReverse(i) // 40000=0x471C4000 → 0x00401C47 // value = 5.887616E-39
```

## Syntax 4

```
double ValueReverse (  
    double  
)
```

## Parameters

`double` Input value

## Return

`double` The value formed from reversing the sequence of byte units inside the input value. For double data, reverse 8 bytes.

## Note

```
double i = 80000
```

```
value = ValueReverse(i) // 80000=0x40F3880000000000 → 0x000000000088F340 // value = 4.43432217445369E-317
```

## Syntax 5

```
string ValueReverse (  
    string  
)
```

## Parameters

`string` Input string

## Return

`string` The value formed from reversing the sequence of characters of input string.

## Note

```
string i = "ABCDEF"
```

```
value = ValueReverse(i) // value = "FEDCBA"
```

## Syntax 6

```
int[] ValueReverse (  
    int[],  
    int  
)
```

## Parameters

`int[]` Input array value

`int` The input value follows int32 or int16 format

- 0 int32 (Default)
- 1 int16. If the data does not meets int16 format, int32 will be applied instead.
- 2 int16. Forced to apply int16 format. For int32 data input, there could be some bytes missing

## Return

`int[]` The array formed from reversing the sequence of byte units inside every element of the input array.

## Note

```
int[] i = {10000, 20000, 60000, 80000}
value = ValueReverse(i, 0) // value = {270991360, 541982720, 1625948160, -2143813376}
value = ValueReverse(i, 1) // value = {4135, 8270, 1625948160, -2143813376}
value = ValueReverse(i, 2) // value = {4135, 8270, 24810, -32712}
```

## Syntax 7

```
int[] ValueReverse (
    int[]
)
```

## Parameters

`int[]` Input array value

## Note

Similar to Syntax6 with input integer as int32

**ValueReverse(int[]) => ValueReverse(int[], 0)**

## Syntax 8

```
float[] ValueReverse (
    float[]
)
```

## Parameters

`float[]` Input array value

## Return

`float[]` The array formed from reversing the sequence of byte units inside every element of the input array.

## Note

```
float[] i = {10000, 20000}  
value = ValueReverse(i)           // value = {5.887614E-39, 5.933532E-39}
```

### Syntax 9

```
double[] ValueReverse (  
    double[]  
)
```

#### Parameters

`double[]`      Input array value

#### Return

`double[]`      The array formed from reversing the sequence of byte units inside every element of the input array.

#### Note

```
double[] i = {10000, 20000}  
value = ValueReverse(i)           // value = {4.42825109579759E-317, 4.43027478868296E-317}
```

### Syntax 10

```
string[] ValueReverse (  
    string[]  
)
```

#### Parameters

`string[]`      Input string array

#### Return

`string[]`      The string array formed from reversing the string inside every element of the input string array.

#### Note

```
string[] i = {"ABCDEFGH", "12345678"}  
value = ValueReverse(i)           // value = {"GFEDCBA", "87654321"}
```

## 2.30 GetBytes()

Convert arbitrary data type to byte array.

### Syntax 1

```
byte[] GetBytes (
    ?,
    int
)
```

#### Parameters

**?** The input data. Data type can be int, float, double, bool, string or array.

**int** The input data follows Little Endian or Big Endian

**0** Little Endian (Default)

**1** Big Endian

#### Return

**byte[]** The byte array formed by input data

### Syntax 2

```
byte[] GetBytes (
    ?
)
```

#### Note

Similar to Syntax1 with Little Endian

**getBytes(?) => GetBytes(?, 0)**

**?** **byte** n = 100

value = **getBytes(n)** // value = {0x64}

value = **getBytes(n, 0)** // value = {0x64}

value = **getBytes(n, 1)** // value = {0x64}

**?** **byte[]** n = {100, 200} // Convert every element of the array to byte, 1 byte as a single unit.

value = **getBytes(n)** // value = {0x64, 0xC8}

value = **getBytes(n, 0)** // value = {0x64, 0xC8}

value = **getBytes(n, 1)** // value = {0x64, 0xC8}

**?** **int**

value = **getBytes(123456)** // value = {0x40, 0xE2, 0x01, 0x00}

value = **getBytes(123456, 0)** // value = {0x40, 0xE2, 0x01, 0x00}

value = **getBytes(0x123456, 0)** // value = {0x56, 0x34, 0x12, 0x00}

value = **getBytes(0x1234561, 1)** // value = {0x01, 0x23, 0x45, 0x61}

? `int[] n = {10000, 20000, 80000}` // Convert every single element of the array to byte. For int32 data, works on 4 bytes sequentially.

```

value = GetBytes(n)           // value = {0x10, 0x27, 0x00, 0x00, 0x20, 0x4E, 0x00, 0x00, 0x80, 0x38, 0x01, 0x00}
value = GetBytes(n, 0)        // value = {0x10, 0x27, 0x00, 0x00, 0x20, 0x4E, 0x00, 0x00, 0x80, 0x38, 0x01, 0x00}
value = GetBytes(n, 1)        // value = {0x00, 0x00, 0x27, 0x10, 0x00, 0x00, 0x4E, 0x20, 0x00, 0x01, 0x38, 0x80}

```

? `float`

```

value = GetBytes(123.456, 0)   // value = {0x79, 0xE9, 0xF6, 0x42}
float n = -1.2345
value = GetBytes(n, 0)         // value = {0x19, 0x04, 0x9E, 0xBF}
value = GetBytes(n, 1)         // value = {0xBF, 0x9E, 0x04, 0x19}

```

? `float[] n = {1.23, 4.56, -7.89}` // Convert every single element of the array to byte. For float data, works on 4 bytes sequentially.

```

value = GetBytes(n)           // value = {0xA4, 0x70, 0x9D, 0x3F, 0x85, 0xEB, 0x91, 0x40, 0xE1, 0x7A, 0xFC, 0xC0}
value = GetBytes(n, 0)        // value = {0xA4, 0x70, 0x9D, 0x3F, 0x85, 0xEB, 0x91, 0x40, 0xE1, 0x7A, 0xFC, 0xC0}
value = GetBytes(n, 1)        // value = {0x3F, 0x9D, 0x70, 0xA4, 0x40, 0x91, 0xEB, 0x85, 0xC0, 0xFC, 0x7A, 0xE1}

```

? `double n = -1.2345`

```

value = GetBytes(n, 0)         // value = {0x8D, 0x97, 0x6E, 0x12, 0x83, 0xC0, 0xF3, 0xBF}
value = GetBytes(n, 1)         // value = {0xBF, 0xF3, 0xC0, 0x83, 0x12, 0x6E, 0x97, 0x8D}

```

? `double[] n = {1.23, -7.89}` // Convert every single element of the array to byte. For double data, works on 8 bytes sequentially.

```

value = GetBytes(n)           // value = {0xAE, 0x47, 0xE1, 0x7A, 0x14, 0xAE, 0xF3, 0x3F, 0x8F, 0xC2, 0xF5, 0x28, 0x5C, 0x8F, 0x1F, 0xC0}
value = GetBytes(n, 0)        // value = {0xAE, 0x47, 0xE1, 0x7A, 0x14, 0xAE, 0xF3, 0x3F, 0x8F, 0xC2, 0xF5, 0x28, 0x5C, 0x8F, 0x1F, 0xC0}
value = GetBytes(n, 1)        // value = {0x3F, 0xF3, 0xAE, 0x14, 0x7A, 0xE1, 0x47, 0xAE, 0xC0, 0x1F, 0x8F, 0x5C, 0x28, 0xF5, 0xC2, 0x8F}

```

? `bool flag = true` // true is converted to 1 ; false is converted to 0

```

value = GetBytes(flag)         // value = {1}
value = GetBytes(flag, 0)       // value = {1} // Because bool is 1 byte, Endian Parameters are not sufficient.
value = GetBytes(flag, 1)       // value = {1}

```

? `bool[] flag = {true, false, true, false, false, true, true}`

```

value = GetBytes(flag)         // value = {1, 0, 1, 0, 0, 1, 1}
value = GetBytes(flag, 0)       // value = {1, 0, 1, 0, 0, 1, 1}
value = GetBytes(flag, 1)       // value = {1, 0, 1, 0, 0, 1, 1}

```

? `string n = "ABCDEFGG"` // string 使用 UTF8 轉換

```

value = GetBytes(n)           // value = {0x41, 0x42, 0x43, 0x44, 0x45, 0x46, 0x47}
value = GetBytes(n, 0)         // value = {0x41, 0x42, 0x43, 0x44, 0x45, 0x46, 0x47} // Endian Parameters not sufficient
value = GetBytes(n, 1)         // value = {0x41, 0x42, 0x43, 0x44, 0x45, 0x46, 0x47}

```

? `string[] n = {"ABC", "DEF", "達明機器人" }`

```
value = GetBytes(n)           // value = {0x41, 0x42, 0x43, 0x44, 0x45, 0x46,
                                0xE9,0x81,0x94,0xE6,0x98,0x8E,0xE6,0xA9,0x9F,0xE5,0x99,0xA8,0xE4,0xBA,0xBA}
```

### Syntax 3

Convert integer (int type) to byte array.

```
byte[] GetBytes (
    int,
    int,
    int
)
```

#### Parameters

<code>int</code>	The input integer (int type)
<code>int</code>	The input value follows Little Endian or Big Endian
0	Little Endian (Default)
1	Big Endian
<code>int</code>	The input integer value's data type is int32 or int16
0	int32 (Default)
1	int16. If the data does not meets int16 format, int32 will be applied instead.
2	int16. Forced to apply int16 format. For int32 data input, there could be some bytes missing.

#### Return

`byte[]` The byte array formed by input integer. For int32 data, convert with 4 bytes. For int16 data, convert with 2 bytes.

#### Note

```
value = GetBytes(12345, 0, 0)           // value = {0x39, 0x30, 0x00, 0x00}
value = GetBytes(12345, 0, 1)           // value = {0x39, 0x30}
value = GetBytes(12345, 0, 2)           // value = {0x39, 0x30}
value = GetBytes(0x123456, 0, 0)         // value = {0x56, 0x34, 0x12, 0x00}
value = GetBytes(0x123456, 0, 1)         // value = {0x56, 0x34, 0x12, 0x00}
value = GetBytes(0x123456, 0, 2)         // value = {0x56, 0x34} // bytes missing
value = GetBytes(0x1234561, 1, 0)        // value = {0x01, 0x23, 0x45, 0x61}
value = GetBytes(0x1234561, 1, 1)        // value = {0x01, 0x23, 0x45, 0x61}
value = GetBytes(0x1234561, 1, 2)        // value = {0x45, 0x61} // bytes missing
```

## Syntax 4

Convert the integer array (int[] type) to byte array

```
byte[] GetBytes (  
    int[],  
    int,  
    int  
)
```

### Parameters

int[]	The input integer array (int[] type)
int	The input integer array follows Little Endian or Big Endian
0	Little Endian (Default)
1	Big Endian
int	The input integer array's data type is int32 or int16
0	int32 (Default)
1	int16. If the data does not meets int16 format, int32 will be applied instead
2	int16. Forced to apply int16 format. For int32 data input, there could be some bytes missing.

### Return

byte[] The byte array formed by input integer array. Every element is converted independently and forms an array. For int32 data, convert with 4 bytes. For int16 data, convert with 2 bytes.

### Note

```
i = {10000, 20000, 80000}  
value = GetBytes(i, 0, 0) // value = {0x10, 0x27, 0x00, 0x00, 0x20, 0x4E, 0x00, 0x00, 0x80, 0x38, 0x01, 0x00}  
value = GetBytes(i, 0, 1) // value = {0x10, 0x27, 0x20, 0x4E, 0x80, 0x38, 0x01, 0x00}  
value = GetBytes(i, 0, 2) // value = {0x10, 0x27, 0x20, 0x4E, 0x80, 0x38} // bytes missing  
value = GetBytes(i, 1, 0) // value = {0x00, 0x00, 0x27, 0x10, 0x00, 0x00, 0x4E, 0x20, 0x00, 0x01, 0x38, 0x80}  
value = GetBytes(i, 1, 1) // value = {0x27, 0x10, 0x4E, 0x20, 0x00, 0x01, 0x38, 0x80}  
value = GetBytes(i, 1, 2) // value = {0x27, 0x10, 0x4E, 0x20, 0x38, 0x80} // bytes missing
```

## 2.31 GetString()

Convert arbitrary data type to string

### Syntax 1

```
string GetString (  
    ?,  
    int,  
    int
```

)

## Parameters

<code>?</code>	The input data. Data type can be int, float, double, bool, string or array.								
<code>int</code>	The output string's notation is decimal, hexadecimal or binary (Can be only applied to hexadecimal or binary number) <table><tr><td><code>10</code></td><td>decimal</td></tr><tr><td><code>16</code></td><td>hexadecimal</td></tr><tr><td><code>2</code></td><td>binary</td></tr></table>	<code>10</code>	decimal	<code>16</code>	hexadecimal	<code>2</code>	binary		
<code>10</code>	decimal								
<code>16</code>	hexadecimal								
<code>2</code>	binary								
	String's notation <table><tr><td><code>123</code></td><td>decimal</td></tr><tr><td><code>0x7F</code></td><td>hexadecimal</td></tr><tr><td><code>0b101</code></td><td>binary</td></tr></table>	<code>123</code>	decimal	<code>0x7F</code>	hexadecimal	<code>0b101</code>	binary		
<code>123</code>	decimal								
<code>0x7F</code>	hexadecimal								
<code>0b101</code>	binary								
<code>int</code>	The output string format (Can be only applied to hexadecimal or binary number) <table><tr><td><code>0</code></td><td>Fill up digits. Add prefix 0x or 0b, e.g. 0x0C or 0b00001100</td></tr><tr><td><code>1</code></td><td>Fill up digits. No prefix 0x or 0b, e.g. 0C or 00001100</td></tr><tr><td><code>2</code></td><td>Don't fill up digits. Add prefix 0x or 0b, e.g. 0xC or 0b1100</td></tr><tr><td><code>3</code></td><td>Don't fill up digits. No prefix 0x or 0b, e.g. C or 1100</td></tr></table>	<code>0</code>	Fill up digits. Add prefix 0x or 0b, e.g. 0x0C or 0b00001100	<code>1</code>	Fill up digits. No prefix 0x or 0b, e.g. 0C or 00001100	<code>2</code>	Don't fill up digits. Add prefix 0x or 0b, e.g. 0xC or 0b1100	<code>3</code>	Don't fill up digits. No prefix 0x or 0b, e.g. C or 1100
<code>0</code>	Fill up digits. Add prefix 0x or 0b, e.g. 0x0C or 0b00001100								
<code>1</code>	Fill up digits. No prefix 0x or 0b, e.g. 0C or 00001100								
<code>2</code>	Don't fill up digits. Add prefix 0x or 0b, e.g. 0xC or 0b1100								
<code>3</code>	Don't fill up digits. No prefix 0x or 0b, e.g. C or 1100								

## Return

`string` String converted from input data. If the input data cannot be converted, returns empty string. If the input data is array, every element is converted respectively, and returned in "{ , , }" format

## Syntax 2

```
string GetString(  
    ?,  
    int  
)
```

## Note

Similar to Syntax1 with filling up digits and adding prefix 0x or 0b.

`GetString(?, 16) => GetString(?, 16, 0)`

## Syntax 3

```
string GetString(  
    ?  
)
```

## Note

Similar to Syntax1 with decimal output, filling up digits and adding prefix.

**GetString(?) => GetString(?, 10, 0)**

? **byte** n = 123

```
value = GetString(n)           // value = "123"
value = GetString(n, 10)       // value = "123"
value = GetString(n, 16)       // value = "0x7B"
value = GetString(n, 2)        // value = "0b01111011"
value = GetString(n, 16, 3)    // value = "7B"
value = GetString(n, 2, 2)     // value = "0b1111011"
```

? **byte[]** n = {12, 34, 56}

```
value = GetString(n)           // value = "{12,34,56}"
value = GetString(n, 10)       // value = "{12,34,56}"
value = GetString(n, 16)       // value = "{0x0C,0x22,0x38}"
value = GetString(n, 2)        // value = "{0b00001100,0b00100010,0b00111000}"
value = GetString(n, 16, 3)    // value = "{C,22,38}"
value = GetString(n, 2, 2)     // value = "{0b1100,0b100010,0b111000}"
```

? **int** n = 1234

```
value = GetString(n)           // value = "1234"
value = GetString(n, 10)       // value = "1234"
value = GetString(n, 16)       // value = "0x000004D2"
value = GetString(n, 2)        // value = "0b0000000000000000000010011010010"
value = GetString(n, 16, 3)    // value = "4D2"
value = GetString(n, 2, 2)     // value = "0b10011010010"
```

? **int[]** n = {123, 345, -123, -456}

```
value = GetString(n)           // value = "{123,345,-123,-456}"
value = GetString(n, 10)       // value = "{123,345,-123,-456}"
value = GetString(n, 16)       // value = "{0x0000007B,0x00000159,0xFFFFF85,0xFFFFFE38}"
value = GetString(n, 2)        // value = "{0b0000000000000000000000001111011,
                                     0b000000000000000000000000101011001,
                                     0b11111111111111111111111110000101,
                                     0b1111111111111111111111111000111000}"
value = GetString(n, 16, 3)    // value = "{7B,159,FFFFFF85,FFFFFE38}"
value = GetString(n, 2, 2)     // value = "{0b1111011,
                                     0b101011001,
                                     0b11111111111111111111111110000101,
                                     0b1111111111111111111111111000111000}"
```

? **float** n = 12.34

```
value = GetString(n)           // value = "12.34"
value = GetString(n, 10)       // value = "12.34"
```

```

value = GetString(n, 16) // value = "0x414570A4"
value = GetString(n, 2) // value = "0b01000001010001010111000010100100"
value = GetString(n, 16, 3) // value = "414570A4"
value = GetString(n, 2, 2) // value = "0b1000001010001010111000010100100"

```

? **float[]** n = {123.4, 345.6, -123.4, -456.7}

```

value = GetString(n) // value = "{123.4,345.6,-123.4,-456.7}"
value = GetString(n, 10) // value = "{123.4,345.6,-123.4,-456.7}"
value = GetString(n, 16) // value = "{0x42F6CCCD,0x43ACCCCD,0xC2F6CCCD,0xC3E4599A}"
value = GetString(n, 16, 3) // value = "{42F6CCCD,43ACCCCD,C2F6CCCD,C3E4599A}"

```

? **double** n = 12.34

```

value = GetString(n) // value = "12.34"
value = GetString(n, 10) // value = "12.34"
value = GetString(n, 16) // value = "0x4028AE147AE147AE"
value = GetString(n, 16, 3) // value = "4028AE147AE147AE"

```

? **double[]** n = {123.45, 345.67, -123.48, -456.79}

```

value = GetString(n) // value = "{123.45,345.67,-123.48,-456.79}"
value = GetString(n, 10) // value = "{123.45,345.67,-123.48,-456.79}"
value = GetString(n, 16) // value = "{0x405EDCCCCCCCCCD,0x40759AB851EB851F,
                                0xC05EDEB851EB851F,0xC07C8CA3D70A3D71}"
value = GetString(n, 16, 3) // value = "{405EDCCCCCCCCCD,40759AB851EB851F,
                                C05EDEB851EB851F,C07C8CA3D70A3D71}"

```

? **bool** n = true

```

value = GetString(n) // value = "true"
value = GetString(n, 16) // value = "true"
value = GetString(n, 2) // value = "true"
value = GetString(n, 16, 3) // value = "true"

```

? **bool[]** n = {true, false, true, false, false, true}

```

value = GetString(n) // value = "{true,false,true,false,false,true}"
value = GetString(n, 16) // value = "{true,false,true,false,false,true}"
value = GetString(n, 2) // value = "{true,false,true,false,false,true}"
value = GetString(n, 16, 3) // value = "{true,false,true,false,false,true}"

```

? **string** n = "1234567890"

```

value = GetString(n) // value = "1234567890"
value = GetString(n, 16) // value = "1234567890"
value = GetString(n, 2) // value = "1234567890"
value = GetString(n, 16, 3) // value = "1234567890"

```

? **string[]** n = {"123.45", "345.67", "-12""3.48", "-45A6.79"}

```

value = GetString(n) // value = "{123.45,345.67,-12""3.48,-45A6.79}" // -12""3.48 displayed as -12"3.48

```

```

value = GetString(n, 16) // value = "{123.45,345.67,-12""3.48,-45A6.79}"
value = GetString(n, 2)  // value = "{123.45,345.67,-12""3.48,-45A6.79}"
value = GetString(n, 16, 3) // value = "{123.45,345.67,-12""3.48,-45A6.79}"

```

#### Syntax 4

```

string GetString(
    ?,
    string,
    int,
    int
)

```

#### Parameters

<b>?</b>	The input data. Data type can be int, float, double, bool, string or array.
<b>string</b>	Separator for output string (Only effective to array input)
<b>int</b>	The output string's notation is decimal, hexadecimal or binary (Can be only applied to hexadecimal or binary number)
10	decimal
16	hexadecimal
2	binary
	String's notation
123	decimal
0x7F	hexadecimal
0b101	binary
<b>int</b>	The output string format (Can be only applied to hexadecimal or binary number)
0	Fill up digits. Add prefix 0x or 0b, e.g. 0x0C or 0b00001100
1	Fill up digits. No prefix 0x or 0b, e.g. 0C or 00001100
2	Don't fill up digits. Add prefix 0x or 0b, e.g. 0xC or 0b1100
3	Don't fill up digits. No prefix 0x or 0b, e.g. C or 1100

#### Return

**string** String converted from input data. If the input data cannot be converted, returns empty string. If the input data is array, every element is converted respectively, and returned as a string with the assigned separator

#### Syntax 5

```

string GetString(
    ?,
    string,
    int
)

```

## Note

Similar to Syntax4 with filling up digits and adding prefix 0x or 0b

**GetString**(?, str, 16) => **GetString**(?, str, 16, 0)

## Syntax 6

```
string GetString(  
    ?,  
    string  
)
```

## Note

Similar to Syntax4 with decimal output, filling up digits and adding prefix

**GetString**(?, str) => **GetString**(?, str, 10, 0)

? byte n = 123

```
value = GetString(n)           // value = "123"  
value = GetString(n, ";", 10)   // value = "123"  
value = GetString(n, "-", 16)   // value = "0x7B"  
value = GetString(n, "#", 2)    // value = "0b01111011"  
value = GetString(n, ",", 16, 3) // value = "7B"  
value = GetString(n, ",", 2, 2) // value = "0b1111011"
```

\* Separator is only effective to array input

? byte[] n = {12, 34, 56}

```
value = GetString(n, "-")       // value = "12-34-56"  
value = GetString(n, Ctrl("\r\n"), 10) // value = "12\u00D0A34\u00D0A56"  
value = GetString(n, newline, 16) // value = "0x0C\u00D0A0x22\u00D0A0x38"  
value = GetString(n, NewLine, 2) // value = "0b00001100\u00D0A0b00100010\u00D0A0b00111000"  
value = GetString(n, "-", 16, 3) // value = "C-22-38"  
value = GetString(n, "-", 2, 2) // value = "0b1100-0b100010-0b111000"
```

\* \u00D0A is Newline control character, not string value.

## Syntax 7

```
string GetString(  
    ?,  
    string,  
    string,  
    int,  
    int  
)
```

## Parameters

- `?` The input data. Data type can be int, float, double, bool, string or array.
- `string` The index of the output string for array input. (Only effective to `?` as array type data)
- \* Support numeric format strings
- `string` Separator for output string (Only effective to array input)
- `int` The output string's notation is decimal, hexadecimal or binary (Can be only applied to hexadecimal or binary number)
- `10` decimal
  - `16` hexadecimal
  - `2` binary
- String's notation
- `123` decimal
  - `0x7F` hexadecimal
  - `0b101` binary
- `int` The output string format (Can be only applied to hexadecimal or binary number)
- `0` Fill up digits. Add prefix 0x or 0b, e.g. 0x0C or 0b00001100
  - `1` Fill up digits. No prefix 0x or 0b, e.g. 0C or 00001100
  - `2` Don't fill up digits. Add prefix 0x or 0b, e.g. 0xC or 0b1100
  - `3` Don't fill up digits. No prefix 0x or 0b, e.g. C or 1100

## Return

- `string` The string value formed by input data. For input data not convertible, an empty string will be returned. For array type input, every element is converted to string with index prefix and separator.

## Syntax 8

```
string GetString(  
    ?,  
    string,  
    string,  
    int  
)
```

## Note

Similar to Syntax7 with filling up digits and adding prefix.

`GetString(?, str, str, 16) => GetString(?, str, str, 16, 0)`

## Syntax 9

```
string GetString(  
    ?,  
    string,  
    string,  
    int,  
    int  
)
```

```

?,
string,
string
)

```

## Note

Similar to Syntax7 with decimal output, with filling up digits and adding prefix.

**GetString(?, str, str) => GetString(?, str, str, 10, 0)**

? **byte** n = 123

```

value = GetString(n)           // value = "123"
value = GetString(n, "[0]=", ";", 10) // value = "123"
value = GetString(n, "[0]=", "-", 16) // value = "0x7B"
value = GetString(n, "[0]=", "#", 2)  // value = "0b01111011"

```

\* Index and separator are only effective to array input.

? **byte[]** n = {12, 34, 56}

```

value = GetString(n, "[0]=", "-") // value = "[0]=12-[1]=34-[2]=56"
value = GetString(n, "[0]=", Ctrl("\r\n"), 10) // value = "[0]=12\u0D0A[1]=34\u0D0A[2]=56"
value = GetString(n, "[0]=", newline, 16) // value = "[0]=0x0C\u0D0A[1]=0x22\u0D0A[2]=0x38"
value = GetString(n, "[0]=", "-", 16, 3) // value = "[0]=C-[1]=22-[2]=38"
value = GetString(n, "[0]=", "-", 2, 2) // value = "[0]=0b1100-[1]=0b100010-[2]=0b111000"

```

\* "[0]=" Support numeric format strings

\* **\u0D0A** is Newline control character, not string value.

## 2.32 GetToken()

Retrieve a substring from input string, or the sub-array from the input byte[] array

### Syntax 1

```

string GetToken (
    string,
    string,
    string,
    int,
    int
)

```

### Parameters

**string** Input string

**string** Prefix. The leading element of the substring

**string** Suffix. The trailing element of the substring  
**int** The number of occurrence  
**int** Remove the prefix and suffix or not  
     0 Reserve prefix and suffix (Default)  
     1 Remove prefix and suffix

### Return

**string** String formed by part of the input string  
 If the **prefix and suffix are empty**, returns the input string  
 If **the number of occurrence<=0**, returns empty string

### Syntax 2

```

string GetToken (
    string,
    string,
    string,
    int
)
  
```

### Note

Similar to Syntax1 with reserving prefix and suffix.

**GetToken(str,str,str,1) => GetToken(str,str,str,1,0)**

### Syntax 3

```

string GetToken (
    string,
    string,
    string
)
  
```

### Note

Similar to Syntax1 with returning the first occurrence, and reserving prefix and suffix.

**GetToken(str,str,str) => GetToken(str,str,str,1,0)**

**string** n = "\$abcd\$1234\$ABCD\$"

value = <b>GetToken</b> (n, "", "", 0)	// value = "\$abcd\$1234\$ABCD\$"
value = <b>GetToken</b> (n, "\$", "\$")	// value = "\$abcd\$"
value = <b>GetToken</b> (n, "\$", "\$", 0)	// value = ""
value = <b>GetToken</b> (n, "\$", "\$", 1)	// value = "\$abcd\$"
value = <b>GetToken</b> (n, "\$", "\$", 2)	// value = "\$ABCD\$"
value = <b>GetToken</b> (n, "\$", "\$", 3)	// value = ""
value = <b>GetToken</b> (n, "\$", "\$", 1, 1)	// value = "abcd"

```

value = GetToken(n, "$", "$", 2, 1)    // value = "ABCD"
value = GetToken(n, "$", "", 1)        // value = "$abcd"
value = GetToken(n, "$", "", 2)        // value = "$1234"
value = GetToken(n, "$", "", 3)        // value = "$ABCD"
value = GetToken(n, "$", "", 4)        // value = "$"
value = GetToken(n, "", "$", 1)        // value = "$"
value = GetToken(n, "", "$", 2)        // value = "abcd$"
value = GetToken(n, "", "$", 3)        // value = "1234$"
value = GetToken(n, "", "$", 4)        // value = "ABCD$"

string n = "$abcd$1234$ABCD$" + Ctrl("\r\n") + "56\r\n78$"

value = GetToken(n, "$", Ctrl("\r\n"), 1)    // value = "$abcd$1234$ABCD$\u000A"
value = GetToken(n, "$", newline, 2)        // value = ""
value = GetToken(n, "$", NewLine, 1, 1)    // value = "abcd$1234$ABCD$"    // Remove prefix and suffix
value = GetToken(n, Ctrl("\r\n"), "$", 1)    // value = "\u000A56\r\n78$"
value = GetToken(n, newline, "$", 2)        // value = ""
value = GetToken(n, NewLine, "$", 1, 1)    // value = "56\r\n78"

* \u000A is Newline control character, not string value.

```

#### Syntax 4

```

string GetToken (
    string,
    byte[],
    byte[],
    int,
    int
)

```

#### Parameters

**string** Input string

**byte[]** Prefix. The leading element of the substring, byte[] type

**byte[]** Suffix. The trailing element of the substring, byte[] type

**int** The number of occurrence

**int** Remove prefix and suffix or not

0 Reserve prefix and suffix (Default)

1 Remove prefix and suffix

#### Return

**string** String formed by part of the input string

If the **prefix and suffix are empty**, returns the input string

If the **number of occurrence** ≤ 0, returns empty string

### Syntax 5

```
string GetToken (  
    string,  
    byte[],  
    byte[],  
    int  
)
```

#### Note

Similar to Syntax4 with reserving prefix and suffix

**GetToken(str,byte[],byte[],1) => GetToken(str,byte[],byte[],1,0)**

### Syntax 6

```
string GetToken (  
    string,  
    byte[],  
    byte[]  
)
```

#### Note

Similar to Syntax 4 with the first occurrence and reserving prefix and suffix

**GetToken(str,byte[],byte[]) => GetToken(str,byte[],byte[],1,0)**

**string** n = "\$abcd\$1234\$ABCD\$"

**byte[]** bb0 = {}, bb1 = {0x24} // 0x24 is \$

value = **GetToken**(n, bb0, bb0, 0) // value = "\$abcd\$1234\$ABCD\$"

value = **GetToken**(n, bb1, bb1) // value = "\$abcd\$"

value = **GetToken**(n, bb1, bb1, 0) // value = ""

value = **GetToken**(n, bb1, bb1, 1) // value = "\$abcd\$"

value = **GetToken**(n, bb1, bb1, 2) // value = "\$ABCD\$"

value = **GetToken**(n, bb1, bb1, 3) // value = ""

value = **GetToken**(n, bb1, bb1, 1, 1) // value = "abcd"

value = **GetToken**(n, bb1, bb1, 2, 1) // value = "ABCD"

value = **GetToken**(n, bb1, bb0, 1) // value = "\$abcd"

value = **GetToken**(n, bb1, bb0, 2) // value = "\$1234"

value = **GetToken**(n, bb1, bb0, 3) // value = "\$ABCD"

value = **GetToken**(n, bb1, bb0, 4) // value = "\$"

value = **GetToken**(n, bb0, bb1, 1) // value = "\$"

value = **GetToken**(n, bb0, bb1, 2) // value = "abcd\$"

value = **GetToken**(n, bb0, bb1, 3) // value = "1234\$"

value = **GetToken**(n, bb0, bb1, 4) // value = "ABCD\$"

```

string n = "$abcd$1234$ABCD$" + Ctrl("\r\n") + "56\r\n78$"

byte[] bb0 = {0x0D,0x0A}, bb1 = {0x24}    // 0x24 is $ // 0x0D,0x0A is \u000A
value = GetToken(n, bb1, bb0, 1)          // value = "$abcd$1234$ABCD$\u000A"
value = GetToken(n, bb1, bb0, 2)          // value = ""
value = GetToken(n, bb1, bb0, 1, 1)       // value = "abcd$1234$ABCD$"    // 去除前置與後置
value = GetToken(n, bb0, bb1, 1)          // value = "\u000A56\r\n78$"
value = GetToken(n, bb0, bb1, 2)          // value = ""
value = GetToken(n, bb0, bb1, 1, 1)       // value = "56\r\n78"

* \u000A is Newline control character, not string value.

```

### Syntax 7

```

byte[] GetToken (
    byte[],
    string,
    string,
    int,
    int
)

```

#### Parameters

**byte[]** The input byte[]

**string** Prefix. The leading element of the output byte[], byte[] type

**string** Suffix. The trailing element of the output byte[], byte[] type

**int** The number of occurrence

**int** Remove prefix and suffix or not

0 Reserve prefix and suffix (Default)

1 Remove prefix and suffix

#### Return

**byte[]** The byte[] formed from part of the input byte[]

If the **prefix and suffix are empty**, returns the input array

If the **number of occurrence** ≤ 0, returns empty array

### Syntax 8

```

byte[] GetToken (
    byte[],
    string,
    string,
    int
)

```

## Note

Similar to Syntax7 with reserving prefix and suffix

**GetToken**(byte[],str,str,1) => **GetToken**(byte[],str,str,1,0)

## Syntax 9

```
byte[] GetToken (  
    byte[],  
    string,  
    string  
)
```

## Note

Similar to Syntax7 with returning the first occurrence, and reserving prefix and suffix.

**GetToken**(byte[],str,str) => **GetToken**(byte[],str,str,1,0)

string s = "\$abcd\$1234\$ABCD\$"

byte[] n = GetBytes(s)

value = **GetToken**(n, "", "", 0) // value = {0x24,0x61,0x62,0x63,0x64,0x24,0x31,0x32,0x33,0x34,0x24,0x41,0x42,0x43,0x44,0x24}

value = **GetToken**(n, "\$", "\$") // value = {0x24,0x61,0x62,0x63,0x64,0x24}

value = **GetToken**(n, "\$", "\$", 0) // value = {}

value = **GetToken**(n, "\$", "\$", 1) // value = {0x24,0x61,0x62,0x63,0x64,0x24}

value = **GetToken**(n, "\$", "\$", 2) // value = {0x24,0x41,0x42,0x43,0x44,0x24}

value = **GetToken**(n, "\$", "\$", 1, 1) // value = {0x61,0x62,0x63,0x64}

value = **GetToken**(n, "\$", "\$", 2, 1) // value = {0x41,0x42,0x43,0x44}

value = **GetToken**(n, "\$", "", 1) // value = {0x24,0x61,0x62,0x63,0x64}

value = **GetToken**(n, "\$", "", 2) // value = {0x24,0x31,0x32,0x33,0x34}

value = **GetToken**(n, "\$", "", 3) // value = {0x24,0x41,0x42,0x43,0x44}

value = **GetToken**(n, "\$", "", 4) // value = {0x24}

value = **GetToken**(n, "", "\$", 1) // value = {0x24}

value = **GetToken**(n, "", "\$", 2) // value = {0x61,0x62,0x63,0x64,0x24}

value = **GetToken**(n, "", "\$", 3) // value = {0x31,0x32,0x33,0x34,0x24}

value = **GetToken**(n, "", "\$", 4) // value = {0x41,0x42,0x43,0x44,0x24}

string s = "\$abcd\$1234\$ABCD\$" + Ctrl("\r\n") + "56\r\n78\$"

byte[] n = GetBytes(s)

value = **GetToken**(n, "\$", Ctrl("\r\n"), 1)

// value = {0x24,0x61,0x62,0x63,0x64,0x24,0x31,0x32,0x33,0x34,0x24,0x41,0x42,0x43,0x44,0x24,0x0D,0x0A}

value = **GetToken**(n, "\$", Ctrl("\r\n"), 1, 1)

// value = {0x61,0x62,0x63,0x64,0x24,0x31,0x32,0x33,0x34,0x24,0x41,0x42,0x43,0x44,0x24} // Removing prefix and

suffix

```

value = GetToken(n, Ctrl("\r\n"), "$", 1)
// value = {0x0D,0x0A,0x35,0x36,0x5C,0x72,0x5C,0x6E,0x37,0x38,0x24}

value = GetToken(n, Ctrl("\r\n"), "$", 1, 1)
// value = {0x35,0x36,0x5C,0x72,0x5C,0x6E,0x37,0x38}

```

### Syntax 10

```

byte[] GetToken (
    byte[],
    byte[],
    byte[],
    int,
    int
)

```

#### Parameters

byte[] The input byte[] array

byte[] Prefix. The leading element of the output byte[]

byte[] Suffix. The trailing element of the output byte[]

int The number of occurrence

int Remove prefix and suffix or not

0 Reserve prefix and suffix (Default)

1 Remove prefix and suffix

#### Return

byte[] The byte[] formed from part of the input byte[]

If the [prefix and suffix are empty](#), returns the input array

If [the number of occurrence](#)≤0, returns empty array

### Syntax 11

```

byte[] GetToken (
    byte[],
    byte[],
    byte[],
    int
)

```

#### Note

Similar to Syntax10 with reserving the prefix and suffix

**GetToken**(byte[],byte[],byte[],1) => **GetToken**(byte[],byte[],byte[],1,0)

## Syntax 12

```
byte[] GetToken (  
    byte[],  
    byte[],  
    byte[]  
)
```

### Note

Similar to Syntax10 with returning the first occurrence, and reserving prefix and suffix.

**GetToken**(byte[],byte[],byte[]) => **GetToken**(byte[],byte[],byte[],1,0)

```
string s = "$abcd$1234$ABCD$"
```

```
byte[] n = GetBytes(s)
```

```
byte[] bb0 = {}, bb1 = {0x24}    // 0x24 is $
```

```
value = GetToken(n, bb0, bb0, 0) // value = {0x24,0x61,0x62,0x63,0x64,0x24,0x31,0x32,0x33,0x34,0x24,0x41,0x42,0x43,0x44,0x24}
```

```
value = GetToken(n, bb1, bb1)    // value = {0x24,0x61,0x62,0x63,0x64,0x24}
```

```
value = GetToken(n, bb1, bb1, 0) // value = {}
```

```
value = GetToken(n, bb1, bb1, 1) // value = {0x24,0x61,0x62,0x63,0x64,0x24}
```

```
value = GetToken(n, bb1, bb1, 2) // value = {0x24,0x41,0x42,0x43,0x44,0x24}
```

```
value = GetToken(n, bb1, bb1, 1, 1) // value = {0x61,0x62,0x63,0x64}
```

```
value = GetToken(n, bb1, bb1, 2, 1) // value = {0x41,0x42,0x43,0x44}
```

```
value = GetToken(n, bb1, bb0, 1)    // value = {0x24,0x61,0x62,0x63,0x64}
```

```
value = GetToken(n, bb1, bb0, 2)    // value = {0x24,0x31,0x32,0x33,0x34}
```

```
value = GetToken(n, bb1, bb0, 3)    // value = {0x24,0x41,0x42,0x43,0x44}
```

```
value = GetToken(n, bb0, bb1, 1)    // value = {0x24}
```

```
value = GetToken(n, bb0, bb1, 2)    // value = {0x61,0x62,0x63,0x64,0x24}
```

```
value = GetToken(n, bb0, bb1, 3)    // value = {0x31,0x32,0x33,0x34,0x24}
```

```
string s = "$abcd$1234$ABCD$" + Ctrl("\r\n") + "56\r\n78$"
```

```
byte[] n = GetBytes(s)
```

```
byte[] bb0 = {0x0D,0x0A}, bb1 = {0x24}
```

```
value = GetToken(n, bb1, bb0, 1)
```

```
// value = {0x24,0x61,0x62,0x63,0x64,0x24,0x31,0x32,0x33,0x34,0x24,0x41,0x42,0x43,0x44,0x24,0x0D,0x0A}
```

```
value = GetToken(n, bb1, bb0, 1, 1)
```

```
// value = {0x61,0x62,0x63,0x64,0x24,0x31,0x32,0x33,0x34,0x24,0x41,0x42,0x43,0x44,0x24}    // Remove prefix and  
suffix
```

```
value = GetToken(n, bb0, bb1, 1)
```

```
// value = {0x0D,0x0A,0x35,0x36,0x5C,0x72,0x5C,0x6E,0x37,0x38,0x24}
```

```
value = GetToken(n, bb0, bb1, 1, 1)
```

```
// value = {0x35,0x36,0x5C,0x72,0x5C,0x6E,0x37,0x38}
```



## 2.34 GetNow()

Get the current system time

### Syntax 1

```
string GetNow(  
    string  
)
```

#### Parameters

**string** The date and time format strings defining the text representation of a date and time value. The definition of each specifier is listed below. The strings not included will remain the same.

<b>d</b>	One-digit day of the month for days below 10, from 1 to 31
<b>dd</b>	Two-digit day of the month, from 01 to 31
<b>ddd</b>	Three-letter abbreviation for day of the week, e.g. Mon
<b>dddd</b>	Day of the week spelled out in full, e.g. Monday
<b>f</b>	Second to 0.1 second
<b>ff</b>	Second to 0.01 Second
<b>fff</b>	Second to 0.001 Second
<b>ffff</b>	Second to 0.0001 Second
<b>h</b>	One-digit hour for hours below 10 in 12-hour format, from 1 to 12
<b>hh</b>	Two-digit hour in 12-hour format, from 01 to 12
<b>H</b>	One-digit hour for hours below 10 in 12-hour format, from 0 to 23
<b>HH</b>	Two-digit hour in 24-hour format, from 00 to 23
<b>m</b>	One-digit minute for minutes below 10, from 0 to 59
<b>mm</b>	Two-digit minute, from 00 to 59
<b>M</b>	One-digit month for months below 10, from 1 to 12
<b>MM</b>	Two-digit month, from 01 to 12
<b>MMM</b>	Three-letter abbreviation for month, Jun
<b>MMMM</b>	Month spelled out in full, June
<b>s</b>	One-digit second for seconds below 10, from 0 to 59
<b>ss</b>	Two-digit second, from 00 to 59
<b>t</b>	The first digit of AM/PM
<b>tt</b>	AM/PM
<b>y</b>	One-digit year for years below 10, from 0 to 99
<b>yy</b>	Two-digit year, from 00 to 99
<b>yyyy</b>	four-digit year
<b>/</b>	Separator for date. / or – or . (Based on different languages)

#### Return

**string** Current date and time. If there is an error in format setting, the default format will be applied.

## Note

```
value = GetNow("MM/dd/yyyy HH:mm:ss")           // value = 08/15/2017 13:40:30
value = GetNow("yyyy/MM/dd HH:mm:ss.ffff")       // value = 2017/08/15 13:40:30.123
value = GetNow("yyyy-MM-dd hh:mm:ss tt")         // value = 2017-08-15 01:40:30 PM
```

## Syntax 2

```
string GetNow (
)
```

### Parameters

**void** No format defined. Default format "MM/dd/yyyy HH:mm:ss" will be applied

### Return

**string** Current date and time.

## Note

```
value = GetNow()           // value = 08/15/2017 13:40:30
```

## 2.35 GetNowStamp()

Get the total run time or difference in total run time

## Syntax 1

```
int GetNowStamp (
)
```

### Parameters

**void** No parameter

### Return

**int** The total run time of the current project in ms. The upper limit is 2147483647 ms  
**< 0** Over flow, invalid total run time

## Note

```
value = GetNowStamp()           // value = 2147483647
... others ...
value = GetNowStamp()           // value = -1           // Over flow
```

## Syntax 2

```
double GetNowStamp (
    bool
)
```

### Parameters

`bool`      Use double format to record project's total run time or not?  
           `true`      Use double type, the upper limit is 9223372036854775807 ms  
           `false`      Use int32 type, the upper limit is 2147483647 ms

#### Return

`double`      The total run time of the current project  
           `< 0`      Over flow. Invalid total run time.

#### Note

```
value = GetNowStamp(false)      // value = 2147483647
... others ...
value = GetNowStamp(false)      // value = -1      // Over flow
value = GetNowStamp(true)      // value = 3147483647
```

### Syntax 3

```
int GetNowStamp (
    int
)
```

#### Parameters

`int`      Previous recorded run time in ms

#### Return

`int`      The difference between the current run time and the input run time in ms.  
           Run time difference = current run time – input run time  
           `< 0`      Invalid run time difference, caused by input run time larger than current run time, or over flow.

#### Note

```
value = GetNowStamp()      // value = 2147483546
... others ... (After 100ms)
diff = GetNowStamp(value)      // diff = 100
... others ... (After 200ms)
diff = GetNowStamp(value)      // diff = -1      // Value is over 2147483647
```

### Syntax 4

```
double GetNowStamp (
    double
)
```

#### Parameters

`double`      Previous recorded run time in ms

#### Return

`double`      The difference between the current run time and the input run time in ms.

Run time difference = current run time – input run time

< 0      Invalid run time difference, caused by input run time larger than current run time, or over flow.

#### Note

```
value = GetNowStamp()           // value = 2147483546
... others ... (After 100ms)
diff = GetNowStamp(value)       // diff = 100
... others ... (After 200ms)
diff = GetNowStamp(value)       // diff = 200
```

#### Syntax 5

```
bool GetNowStamp (
    int,
    int
)
```

#### Parameters

int      Previous recorded run time in ms  
int      The expected run time difference

#### Return

bool      The time difference between current run time and input run time is larger than the expected run time difference or not.

true      (Current run time – input run time) >= expected run time  
0r      Time difference smaller than zero or over flow  
false      (Current run time – input run time) < expected run time

#### Note

```
value = GetNowStamp()           // value = 41730494
... others ... (After 60ms)
flag = GetNowStamp(value, 100)  // diff = 60      // flag = false
... others ... (After 60ms)
flag = GetNowStamp(value, 100)  // diff = 120      // flag = true
```

#### Syntax 6

```
bool GetNowStamp (
    double,
    double
)
```

#### Parameters

double      Previous recorded run time in ms

`double` The expected run time difference

### Return

`bool` The time difference between current run time and input run time is larger than the expected run time difference or not.

`true` (Current run time – input run time) >= expected run time

`Or` Time difference smaller than zero or over flow

`false` (Current run time – input run time) < expected run time

### Note

```
value = GetNowStamp()           // value = 41730494
... others ... (After 60ms)
flag = GetNowStamp(value, 100)   // diff = 60       // flag = false
... others ... (After 60ms)
flag = GetNowStamp(value, 100)   // diff = 120      // flag = true
```

## 2.36 Length()

Acquire the number of byte of input data, length of string or length of array (number of elements in array)

### Syntax 1

```
int Length (  
    ?  
)
```

### Parameters

? The input data. The data type could be integer, floating number, 輸入的原始值, booling, string or array

### Return

`int` Length of data  
For input as integer, floating number and booling, returns the number of byte.  
For input as string, returns the length of string.  
For input as array, returns the number of element in array

### Note

```
? byte n = 100
value = Length(n)           // value = 1
value = Length(100)         // value = 1

? int n = 400
value = Length(n)           // value = 4
```

```

value = Length(400)      // value = 4
? float n = 1.234
value = Length(n)        // value = 4
value = Length(1.234)    // value = 4
? double n = 1.234
value = Length(n)        // value = 8
value = Length(1.234)    // value = 4    // float // Numbers would be stored as the smaller data type first.
? bool n = true
value = Length(n)        // value = 1
value = Length(false)    // value = 1
? string n = "A"BC"
value = Length(n)        // value = 4    // The string is A"BC. Two double quotation marks represent " in
                                string
value = Length("")       // value = 0
value = Length("123")    // value = 3
value = Length(empty)    // value = 0
? byte[] n = {100, 200, 30}
value = Length(n)        // value = 3
? int[] n = {}
value = Length(n)        // value = 0
n = {400, 500, 600}
value = Length(n)        // value = 3
? float[] n = {1.234}
value = Length(n)        // value = 1
? double[] n = {1.234, 200, -100, +300}
value = Length(n)        // value = 4
? bool[] n = {true, false, true, true, true, true, false}
value = Length(n)        // value = 7
? string[] n = {"A"BC", "123", "456", "ABC"}
value = Length(n)        // value = 4

```

## 2.37 Ctrl()

Change the integer or string to control characters

### Syntax 1

```
string Ctrl (
```

```
int
```

```
)
```

### Parameters

**int** The input integer, which follows the Big Endian format. 4 characters could be transformed at most. 0x00 will not be transformed.

### Return

**string** The string formed by input integer (contains the control character)

### Note

```
b = 0x0D0A
value = Ctrl(b)           // value = \r\n
value = Ctrl(0x0D0A)      // value = \r\n
value = Ctrl(0x0D000A09)  // value = \r\n\t      // 0x00 will not be transformed
value = Ctrl(0x0D300A09)  // value = \r0\n\t      // 0x30 is transformed to 0
value = Ctrl(0x00)        // value = ""          // empty string does not equal to NULL. For NULL, the code is
                           Ctrl("\0")
```

## Syntax 2

```
string Ctrl (
    string
)
```

### Parameters

**string** Input string. The following rules will be applied. For string not on the list, it will remain the same.

<b>\0</b>	0x00 null
<b>\a</b>	0x07 bell
<b>\b</b>	0x08 backspace
<b>\t</b>	0x09 horizontal tab
<b>\r</b>	0x0D carriage return
<b>\v</b>	0x0B vertical tab
<b>\f</b>	0x0C form feed
<b>\n</b>	0x0A line feed

### Return

**string** The string formed by input integer (contains the control character)

### Note

```
b = "\r\n"
value = Ctrl(b)           // value = \r\n
value = Ctrl("\r\n")      // value = \r\n
```

```

value = Ctrl("\r\n\t")    // value = \r\n\t
value = Ctrl("\r0\n\t")   // value = \r0\n\t
value = Ctrl("\0")        // value = \0    // NULL

```

### Syntax 3

```

string Ctrl (
    byte[]
)

```

#### Parameters

**byte[]** The input byte array, the transfer will start from index [0] to the end of the array. (0x00 will be transferred also)

#### Return

**string** The string formed by input integer (contains the control character)

#### Note

```

byte[] bb1 = {0xFF,0x55,0x31,0x32,0x33,0x00,0x35,0x36,0x0D,0x0A}
value = Ctrl(bb1)           // value = U123 56\r\n
byte[] bb2 = {}
value = Ctrl(bb2)           // value = ""

```

## 2.38 XOR8()

Utilize XOR 8 bits algorithm to computes the checksum

### Syntax 1

```

byte XOR8 (
    byte[],
    int,
    int
)

```

#### Parameters

**byte[]** The input byte array

**int** The starting index

**0..(array size-1)** Valid

**<0** Invalid. Returns the initial value 0

**>=array size** Invalid. Returns the initial value 0

**int** The number of elements to be computed.

If the number of elements <0, the calculation ends at the last element of the array

If the sum of strating index and number of element exceeds the array size, the calculation ends

at the last element of the array.

### Return

byte Checksum.

### Note

```
byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}
value = XOR8(bb1,0,Length(bb1))    // value = 0x6F
value = XOR8(bb1,0,-1)              // value = 0x6F
value = XOR8(bb1,1,-1)              // value = 0x7F
value = XOR8(bb1,-1,-1)             // value = 0
```

### Syntax 2

```
byte XOR8 (
    byte[],
    int
)
```

### Note

Similar to Syntax1 with computing to the last element of the array

**XOR8**(byte[], int) => **XOR8**(byte[], int, Length(byte[]))

### Syntax 3

```
byte XOR8 (
    byte[]
)
```

### Note

Similar to Syntax1 with computing all the elements of the array

**XOR8**(byte[]) => **XOR8**(byte[], 0, Length(byte[]))

```
byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}
value = XOR8(bb1,0,Length(bb1))    // value = 0x6F
value = XOR8(bb1,0)                 // value = 0x6F
value = XOR8(bb1)                   // value = 0x6F
bb1 = Byte_Concat(bb1, XOR(bb1))    // bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF, 0x6F}
```

## 2.39 SUM8()

Utilize SUM 8 bits algorithm to computes the checksum

### Syntax 1

```
byte SUM8 (  
    byte[],  
    int,  
    int  
)
```

#### Parameters

`byte[]` The input byte array

`int` The starting index

`0..array size-1` Valid

`<0` Invalid. Returns the initial value 0

`>=array size` Invalid. Returns the initial value 0

`int` The number of elements to be computed.

If the number of elements `<0`, the calculation ends at the last element of the array

If the sum of starting index and number of element exceeds the array size, the calculation ends at the last element of the array.

#### Return

`byte` Checksum.

#### Note

```
byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}
```

```
value = SUM8(bb1,0,Length(bb1))    // value = 0x6D
```

```
value = SUM8(bb1,0,-1)              // value = 0x6D
```

```
value = SUM8(bb1,1,-1)              // value = 0x5D
```

```
value = SUM8(bb1,-1,-1)             // value = 0
```

### Syntax 2

```
byte SUM8 (  
    byte[],  
    int  
)
```

#### Note

Similar to Syntax1 with computing to the last element of the array

```
SUM8(byte[], int) => SUM8(byte[], int, Length(byte[]))
```

### Syntax 3

```
byte SUM8 (  
    byte[]  
)
```

## Note

Similar to Syntax1 with computing all the elements of the array

**SUM8**(byte[]) => **SUM8**(byte[], 0, Length(byte[]))

byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}

value = **SUM8**(bb1,0,Length(bb1)) // value = 0x6D

value = **SUM8**(bb1,0) // value = 0x6D

value = **SUM8**(bb1) // value = 0x6D

bb1 = **Byte\_Concat**(bb1, **SUM8**(bb1)) // bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF, 0x6D}

## 2.40 SUM16()

Utilize SUM 16 bits algorithm to computes the checksum

### Syntax 1

```
byte[] SUM16 (
    byte[],
    int,
    int
)
```

### Parameters

byte[] The input byte array

int The starting index

0..array size-1 Valid

<0 Invalid. Returns the initial value 0

>=array size Invalid. Returns the initial value 0

int The number of elements to be computed.

If the number of elements <0, the calculation ends at the last element of the array

If the sum of starting index and number of element exceeds the array size, the calculation ends at the last element of the array.

### Return

byte[] Checksum. The length is 16bits 2 bytes (The Checksum follows Big Endian)

## Note

byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}

value = **SUM16**(bb1,0,Length(bb1)) // value = {0x04, 0x6D}

value = **SUM16**(bb1,0,-1) // value = {0x04, 0x6D}

value = **SUM16**(bb1,1,-1) // value = {0x04, 0x5D}

value = **SUM16**(bb1,-1,-1) // value = {0x00, 0x00}

### Syntax 2

```
byte[] SUM16 (  
    byte[],  
    int  
)
```

#### Note

Similar to Syntax1 with computing to the last element of the array

**SUM16**(byte[], int) => **SUM16**(byte[], int, Length(byte[]))

### Syntax 3

```
byte[] SUM16 (  
    byte[]  
)
```

#### Note

Similar to Syntax1 with computing all the elements of the array

**SUM16**(byte[]) => **SUM16**(byte[], 0, Length(byte[]))

byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}

value = **SUM16**(bb1,0,Length(bb1)) // value = {0x04, 0x6D}

value = **SUM16**(bb1,0) // value = {0x04, 0x6D}

value = **SUM16**(bb1) // value = {0x04, 0x6D}

bb1 = **Byte\_Concat**(bb1, **SUM16**(bb1)) // bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF, 0x04, 0x6D}

## 2.41 SUM32()

Utilize SUM 32 bits algorithm to computes the checksum

### Syntax 1

```
byte[] SUM32 (  
    byte[],  
    int,  
    int  
)
```

#### Parameters

byte[] The input byte array

int The starting index

0..array size-1 Valid

<0 Invalid. Returns the initial value 0

>=array size Invalid. Returns the initial value 0

int The number of elements to be computed.

If the number of elements <0, the calculation ends at the last element of the array

If the sum of starting index and number of element exceeds the array size, the calculation ends at the last element of the array.

### Return

byte[] Checksum. The length is 32bits 4 bytes (The Checksum follows Big Endian)

### Note

byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}

value = SUM32(bb1,0,Length(bb1)) // value = {0x00, 0x00, 0x04, 0x6D}

value = SUM32(bb1,0,-1) // value = {0x00, 0x00, 0x04, 0x6D}

value = SUM32(bb1,1,-1) // value = {0x00, 0x00, 0x04, 0x5D}

value = SUM32(bb1,-1,-1) // value = {0x00, 0x00, 0x00, 0x00}

### Syntax 2

```
byte[] SUM32 (  
    byte[] ,  
    int  
)
```

### Note

Similar to Syntax1 with computing to the last element of the array

SUM32(byte[], int) => SUM32(byte[], int, Length(byte[]))

### Syntax 3

```
byte[] SUM32 (  
    byte[]  
)
```

### Note

Similar to Syntax1 with computing all the elements of the array

SUM32(byte[]) => SUM32(byte[], 0, Length(byte[]))

byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}

value = SUM32(bb1,0,Length(bb1)) // value = {0x00, 0x00, 0x04, 0x6D}

value = SUM32(bb1,0) // value = {0x00, 0x00, 0x04, 0x6D}

value = SUM32(bb1) // value = {0x00, 0x00, 0x04, 0x6D}

bb1 = Byte\_Concat(bb1, SUM32(bb1)) // bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF, 0x00, 0x00, 0x04, 0x6D}

## 2.42 CRC16()

Utilize CRC 16 bits algorithm to computes the checksum

### Syntax 1

```
byte[] CRC16(  
    int,  
    byte[],  
    int,  
    int  
)
```

### Parameters

**int** CRC16 algorithm (Reference <https://www.lammertbies.nl/comm/info/crc-calculation.html>)

0	CRC16	// initial value 0x0000 // Polynomial 0xA001
1	CRC16 (Modbus)	// initial value 0xFFFF // Polynomial 0xA001
2	CRC16 (Sick)	// initial value 0x0000 // Polynomial 0x8005
3	CRC16-CCITT (0x1D0F)	// initial value 0x1D0F // Polynomial 0x1021
4	CRC16-CCITT (0xFFFF)	// initial value 0xFFFF // Polynomial 0x1021
5	CRC16-CCITT (XModem)	// initial value 0x0000 // Polynomial 0x1021
6	CRC16-CCITT (Kermit)	// initial value 0x0000 // Polynomial 0x8408
7	CRC16 Schunk Gripper	// initial value 0xFFFF // Polynomial 0x1021

**byte[]** The input byte array

**int** The starting index

**0..array size-1** Valid

**<0** Invalid. Returns the initial value

**>=array size** Invalid. Returns the initial value

**int** The number of elements to be computed.

If the number of elements <0, the calculation ends at the last element of the array

If the sum of starting index and number of element exceeds the array size, the calculation ends at the last element of the array.

### Return

**byte[]** Checksum. The length is 16bits 2 bytes (The checksum follows Big Endian)

### Note

```
byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}  
value = CRC16(0, bb1,0,Length(bb1)) // value = {0x2D, 0xD4}  
value = CRC16(0, bb1,0,-1) // value = {0x2D, 0xD4}  
value = CRC16(0, bb1,1,-1) // value = {0xEC, 0xC5}  
value = CRC16(0, bb1,-1,-1) // value = {0x00, 0x00}
```

```
value = CRC16(3, bb1, 0, Length(bb1))    // value = {0x42, 0x12}
value = CRC16(4, bb1, 0, Length(bb1))    // value = {0xAB, 0xAE}
```

### Syntax 2

```
byte[] CRC16 (
    int,
    byte[],
    int
)
```

#### Note

Similar to Syntax1 with computing to the last element of the array

**CRC16(int, byte[], int) => CRC16(int, byte[], int, Length(byte[]))**

### Syntax 3

```
byte[] CRC16 (
    int,
    byte[]
)
```

#### Note

Similar to Syntax1 with computing all the elements of the array

**CRC16(int, byte[]) => CRC16(int, byte[], 0, Length(byte[]))**

byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}

value = CRC16(0, bb1, 0, Length(bb1)) // value = {0x2D, 0xD4}

value = CRC16(0, bb1, 0) // value = {0x2D, 0xD4}

value = CRC16(0, bb1) // value = {0x2D, 0xD4}

bb1 = Byte\_Concat(bb1, CRC16(0, bb1)) // bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF, 0x2D, 0xD4}

### Syntax 4

```
byte[] CRC16 (
    byte[],
    int,
    int
)
```

#### Note

Similar to Syntax1 with CRC16 algorithm as 0 CRC16

**CRC16(byte[], int, int) => CRC16(0, byte[], int, int)**

### Syntax 5

```
byte[] CRC16 (
    byte[],
    int
)
```

#### Note

Similar to Syntax1 with CRC16 algorithm as 0 CRC16 and computing to the last element of the array

**CRC16**(byte[], int) => **CRC16**(0, byte[], int, Length(byte[]))

### Syntax 6

```
byte[] CRC16 (
    byte[]
)
```

#### Note

Similar to Syntax1 with CRC16 algorithm as 0 CRC16 and computing all the elements of the array

**CRC16**(byte[]) => **CRC16**(0, byte[], 0, Length(byte[]))

## 2.43 CRC32()

Utilize CRC 32 bits algorithm to computes the checksum

### Syntax 1

```
byte[] CRC32 (
    byte[],
    int,
    int
)
```

#### Parameters

**byte[]** The input byte array

**int** The starting index

**0..array size-1** Valid

**<0** Invalid. Returns the initial value 0

**>=array size** Invalid. Returns the initial value 0

**int** The number of elements to be computed.

If the number of elements <0, the calculation ends at the last element of the array

If the sum of strating index and number of element exceeds the array size, the calculation ends at the last element of the array.

## Return

`byte[]` Checksum. The checksum length is 32bits 4 bytes (The checksum follows Big Endian)

## Note

`byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}`

`value = CRC32(bb1,0,Length(bb1))`    `// value = {0x43, 0xD5, 0xB9, 0xF8}`

`value = CRC32(bb1,0,-1)`    `// value = {0x43, 0xD5, 0xB9, 0xF8}`

`value = CRC32(bb1,1,-1)`    `// value = {0x08, 0xA5, 0x5B, 0xEB}`

`value = CRC32(bb1,-1,-1)`    `// value = {0x00, 0x00, 0x00, 0x00}`

## Syntax 2

```
byte[] CRC32 (
    byte[],
    int
)
```

## Note

Similar to Syntax1 with computing to the last element of the array

`CRC32(byte[], int) => CRC32(byte[], int, Length(byte[]))`

## Syntax 3

```
byte[] CRC32 (
    byte[]
)
```

## Note

Similar to Syntax1 with computing all the elements of the array

`CRC32(byte[]) => CRC32(byte[], 0, Length(byte[]))`

`byte[] bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF}`

`value = CRC32(bb1,0,Length(bb1))`    `// value = {0x43, 0xD5, 0xB9, 0xF8}`

`value = CRC32(bb1,0)`    `// value = {0x43, 0xD5, 0xB9, 0xF8}`

`value = CRC32(bb1)`    `// value = {0x43, 0xD5, 0xB9, 0xF8}`

`bb1 = Byte_Concat(bb1, CRC32(bb1))` `// bb1 = {0x10, 0x20, 0x50, 0xF0, 0xFF, 0xFF, 0xFF, 0x43, 0xD5, 0xB9, 0xF8}`

## 2.44 ListenPacket()

Pack the string into Listen Node compatible format

### Syntax 1

```
string ListenPacket (  
    string,  
    string  
)
```

#### Parameters

**string** User defined Header. For empty string, Default string "TMSCT" will be applied

**string** The data section in Listen Node communication format

#### Return

**string** Packeted data (Including header, data length and check sum)

#### Note

```
string var_data1 = "ABC"
```

```
string var_data2 = "Hello World"
```

```
value = ListenPacket("TMSCT",var_data1)    // $TMSCT,3,ABC,*02\r\n
```

```
value = ListenPacket("CPERR", var_data2)    // $CPERR,11,Hello World,*5A\r\n
```

```
value = ListenPacket("", var_data2)         // $TMSCT,11,Hello World,*51\r\n
```

```
value = ListenPacket("", "Techman Robot")   // $TMSCT,13,Techman Robot,*4F\r\n
```

### Syntax 2

```
string ListenPacket (  
    string  
)
```

#### Parameters

**string** The data section in Listen Node communication format (With TMSCT header)

#### Return

**string** Packeted data (Including header, data length and check sum)

#### Note

```
string var_data1 = "Techman Robot"
```

```
value = ListenPacket(var_data1)             // $TMSCT,13,Techman Robot,*4F\r\n
```

## 2.45 VarSync()

Send the Variable object to TM Manager (Robot Management System)

\* When performing this function, the flow will not go forward until the object is sent out successfully or the maximum retry times is reached.

## Syntax 1

```
int VarSync (  
    int,  
    int,  
    ?  
)
```

### Parameters

- |     |   |
|-----|---|
| int | The maximum retry times   |
| ≤ 0 | Keep retrying as error occurred.                                  |
| int | The time duration between two retries (millisecond)               |
| < 0 | Invalid time duration. The default value, 1000ms, will be applied |
| ?   | The string or string array. The name of variables to be sent.     |
- Various items can be listed. The undefined variables will not be sent out, but the residual items will still be sent.
- \* The item is the name of the variable, not variable itself, e.g. "var\_i" instead of var\_i.
  - \* If the variable is listed, the value of the variable will be use as the parameter to send the corresponding object

### Return

- |     |  |
|-----|--|
| int | Sending times  |
| > 0 | Send success. The return value represent the sending times |
| 0   | Send failed  |
| -1  | TM Manager function is not enabled                         |
| -9  | Invalid Parameters   |

### Note

```
string var_s = "ABC"  
string var_s1 = "var_s"  
string[] var_ss = {"ABC", "var_s", "var_s1"}  
value = VarSync(1, 1000, "var_s")    // Send var_s variable object  
value = VarSync(2, 2000, var_s)      // Send ABC variable object (Because the value of var_s is "ABC")  
value = VarSync(3, 2000, var_ss)     // Send ABC, var_s, var_s1 variable object (From the value of var_ss string  
array)  
value = VarSync(3, 2000, "var_ss")   // Send var_ss variable object  
value = VarSync(4, 2000, "var_ss", "var_s1", "ABC") // Send var_ss, var_s1, ABC variable object
```

## Syntax 2

```
int VarSync (  
    int,
```

?

)

#### Note

Similar to Syntax1 with 1000 ms retry time duration

**VarSync**(int, ?) => **VarSync**(int, 1000, ?)

#### Syntax 3

int **VarSync** (

?

)

#### Note

Similar to Syntax1 with 1000 ms retry time duration and no retry times limit

**VarSync**(?) => **VarSync**(0, 1000, ?)

## 3. Math Functions

### 3.1 abs()

Return the absolute value of the designate number

#### Syntax1

```
int abs (  
    int  
)
```

#### Parameter

`int`      Input number in integer

#### Return

`int`      Return the absolute value of the input number in interger

#### Note

```
int i = 10  
value = abs(i)  // 10  
  
i = -10  
value = abs(i)  // 10
```

#### Syntax2

```
float abs (  
    float  
)
```

#### Parameter

`float`    Input number in float

#### Return

`float`    Return the absolute value of the input number in float

#### Note

```
float f = 10.1  
value = abs(f)  // 10.1  
  
f = -10.1  
value = abs(f)  // 10.1
```

#### Syntax3

```
double abs (  
    double
```

)

#### Parameter

`double` Input number in double

#### Return

`double` Return the absolute value of the input number in double

#### Note

```
double d = 10.8
```

```
value = abs(d) // 10.8
```

```
d = -10.8
```

```
value = abs(d) // 10.8
```

## 3.2 pow()

Return the power of the designate base and exponent

#### Syntax1

```
int pow(  
    int,  
    double  
)
```

#### Parameter

`int` Input base in integer

`double` Exponent

#### Return

`int` Return the power in integer

#### Syntax2

```
float pow(  
    float,  
    double  
)
```

#### Parameter

`float` Input base in float

`double` Exponent

#### Return

`float` Return the power in float

### Syntax3

```
double pow(  
    double,  
    double  
)
```

#### Parameter

`double` Input base in double

`double` Exponent

#### Return

`double` Return the power in double

#### Note

? `int b = 100`

value = `pow(b, 2)` // 10000

value = `pow(b, -2)` // 0 // 0.0001, but int type

value = `pow(b, 0.1)` // 1 // 1.5848931924611136, but int type

value = `pow(b, 2.1)` // 15848 // 15848.931924611141, but int type

value = `pow(b, -2.1)` // 0 // 0.000063095734448019293, but int type

? `float b = -100`

value = `pow(b, 2)` // 10000

value = `pow(b, -2)` // 0.0001

value = `pow(b, 0.2)` // Error // NaN

value = `pow(b, 2.2)` // Error // NaN

value = `pow(b, -2.2)` // Error // NaN

? `double b = 100`

value = `pow(b, 2)` // 10000

value = `pow(b, -2)` // 0.0001

value = `pow(b, 0.31)` // 4.16869383470335

value = `pow(b, 2.31)` // 41686.9383470336

value = `pow(b, -2.31)` // 0.0000239883291901949

## 3.3 sqrt()

Return the square root of the designate number

### Syntax1

```
float sqrt(  
    float  
)
```

#### Parameter

`float` Input number in float

#### Return

`float` Return the square root in float

### Syntax2

```
double sqrt(  
    double  
)
```

#### Parameter

`double` Input number in double

#### Return

`double` Return the square root in double

#### Note

```
value = sqrt(100)           // 10  
value = sqrt(100.1234)      // 10.005  
value = sqrt(0.1234)        // 0.3162278  
value = sqrt(-100)          // Error // NaN  
value = sqrt(-100.1234)     // Error // NaN  
value = sqrt(-0.1234)       // Error // NaN
```

## 3.4 ceil()

Return a number rounded upward to its nearest integer.

### Syntax1

```
float ceil(  
    float  
)
```

#### Parameter

`float` input number in float

#### Return

`float` Return a number in float rounded upward to its nearest integer

## Syntax2

```
double ceil(  
    double  
)
```

### Parameter

`double` input number in double

### Return

`double` Return a number in double rounded upward to its nearest integer

### Note

```
value = ceil(100)           // 100  
value = ceil(100.1234)     // 101  
value = ceil(0.1234)       // 1  
value = ceil(-100)         // -100  
value = ceil(-100.1234)    // -100  
value = ceil(-0.1234)      // 0
```

## 3.5 floor()

Return a number rounded downward to its nearest integer.

### Syntax1

```
float floor(  
    float  
)
```

### Parameter

`float` input number in float

### Return

`float` Return a number in float rounded downward to its nearest integer

### Syntax2

```
double floor(  
    double  
)
```

### Parameter

`double` input number in double

### Return

`double` Return a number in double rounded downward to its nearest integer

### Note

```

value = floor(100)      // 100
value = floor(100.1234) // 100
value = floor(0.1234)   // 0
value = floor(-100)     // -100
value = floor(-100.1234) // -101
value = floor(-0.1234)  // -1

```

### 3.6 round()

Return a number rounded to its nearest integer.

#### Syntax1

```

float round (
    float,
    int
)

```

#### Parameter

float	input number in float
int	digits after the returned decimal point (0 by default meaning the number is rounded to integer)
0 .. 15	valid values
< 0	value invalid, will use 0 by default
> 15	value invalid, will use 0 by default

#### Return

float Return a number in float rounded to its nearest integer.

#### Syntax2

```

float round (
    float
)

```

#### Note

Same as syntax 1. Obtain 0 digit after the decimal point by default.

**round(float)** => **round(float, 0)**

#### Syntax3

```

double round (
    double,
    int
)

```

#### Parameter

<code>double</code>	input number in double
<code>int</code>	digits after the returned decimal point (0 by default meaning the number is rounded to integer)
<code>0 .. 15</code>	valid values
<code>&lt; 0</code>	value invalid, will use 0 by default
<code>&gt; 15</code>	value invalid, will use 0 by default

### Return

`double` Return a number in double rounded to its nearest integer.

### Syntax4

```
double round(
    double
)
```

### Note

Same as syntax 3. Obtain 0 digit after the decimal point by default.

**round(double) => round(double, 0)**

```
value = round(100)           // 100
value = round(100.456)       // 100
value = round(0.567)         // 1
value = round(-100)          // -100
value = round(-100.456)      // -100
value = round(-0.567)        // -1
value = round(100.345, 1)    // 100.3
value = round(100.345, 2)    // 100.35
value = round(-100.345, 1)   // -100.3
value = round(-100.345, 2)   // -100.35
value = round(-100.345, 16)  // -100
```

## 3.7 random()

Return a random number in float between 0 and 1 or in integer between the lowbound and the upperbound.

### Syntax1

```
float random(
)
```

### Parameter

`void` No input value required.

### Return

`float` Return a random number in float between 0 and 1.

#### Note

```
value = random()      // 0.9473762
value = random()      // 0.7764986
value = random()      // 0.9911129
```

#### Syntax2

```
int random (
    int
)
```

#### Parameter

`int` The upperbound of the random number

#### Return

`int` Return a random number in integer between 0 and the upperbound

#### Note

```
value = random(10)    // 8
value = random(10)    // 1
value = random(10)    // 5
value = random(-10)   // 0 // The value of the upperbound must be larger than 0.
```

#### Syntax3

```
int random (
    int,
    int
)
```

#### Parameter

`int` The lowerbound of the random number

`int` The upperbound of the random number must be larger than the lowerbound, or it will return the value of the lowerbound in integer.

#### Return

`int` Return a random number in integer between the lowbound and the upperbound.

#### Note

```
value = random(5, 10) // 8
value = random(5, 10) // 8
value = random(5, 10) // 6
value = random(5, -1) // 5 // The upperbound is smaller than the lowerbound. Returned the value of the
                           lowerbound in integer.
```

## 3.8 d2r()

Convert the value of degree to radian

### Syntax1

```
float d2r(  
    float  
)
```

#### Parameter

`float` Input the value of degree in float

#### Return

`float` Return the value of radian in float

### Syntax2

```
double d2r(  
    double  
)
```

#### Parameter

`double` Input the value of degree in double

#### Return

`double` Return the value of radian in double

#### Note

```
value = d2r(1)      // 0.01745329
```

## 3.9 r2d()

Convert the value of degree to radian to degree

### Syntax1

```
float r2d(  
    float  
)
```

#### Parameter

`float` Input the value of radian in float

#### Return

`float` Return the value of degree in float

## Syntax2

```
double r2d(  
    double  
)
```

### Parameter

`double` Input the value of radian in double

### Return

`double` Return the value of degree in double

### Note

```
value = r2d(1)      // 57.29578
```

## 3.10 sin()

Return the sine of the input value of degree

### Syntax1

```
float sin(  
    float  
)
```

### Parameter

`float` Input the value of degree in float

### Return

`float` Return the sine of the input value of degree in float

### Syntax2

```
double sin(  
    double  
)
```

### Parameter

`double` Input the value of degree in double

### Return

`double` Return the sine of the input value of degree in double

### Note

```
value = sin(0)      // 0  
value = sin(15)     // 0.258819  
value = sin(30)     // 0.5  
value = sin(60)     // 0.8660254  
value = sin(90)     // 1
```

## 3.11 cos()

Return the cosine of the input value of degree

### Syntax1

```
float cos (  
    float  
)
```

#### Parameter

`float` Input the value of degree in float

#### Return

`float` Return the cosine of the input value of degree in float

### Syntax2

```
double cos (  
    double  
)
```

#### Parameter

`double` Input the value of degree in double

#### Return

`double` Return the cosine of the input value of degree in double

#### Note

```
value = cos(0)           // 1  
value = cos(15)          // 0.9659258  
value = cos(30)          // 0.8660254  
value = cos(45)          // 0.7071068  
value = cos(60)          // 0.5
```

## 3.12 tan()

Return the tangent of the input value of degree

### Syntax1

```
float tan (  
    float  
)
```

#### Parameter

`float` Input the value of degree in float

## Return

`float` Return the tangent of the input value of degree in float

## Syntax2

```
double tan (  
    double  
)
```

## Parameter

`double` Input the value of degree in double

## Return

`double` Return the tangent of the input value of degree in double

## Note

```
value = tan(0)           // 0  
value = tan(15)          // 0.2679492  
value = tan(30)          // 0.5773503  
value = tan(45)          // 1  
value = tan(60)          // 1.732051
```

## 3.13 asin()

Return the arcsine of the input value in degree

## Syntax1

```
float asin (  
    float  
)
```

## Parameter

`float` Input the sine value in float between -1 and 1

## Return

`float` Return the arcsine of the input value of degree in float

## Syntax2

```
double asin (  
    double  
)
```

## Parameter

`double` Input the sine value in double between -1 and 1

## Return

`double` Return the arcsine of the input value of degree in double

#### Note

```
value = asin(0)           // 0
value = asin(0.258819)    // 15
value = asin(0.5)         // 30
value = asin(0.8660254)   // 60
value = asin(1)           // 90
```

### 3.14 acos()

Return the arccosine of the input value in degree

#### Syntax1

```
float acos (
    float
)
```

#### Parameter

`float` Input the cosine value in float between -1 and 1

#### Return

`float` Return the degree value in float

#### Syntax2

```
double acos (
    double
)
```

#### Parameter

`double` Input the cosine value in double between -1 and 1

#### Return

`double` Return the degree value in double

#### Note

```
value = acos(1)           // 0
value = acos(0.9659258)   // 15
value = acos(0.8660254)   // 30
value = acos(0.7071068)   // 45
value = acos(0.5)         // 60
```

### 3.15 atan()

Return the arctangent of the input value in degree

### Syntax1

```
float atan (  
    float  
)
```

#### Parameter

`float` Input the arctangent value in float

#### Return

`float` Return the degree value in float

### Syntax2

```
double atan (  
    double  
)
```

#### Parameter

`double` Input the arctangent value in double

#### Return

`double` Return the degree value in double

#### Note

```
value = atan(0)           // 0  
value = atan(0.2679492)   // 15  
value = atan(0.5773503)   // 30  
value = atan(1)           // 45  
value = atan(1.732051)    // 60
```

## 3.16 atan2()

Return the arctangent of the quotient of it arguments

### Syntax1

```
float atan2 (  
    float,  
    float  
)
```

#### Parameter

`float` Input a number in float representing the Y coordinate

`float` Input a number in float representing the X coordinate

#### Return

`float` Return the degree value in float

### Syntax2

```
double atan2 (  
    double,  
    double  
)
```

#### Parameter

`double` Input a number in double representing the Y coordinate

`double` Input a number in double representing the X coordinate

#### Return

`double` Return the degree value in double

#### Note

value = `atan2`(2, 1)           // 63.43495

value = `atan2`(1, 1)           // 45

value = `atan2`(-1, -1)         // -135

value = `atan2`(4, -3)         // 126.8699

## 3.17 log()

Return the natural logarithm of the input value

### Syntax1

```
float log (  
    float,  
    double  
)
```

#### Parameter

`float` Input value in float

`double` The base of the logarithm

#### Return

`float` Return the logarithm of the input value and the base in float

### Syntax2

```
double log (  
    double,  
    double  
)
```

#### Parameter

`double` Input value in double  
`double` The base of the logarithm

### Return

`double` Return the logarithm of the input value and the base in double

### Note

```
value = log(16, 2)      // 4
value = log(16, 8)      // 1.333333
value = log(16, 10)     // 1.20412
value = log(16, 16)     // 1
```

### Syntax3

```
float log (
    float
)
```

### Parameter

`float` Input value in float

### Return

`float` Return the natural logarithm of the input value and the base e in float

### Syntax4

```
double log (
    double
)
```

### Parameter

`double` Input value in double

### Return

`double` Return the natural logarithm of the input value and the base e in double

### Note

```
value = log(16, 2)      // 4
value = log(16)          // 2.772589
value = log(2)           // 0.6931472
value = log(16)/log(2)   // 2.772589/ 0.6931472 = 4.000000288539
```

## 3.18 log10()

Return the logarithm of the input value with the base 10

### Syntax1

```
float log10 (
```

```
float
```

```
)
```

#### Parameter

`float` Input value in float

#### Return

`float` Return the logarithm of the input value with the base 10 in float

### Syntax2

```
double log10 (
```

```
double
```

```
)
```

#### Parameter

`double` Input value in double

#### Return

`double` Return the logarithm of the input value with the base 10 in double

#### Note

value = `log`(16, 10)      // 1.20412

value = `log10`(16)      // 1.20412

value = `log`(500, 10)      // 2.69897

value = `log10`(500)      // 2.69897

## 3.19 norm2()

Return the second norm of a specified vector.

### Syntax 1

```
float norm2 (
```

```
float[]
```

```
)
```

#### Parameter

`float[]` A vector whose second norm ( or called Euclidean norm, vector magnitude) is to be found.

#### Return

`float` the second norm (or called Euclidean norm, vector magnitude) of a specified vector

#### Note

$$\|v\| = \sqrt{\sum_{i=1}^{i=N} |v_i|^2}$$

```

float[] vector1 = {3,4}
float[] vector2 = {3,4,5}
float[] vector3 = {3,4,5,6,8}
value = norm2(vector1)      // 5
value = norm2(vector2)      // 7.071068
value = norm2(vector3)      // 12.24745

```

### 3.20 dist()

Return the distance between the two coordinates.

#### Syntax 1

```

float dist(
    float[],
    float[]
)

```

#### Parameter

```

float[]    The first coordinate {X1 Y1 Z1 RX1 RY1 RZ1}
float[]    The second coordinate {X2 Y2 Z2 RX2 RY2 RZ2}

```

#### Return

```

float      The distance between the two coordinates

```

#### Note

```

float[] c1 = {100,200,100,30,50,20}
float[] c2 = {100,100,100,50,50,10}
value = dist(c1, c2)      // 100

```

### 3.21 trans()

Return the displacement and rotation angle from one specified point to another point.

#### Syntax 1

```

float[] trans(
    float[],
    float[]
)

```

#### Parameter

```

float[]    First Point    {X1 Y1 Z1 RX1 RY1 RZ1}
float[]    Second Point   {X2 Y2 Z2 RX2 RY2 RZ2}

```

## Return

`float[]` The displacement and rotation angle from first point to second point  
 $\{X_{trans} \ Y_{trans} \ Z_{trans} \ RX_{trans} \ RY_{trans} \ RZ_{trans}\}$

## Note

Transformation Matrix of first point w.r.t. origin =  $\begin{bmatrix} & & X_1 \\ R_1 & & Y_1 \\ & & Z_1 \\ 0 & 0 & 0 & 1 \end{bmatrix}$

$$R_1 = \begin{bmatrix} \cos(RZ_1) \cos(RY_1) & -\sin(RZ_1) \cos(RX_1) + \cos(RZ_1) \sin(RY_1) \sin(RX_1) & \sin(RZ_1) \sin(RX_1) + \cos(RZ_1) \sin(RY_1) \cos(RX_1) \\ \sin(RZ_1) \cos(RY_1) & \cos(RZ_1) \cos(RX_1) + \sin(RZ_1) \sin(RY_1) \sin(RX_1) & -\cos(RZ_1) \sin(RX_1) + \sin(RZ_1) \sin(RY_1) \cos(RX_1) \\ -\sin(RY_1) & \cos(RY_1) \sin(RX_1) & \cos(RY_1) \cos(RX_1) \end{bmatrix}$$

Transformation Matrix of second point w.r.t. origin =  $\begin{bmatrix} & & X_2 \\ R_2 & & Y_2 \\ & & Z_2 \\ 0 & 0 & 0 & 1 \end{bmatrix}$

$$R_2 = \begin{bmatrix} \cos(RZ_2) \cos(RY_2) & -\sin(RZ_2) \cos(RX_2) + \cos(RZ_2) \sin(RY_2) \sin(RX_2) & \sin(RZ_2) \sin(RX_2) + \cos(RZ_2) \sin(RY_2) \cos(RX_2) \\ \sin(RZ_2) \cos(RY_2) & \cos(RZ_2) \cos(RX_2) + \sin(RZ_2) \sin(RY_2) \sin(RX_2) & -\cos(RZ_2) \sin(RX_2) + \sin(RZ_2) \sin(RY_2) \cos(RX_2) \\ -\sin(RY_2) & \cos(RY_2) \sin(RX_2) & \cos(RY_2) \cos(RX_2) \end{bmatrix}$$

Calculate  $X_{trans} \ Y_{trans} \ Z_{trans}$

$$\text{Transformation Matrix of second point w.r.t. first point} = \begin{bmatrix} & & X_{trans} \\ R_{trans} & & Y_{trans} \\ & & Z_{trans} \\ 0 & 0 & 0 & 1 \end{bmatrix} = \begin{bmatrix} & & X_1 \\ R_1 & & Y_1 \\ & & Z_1 \\ 0 & 0 & 0 & 1 \end{bmatrix}^{-1} \times \begin{bmatrix} & & X_2 \\ R_2 & & Y_2 \\ & & Z_2 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$R_{trans} = \begin{bmatrix} \cos(RZ_{trans}) \cos(RY_{trans}) & -\sin(RZ_{trans}) \cos(RX_{trans}) + \cos(RZ_{trans}) \sin(RY_{trans}) \sin(RX_{trans}) & \sin(RZ_{trans}) \sin(RX_{trans}) + \cos(RZ_{trans}) \sin(RY_{trans}) \cos(RX_{trans}) \\ \sin(RZ_{trans}) \cos(RY_{trans}) & \cos(RZ_{trans}) \cos(RX_{trans}) + \sin(RZ_{trans}) \sin(RY_{trans}) \sin(RX_{trans}) & -\cos(RZ_{trans}) \sin(RX_{trans}) + \sin(RZ_{trans}) \sin(RY_{trans}) \cos(RX_{trans}) \\ -\sin(RY_{trans}) & \cos(RY_{trans}) \sin(RX_{trans}) & \cos(RY_{trans}) \cos(RX_{trans}) \end{bmatrix}$$

Calculate  $RX_{trans} \ RY_{trans} \ RZ_{trans}$

$$RY_{trans} = \text{atan2}(-R_{trans}(2, 0), \sqrt{R_{trans}(0, 0)R_{trans}(0, 0) + R_{trans}(1, 0)R_{trans}(1, 0)})$$

If  $\cos(RY_{trans}) \neq 0$

$$RZ_{trans} = \text{atan2}((R_{trans}(1, 0)/\cos(RY_{trans})), (R_{trans}(0, 0)/\cos(RY_{trans})))$$

$$RX_{trans} = \text{atan2}((R_{trans}(2, 1)/\cos(RY_{trans})), (R_{trans}(2, 2)/\cos(RY_{trans})))$$

If  $\cos(RY_{trans}) = 0$

$$RZ_{trans} = 0$$

$$RX_{trans} = \text{sign}(RY_{trans}) \cdot \text{atan2}(R_{trans}(0, 1), R_{trans}(1, 1))$$

## 3.22 inversetrans()

Return the displacement and rotation angle  $\{x, y, z, rx, ry, rz\}$  opposite to the specified displacement and rotation angle  $\{x, y, z, rx, ry, rz\}$ .

## Syntax 1

```
float[] inversetrans (
    float[]
)
```

#### Parameter

float[] The original displacement and rotation angle  $\{X_o \ Y_o \ Z_o \ RX_o \ RY_o \ RZ_o\}$

#### Return

float[] The displacement and rotation angle  $\{X_{inv} \ Y_{inv} \ Z_{inv} \ RX_{inv} \ RY_{inv} \ RZ_{inv}\}$  opposite to the specified displacement and rotation angle  $\{X_o \ Y_o \ Z_o \ RX_o \ RY_o \ RZ_o\}$

#### Note

$$\text{Original Transformation Matrix} = \begin{bmatrix} & X_o \\ R_o & Y_o \\ & Z_o \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$R_o = \begin{bmatrix} \cos(RZ_o)\cos(RY_o) & -\sin(RZ_o)\cos(RX_o) + \cos(RZ_o)\sin(RY_o)\sin(RX_o) & \sin(RZ_o)\sin(RX_o) + \cos(RZ_o)\sin(RY_o)\cos(RX_o) \\ \sin(RZ_o)\cos(RY_o) & \cos(RZ_o)\cos(RX_o) + \sin(RZ_o)\sin(RY_o)\sin(RX_o) & -\cos(RZ_o)\sin(RX_o) + \sin(RZ_o)\sin(RY_o)\cos(RX_o) \\ -\sin(RY_o) & \cos(RY_o)\sin(RX_o) & \cos(RY_o)\cos(RX_o) \end{bmatrix}$$

Calculate  $X_{inv} \ Y_{inv} \ Z_{inv}$

$$\text{Inverse Transformation Matrix} = T_{inv} = \begin{bmatrix} & X_{inv} \\ R_{inv} & Y_{inv} \\ & Z_{inv} \\ 0 & 0 & 0 & 1 \end{bmatrix} = \begin{bmatrix} & X_o \\ R_o & Y_o \\ & Z_o \\ 0 & 0 & 0 & 1 \end{bmatrix}^{-1}$$

Calculate  $RX_{inv} \ RY_{inv} \ RZ_{inv}$

$$RY_{inv} = \text{atan2}(-R_{inv}(2, 0), \sqrt{R_{inv}(0, 0)R_{inv}(0, 0) + R_{inv}(1, 0)R_{inv}(1, 0)})$$

If  $\cos(RY_{inv}) \neq 0$

$$RZ_{inv} = \text{atan2}((R_{inv}(1, 0)/\cos(RY_{inv})), (R_{inv}(0, 0)/\cos(RY_{inv})))$$

$$RX_{inv} = \text{atan2}((R_{inv}(2, 1)/\cos(RY_{inv})), (R_{inv}(2, 2)/\cos(RY_{inv})))$$

If  $\cos(RY_{inv}) = 0$

$$RZ_{inv} = 0$$

$$RX_{inv} = \text{sign}(RY_{inv}) \cdot \text{atan2}(R_{inv}(0, 1), R_{inv}(1, 1))$$

### 3.23 applytrans()

Return the terminal point computed by applied the displacement and rotation angle to the specified point.

#### Syntax 1

```
float[] applytrans (
    float[],
    float[]
```

)

## Parameter

`float[]` Initial point  $\{X_i \ Y_i \ Z_i \ RX_i \ RY_i \ RZ_i\}$   
`float[]` the displacement and rotation angle  $\{X_o \ Y_o \ Z_o \ RX_o \ RY_o \ RZ_o\}$

## Return

`float[]` the terminal point  $\{X_t \ Y_t \ Z_t \ RX_t \ RY_t \ RZ_t\}$  computed by applied the displacement and rotation angle to the initial point

## Note

$$\text{Original Transformation Matrix} = \begin{bmatrix} & X_o \\ R_o & Y_o \\ & Z_o \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$R_o = \begin{bmatrix} \cos(RZ_o) \cos(RY_o) & -\sin(RZ_o) \cos(RX_o) + \cos(RZ_o) \sin(RY_o) \sin(RX_o) & \sin(RZ_o) \sin(RX_o) + \cos(RZ_o) \sin(RY_o) \cos(RX_o) \\ \sin(RZ_o) \cos(RY_o) & \cos(RZ_o) \cos(RX_o) + \sin(RZ_o) \sin(RY_o) \sin(RX_o) & -\cos(RZ_o) \sin(RX_o) + \sin(RZ_o) \sin(RY_o) \cos(RX_o) \\ -\sin(RY_o) & \cos(RY_o) \sin(RX_o) & \cos(RY_o) \cos(RX_o) \end{bmatrix}$$

$$\text{Transformation Matrix of initial point related to origin} = \begin{bmatrix} & X_i \\ R_i & Y_i \\ & Z_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$R_i = \begin{bmatrix} \cos(RZ_i) \cos(RY_i) & -\sin(RZ_i) \cos(RX_i) + \cos(RZ_i) \sin(RY_i) \sin(RX_i) & \sin(RZ_i) \sin(RX_i) + \cos(RZ_i) \sin(RY_i) \cos(RX_i) \\ \sin(RZ_i) \cos(RY_i) & \cos(RZ_i) \cos(RX_i) + \sin(RZ_i) \sin(RY_i) \sin(RX_i) & -\cos(RZ_i) \sin(RX_i) + \sin(RZ_i) \sin(RY_i) \cos(RX_i) \\ -\sin(RY_i) & \cos(RY_i) \sin(RX_i) & \cos(RY_i) \cos(RX_i) \end{bmatrix}$$

Calculate  $X_t \ Y_t \ Z_t$

$$\text{Transformation Matrix of terminal point related to origin} = \begin{bmatrix} & X_t \\ R_t & Y_t \\ & Z_t \\ 0 & 0 & 0 & 1 \end{bmatrix} = \begin{bmatrix} & X_i \\ R_i & Y_i \\ & Z_i \\ 0 & 0 & 0 & 1 \end{bmatrix} \times \begin{bmatrix} & X_o \\ R_o & Y_o \\ & Z_o \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$R_t = \begin{bmatrix} \cos(RZ_t) \cos(RY_t) & -\sin(RZ_t) \cos(RX_t) + \cos(RZ_t) \sin(RY_t) \sin(RX_t) & \sin(RZ_t) \sin(RX_t) + \cos(RZ_t) \sin(RY_t) \cos(RX_t) \\ \sin(RZ_t) \cos(RY_t) & \cos(RZ_t) \cos(RX_t) + \sin(RZ_t) \sin(RY_t) \sin(RX_t) & -\cos(RZ_t) \sin(RX_t) + \sin(RZ_t) \sin(RY_t) \cos(RX_t) \\ -\sin(RY_t) & \cos(RY_t) \sin(RX_t) & \cos(RY_t) \cos(RX_t) \end{bmatrix}$$

Calculate  $RX_t \ RY_t \ RZ_t$

$$RY_t = \text{atan2}(-R_t(2, 0), \sqrt{R_t(0, 0)R_t(0, 0) + R_t(1, 0)R_t(1, 0)})$$

If  $\cos(RY_t) \neq 0$

$$RZ_t = \text{atan2}((R_t(1, 0)/\cos(RY_t)), (R_t(0, 0)/\cos(RY_t)))$$

$$RX_t = \text{atan2}((R_t(2, 1)/\cos(RY_t)), (R_t(2, 2)/\cos(RY_t)))$$

If  $\cos(RY_t) = 0$

$$RZ_t = 0$$

$$RX_t = \text{sign}(RY_t) \cdot \text{atan2}(R_t(0, 1), R_t(1, 1))$$

### 3.24 interpoint()

Return the interpolate point between two points according to the specified points and ratio

#### Syntax 1

```
float[] interpoint(  
    float[],  
    float[],  
    float  
)
```

#### Parameter

float[]	First Point {X <sub>1</sub> Y <sub>1</sub> Z <sub>1</sub> RX <sub>1</sub> RY <sub>1</sub> RZ <sub>1</sub> }
float[]	Second Point {X <sub>2</sub> Y <sub>2</sub> Z <sub>2</sub> RX <sub>2</sub> RY <sub>2</sub> RZ <sub>2</sub> }
float	Ratio

#### Return

float[]	the linear interpolate point {X <sub>i</sub> Y <sub>i</sub> Z <sub>i</sub> RX <sub>i</sub> RY <sub>i</sub> RZ <sub>i</sub> } between initial point and endpoint according to the ratio
---------	--

#### Note

$$\begin{aligned} & \{X_i \ Y_i \ Z_i \ RX_i \ RY_i \ RZ_i\} \\ &= (\{X_2 \ Y_2 \ Z_2 \ RX_2 \ RY_2 \ RZ_2\} - \{X_1 \ Y_1 \ Z_1 \ RX_1 \ RY_1 \ RZ_1\}) \times Ratio \\ &+ \{X_1 \ Y_1 \ Z_1 \ RX_1 \ RY_1 \ RZ_1\} \end{aligned}$$

### 3.25 changeref()

Return the new coordinate value described with the new coordinate system converted from the original coordinate value through the coordinate system conversion. In the process of the conversion, the physical position of the original point in the world of the coordinates will remain the same, the change takes effects on its descriptions of the reference coordinates and the corresponding coordinate values.

#### Syntax 1

```
float[] changeref(  
    float[],  
    float[],  
    float[]  
)
```

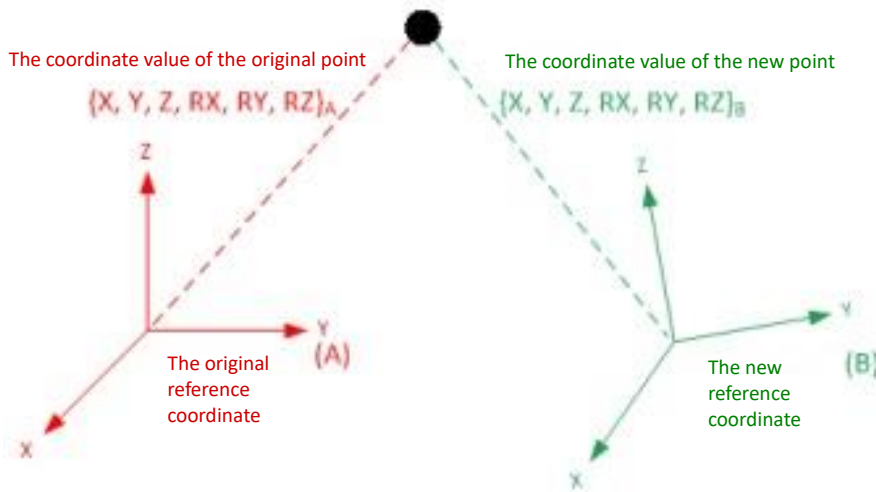
## Parameter

<code>float[]</code>	The coordinate value of the original point $\{X_o \ Y_o \ Z_o \ RX_o \ RY_o \ RZ_o\}_A$
<code>float[]</code>	The original reference coordinate system $\{X_{oa} \ Y_{oa} \ Z_{oa} \ RX_{oa} \ RY_{oa} \ RZ_{oa}\}_A$
<code>float[]</code>	The new reference coordinate system $\{X_n \ Y_n \ Z_n \ RX_n \ RY_n \ RZ_n\}_B$

## Return

<code>float[]</code>	The coordinate value of the new point $\{X_{nb} \ Y_{nb} \ Z_{nb} \ RX_{nb} \ RY_{nb} \ RZ_{nb}\}_B$
----------------------	--

## Note



P1 = {-431.927, -140.6103, 368.7306, -179.288, -0.6893783, -105.8449}

RobotBase = {0, 0, 0, 0, 0, 0}

base1 = {-431.93, -140.61, 368.73, -57.70, -44.98, 33.62}

`float[] f0 = changeref(Point["P1"].Value, Base["RobotBase"].Value, Base["base1"].Value)`

`// f0 = {0.002052, 0.000020, -0.002272, 113.9423, 14.9346, -123.1989}`

`// Convert the value of "P1" in the coordinate system "RobotBase" to the value of a point in the coordinate system "base1"`

## Syntax 2

```
float[] changeref (
    float[],
    float[]
)
```

## Parameter

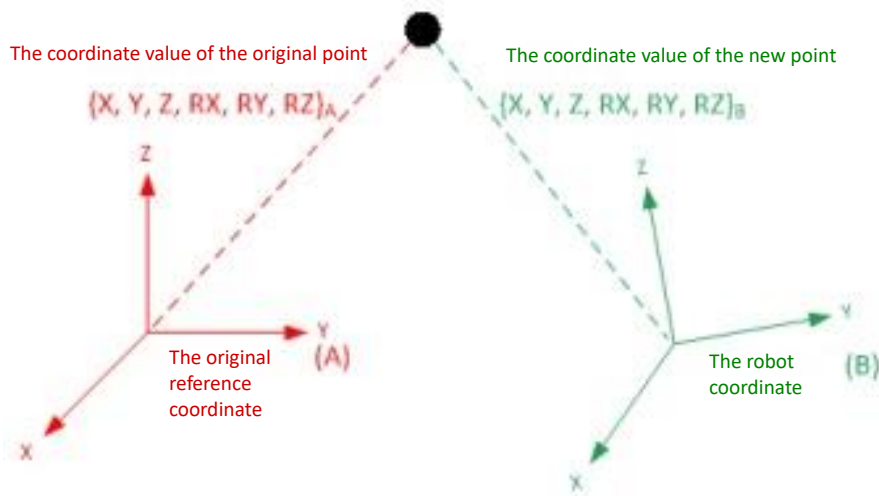
<code>float[]</code>	The coordinate value of the original point $\{X_o \ Y_o \ Z_o \ RX_o \ RY_o \ RZ_o\}_A$
<code>float[]</code>	The original reference coordinate system $\{X_{oa} \ Y_{oa} \ Z_{oa} \ RX_{oa} \ RY_{oa} \ RZ_{oa}\}_A$

## Return

<code>float[]</code>	The coordinate value of the new point $\{X_{nr} \ Y_{nr} \ Z_{nr} \ RX_{nr} \ RY_{nr} \ RZ_{nr}\}_R$
----------------------	--

## Note

The usage is the same as Syntax1's except assuming the robot coordinate system  
 $\{0 \ 0 \ 0 \ 0 \ 0 \ 0\}_R$  as the default new reference coordinate system.



```
base1 = {-431.93, -140.61, 368.73, -57.70, -44.98, 33.62}
f0 = {0.002052, 0.000020, -0.002272, 113.9423, 14.9346, -123.1989}
float[] f1 = changeref(f, Base["base1"].Value)
// f1 = {-431.927, -140.6103, 368.7306, -179.288, -0.6893424, -105.8449}
```

## 4. Modbus Functions

### 4.1 modbus\_read()

Modbus TCP/RTU read function

#### Syntax 1 (TCP/RTU)

```
? modbus_read(  
    string,  
    string  
)
```

#### Parameters

`string` TCP/RTU device name (Set in Modbus Device setting)

`string` The predefined parameters belong to TCP/RTU device (Set in Modbus Device setting)

#### Return

? The return data type is decided by the predefined parameters

Signal Type	Function Code	Type	Num Of Addr	Return data type
Digital Output	01	byte	1	byte (H: 1)(L: 0)
		bool	1	bool (H: true)(L: false)
Digital Input	02	byte	1	byte (H: 1)(L: 0)
		bool	1	bool (H: true)(L: false)
Register Output	03	byte	1	byte
		int16	1	int
		int32	2	int
		float	2	float
		double	4	double
		string	?	string
		bool	1	bool
Register Input	04	byte	1	byte
		int16	1	int
		int32	2	int
		float	2	float
		double	4	double
		string	?	string
		bool	1	bool

\* According to the Little Endian (CD AB) or Big Endian (AB CD) setting, the int32, float, double data

will transformed automatically.

\* string will follows the UTF8 data format transformation (Stop at 0x00)

## Note

### Modbus Address data size

Digital	1 address = 1 bit size
Register	1 address = 2 bytes size

If the default values are applied in Preset Setting

preset_800	DO	800	byte	
preset_7202	DI	7202	bool	
preset_9000	RO	9000	string	4
preset_7001	RI	7001	float	Big-Endian (AB CD)

```
value = modbus_read("TCP_1", "preset_800") // value = 1           // DO 1 address = 1 bit
value = modbus_read("TCP_1", "preset_7202") // value = true       // DI 1 address = 1 bit
value = modbus_read("TCP_1", "preset_9000") // value = ab1234cd    // RO 4 address = 8 bytes size
value = modbus_read("TCP_1", "preset_7001") // value = -314.1593   // RI 2 address = 4 bytes size (float)
```

## Syntax 2 (TCP/RTU)

```
byte[] modbus_read(
    string,
    byte,
    string,
    int,
    int
)
```

### Parameters

string	TCP/RTU Device Name (Set in Modbus Device setting)		
byte	Slave ID		
string	Read type		
	DO	Digital Output	(Function Code : 01)
	DI	Digital Input	(Function Code : 02)
	RO	Register Output	(Function Code : 03)
	RI	Register Input	(Function Code : 04)
int	Starting address		

`int`      Data length

## Return

`byte[]`    The returned byte array from modbus server  
\*User defined `modbus_read` only follows **Big-Endian (AB CD)** format to read `byte[]`

## Note

Modbus Address data size

Digital	1 address = 1 bit size
Register	1 address = 2 bytes size

If the user defined values are applied to User Setting as

TCP device	0	DO	800	4
TCP device	0	DI	7202	3
TCP device	0	RO	9000	6
TCP device	0	RI	7001	12
TCP device	0	RI	7301	6

```
value = modbus_read("TCP_1", 0, "DO", 800, 4)
// value = {0,0,0,0}      // DO 4 address = 4 bit to byte array

value = modbus_read("TCP_1", 0, "DI", 7202, 3)
// value = {1,0,0}      // DI 3 address = 3 bit to byte array

value = modbus_read("TCP_1", 0, "RO", 9000, 6)
// value = {0x54,0x65,0x63,0x68,0x6D,0x61,0x6E,0xE9,0x81,0x94,0xE6,0x98} // RO 6 address = 12 bytes size

value = modbus_read("TCP_1", 0, "RI", 7001, 12)
// value = {0x29,0x30,0x9F,0x4C,0xC3,0x7C,0x99,0x9A,0x44,0x5E,0xEC,0xCD,0x42,0xB4,0x00,0x00,
// 0x80,0x00,0x00,0x00,0x00,0x00,0x00,0x00}      // RI 12 address = 24 bytes size

value = modbus_read("TCP_1", 0, "RI", 7301, 6)
// value = {0x07,0xE2,0x00,0x05,0x00,0x12,0x00,0x0F,0x00,0x0A,0x00,0x39} // RI 6 address = 12 bytes size
```

## 4.2 modbus\_read\_int16()

Modbus TCP/RTU read function, and transform modbus address data array to int16 array

### Syntax 1 (TCP/RTU)

```
int[] modbus_read_int16(  
    string,  
    byte,  
    string,  
    int,  
    int,  
    int  
)
```

#### Parameters

string	TCP/RTU Device Name (Set in Modbus Device setting)		
byte	Slave ID		
string	Read type		
	DO	Digital Output	(Function Code : 01)
	DI	Digital Input	(Function Code : 02)
	RO	Register Output	(Function Code : 03)
	RI	Register Input	(Function Code : 04)
int	Starting address		
int	Data length		
int	Follows Little Endian (CD AB) or Big Endian (AB CD) to transform the address data to int16 array.		
	*Invalid Parameter. Only support int32, float, double		
	0	Little Endian	
	1	Big Endian (Default)	

#### Return

int[] The returned int array from modbus server

### Syntax 2 (TCP/RTU)

```
int[] modbus_read_int16(  
    string,  
    byte,  
    string,  
    int,  
    int  
)
```

#### Note

Similar to Syntax1 with Big Endian (AB CD) setting

**modbus\_read\_int16("TCP\_1", 0, "DI", 7200, 2) => modbus\_read\_int16("TCP\_1", 0, "DI", 7200, 2, 1)**

## Modbus Address data size

Digital	1 address = 1 bit size
Register	1 address = 2 bytes size

If the user defined values are applied to User Setting as

TCP device	0	DO	800	4
TCP device	0	DI	7202	3
TCP device	0	RO	9000	6
TCP device	0	RI	7001	12
TCP device	0	RI	7301	6

```
value = modbus_read_int16("TCP_1", 0, "DO", 800, 4)
```

```
// byte[] = {0,0,0,0}    to int16[]    value = {0,0}    // byte[0][1] , byte[2][3]
```

```
value = modbus_read_int16("TCP_1", 0, "DI", 7202, 3)
```

```
// byte[] = {1,0,0}      to int16[]    value = {256,0}    // byte[0][1] , byte[2][3] // Fill up to [3] automatically
```

```
value = modbus_read_int16("TCP_1", 0, "RO", 9000, 6)
```

```
// byte[] = {0x54,0x65,0x63,0x68,0x6D,0x61,0x6E,0xE9,0x81,0x94,0xE6,0x98}
```

```
// to int16[]    value = {21605,25448,28001,28393,-32364,-6504}
```

```
value = modbus_read_int16("TCP_1", 0, "RI", 7001, 12)
```

```
// byte[] = {0x29,0x30,0x9F,0x4C,0xC3,0x7C,0x99,0x9A,0x44,0x5E,0xEC,0xCD,0x42,0xB4,0x00,0x00,  
0x80,0x00,0x00,0x00,0x00,0x00,0x00,0x00,0x00,0x00}
```

```
// to int16[]    value = {10544,-24756,-15492,-26214,17502,-4915,17076,0,-32768,0,0,0}
```

```
value = modbus_read_int16("TCP_1", 0, "RI", 7301, 6)
```

```
// byte[] = {0x07,0xE2,0x00,0x05,0x00,0x12,0x00,0x0F,0x00,0x31,0x00,0x23}
```

```
// to int16[]    value = {2018,5,18,15,49,35}
```

```
value = modbus_read_int16("TCP_1", 0, "RI", 7301, 6, 0)
```

```
// byte[] = {0x07,0xE2,0x00,0x05,0x00,0x12,0x00,0x0F,0x00,0x31,0x00,0x23}
```

```
// to int16[]    value = {2018,5,18,15,49,35}
```

## 4.3 modbus\_read\_int32()

Modbus TCP/RTU read function, and transform modbus address data array to int32 array

### Syntax 1 (TCP/RTU)

```
int[] modbus_read_int32 (
    string,
    byte,
    string,
    int,
    int,
    int
)
```

#### Parameters

**string** TCP/RTU DEVICE NAME (Set in Modbus Device setting)

**byte** Slave ID

**string** Read type

**DO** Digital Output (Function Code : 01)

**DI** Digital Input (Function Code : 02)

**RO** Register Output (Function Code : 03)

**RI** Register Input (Function Code : 04)

**int** Starting address

**int** Data length

**int** Follows Little Endian (CD AB) or Big Endian (AB CD) to transform the address data to int32 array.

**0** Little Endian

**1** Big Endian (Default)

#### Return

**int[]** The returned int array from modbus server

### Syntax 2 (TCP/RTU)

```
int[] modbus_read_int32 (
    string,
    byte,
    string,
    int,
    int
)
```

#### Note

Similar to Syntax1 with Big Endian (AB CD) setting.

**modbus\_read\_int32("TCP\_1", 0, "DI", 7200, 2) => modbus\_read\_int32("TCP\_1", 0, "DI", 7200, 2, 1)**

## Modbus Address data size

Digital	1 address = 1 bit size
Register	1 address = 2 bytes size

If the user defined values are applied to User Setting as

TCP device	0	DO	800	4
TCP device	0	DI	7202	3
TCP device	0	RO	9000	6
TCP device	0	RI	7001	12
TCP device	0	RI	7301	6

```
value = modbus_read_int32("TCP_1", 0, "DO", 800, 4)
```

```
// byte[] = {0,0,0,0}    to int32[]    value = {0} // byte[0][1][2][3]
```

```
value = modbus_read_int32("TCP_1", 0, "DI", 7202, 3)
```

```
// byte[] = {1,0,0}      to int32[]    value = {16777216}    // byte[0][1][2][3] // Fill up to [3] automatically.
```

```
value = modbus_read_int32("TCP_1", 0, "RO", 9000, 6)
```

```
// byte[] = {0x54,0x65,0x63,0x68,0x6D,0x61,0x6E,0xE9,0x81,0x94,0xE6,0x98}
```

```
// to int32[]            value = {1415930728,1835101929,-2120948072}
```

```
value = modbus_read_int32("TCP_1", 0, "RI", 7001, 12)
```

```
// byte[] = {0x29,0x30,0x9F,0x4C,0xC3,0x7C,0x99,0x9A,0x44,0x5E,0xEC,0xCD,0x42,0xB4,0x00,0x00,  
0x80,0x00,0x00,0x00,0x00,0x00,0x00,0x00,0x00,0x00}
```

```
// to int32[]            value = {691052364,-1015244390,1147071693,1119092736,-2147483648,0}
```

```
value = modbus_read_int32("TCP_1", 0, "RI", 7301, 6)
```

```
// byte[] = {0x07,0xE2,0x00,0x05,0x00,0x12,0x00,0x0F,0x00,0x31,0x00,0x23}
```

```
// to int32[]            value = {132251653,1179663,3211299}
```

```
value = modbus_read_int32("TCP_1", 0, "RI", 7301, 6, 0) // byte[2][3][0][1]
```

```
// byte[] = {0x07,0xE2,0x00,0x05,0x00,0x12,0x00,0x0F,0x00,0x31,0x00,0x23}
```

```
// to int32[]            value = {0x000507E2,0x000F0012,0x00230031} = {329698,983058,2293809}
```

## 4.4 modbus\_read\_float()

Modbus TCP/RTU read function, and transform modbus address data array to float array

### Syntax 1 (TCP/RTU)

```
float[] modbus_read_float(  
    string,  
    byte,  
    string,  
    int,  
    int,  
    int  
)
```

#### Parameters

string	TCP/RTU DEVICE NAME (Set in Modbus Device setting)		
byte	Slave ID		
string	Read type		
	DO	Digital Output	(Function Code : 01)
	DI	Digital Input	(Function Code : 02)
	RO	Register Output	(Function Code : 03)
	RI	Register Input	(Function Code : 04)
int	Starting address		
int	Data length		
int	Follows Little Endian (CD AB) or Big Endian (AB CD) to transform the address data to float array.		
	0	Little Endian	
	1	Big Endian (Default)	

#### Return

float[]      The returned float array from modbus server

### Syntax 2 (TCP/RTU)

```
float[] modbus_read_float(  
    string,  
    byte,  
    string,  
    int,  
    int  
)
```

#### Note

Similar to Syntax1 with Big Endian (AB CD) setting.

`modbus_read_float("TCP_1", 0, "DI", 7200, 2) => modbus_read_float("TCP_1", 0, "DI", 7200, 2, 1)`

## Modbus Address data size

Digital	1 address = 1 bit size
Register	1 address = 2 bytes size

If the user defined values are applied to User Setting as

TCP device	0	DO	800	4
TCP device	0	DI	7202	3
TCP device	0	RO	9000	6
TCP device	0	RI	7001	12
TCP device	0	RI	7301	6

```
value = modbus_read_float("TCP_1", 0, "DO", 800, 4)
```

```
// byte[] = {0,0,0,0} to float[] value = {0} // byte[0][1][2][3]
```

```
value = modbus_read_float("TCP_1", 0, "DI", 7202, 3)
```

```
// byte[] = {1,0,0} to float[] value = {2.350989E-38} // byte[0][1][2][3] // Fill up to [3] automatically.
```

```
value = modbus_read_float("TCP_1", 0, "RO", 9000, 6)
```

```
// byte[] = {0x54,0x65,0x63,0x68,0x6D,0x61,0x6E,0xE9,0x81,0x94,0xE6,0x98}
```

```
// to float[] value = {3.940861E+12,4.360513E+27,-5.46975E-38}
```

```
value = modbus_read_float("TCP_1", 0, "RI", 7001, 12)
```

```
// byte[] = {0x29,0x30,0x9F,0x4C,0xC3,0x7C,0x99,0x9A,0x44,0x5E,0xEC,0xCD,0x42,0xB4,0x00,0x00,  
0x80,0x00,0x00,0x00,0x00,0x00,0x00,0x00}
```

```
// to float[] value = {3.921802E-14,-252.6,891.7,90,0,0}
```

```
value = modbus_read_float("TCP_1", 0, "RI", 7001, 12, 0) // byte[2][3][0][1]
```

```
// to float[] value = {0x9F4C2930,0x999AC37C,0xECCD445E,0x000042B4,0x00008000,0x00000000}  
= {-4.323275E-20,-1.600218E-23,-1.985221E+27,2.392857E-41,4.591775E-41,0}
```

```
value = modbus_read_float("TCP_1", 0, "RI", 7301, 6)
```

```
// byte[] = {0x07,0xE2,0x00,0x05,0x00,0x12,0x00,0x0F,0x00,0x3A,0x00,0x26}
```

```
// to float[] value = {3.400471E-34,1.65306E-39,5.326512E-39}
```

## 4.5 modbus\_read\_double()

Modbus TCP/RTU read function, and transform modbus address data array to double array

### Syntax 1 (TCP/RTU)

```
double[] modbus_read_double (
    string,
    byte,
    string,
    int,
    int,
    int
)
```

#### Parameters

string	TCP/RTU DEVICE NAME (Set in Modbus Device setting)		
byte	Slave ID		
string	Read type		
	DO	Digital Output	(Function Code : 01)
	DI	Digital Input	(Function Code : 02)
	RO	Register Output	(Function Code : 03)
	RI	Register Input	(Function Code : 04)
int	Starting address		
int	Data length		
int	Follows Little Endian (CD AB) or Big Endian (AB CD) to transform the address data to double array.		
	0	Little Endian	
	1	Big Endian (Default)	

#### Return

double[]     The returned double array from modbus server

### Syntax 2 (TCP/RTU)

```
double[] modbus_read_double (
    string,
    byte,
    string,
    int,
    int
)
```

#### Note

Similar to Syntax1 with Big Endian (AB CD) setting.

**modbus\_read\_double("TCP\_1", 0, "DI", 7200, 2) => modbus\_read\_double("TCP\_1", 0, "DI", 7200, 2, 1)**

## Modbus Address data size

Digital	1 address = 1 bit size
Register	1 address = 2 bytes size

If the user defined values are applied to User Setting as

TCP device	0	DO	800	4
TCP device	0	DI	7202	3
TCP device	0	RO	9000	6
TCP device	0	RI	7001	12
TCP device	0	RI	7301	6

```
value = modbus_read_double("TCP_1", 0, "DO", 800, 4)
```

```
// byte[] = {0,0,0,0}    to double[]    value = {0} // byte[0][1][2][3][4][5][6][7]
```

```
value = modbus_read_double("TCP_1", 0, "DI", 7202, 3)
```

```
// byte[] = {1,0,0}    to double[]    value = {7.2911220195564E-304} // byte[0][1][2][3][4][5][6][7]
```

```
value = modbus_read_double("TCP_1", 0, "RO", 9000, 6)
```

```
// byte[] = {0x54,0x65,0x63,0x68,0x6D,0x61,0x6E,0xE9,0x81,0x94,0xE6,0x98}
```

```
// to double[]    value = {3.65481260356117E+98,-4.87647898854073E-301}
```

```
value = modbus_read_double("TCP_1", 0, "RI", 7001, 12)
```

```
// byte[] = {0x29,0x30,0x9F,0x4C,0xC3,0x7C,0x99,0x9A,0x44,0x5E,0xEC,0xCD,0x42,0xB4,0x00,0x00,  
0x80,0x00,0x00,0x00,0x00,0x00,0x00,0x00,0x00,0x00}
```

```
// to double[]    value = {2.76472410615396E-110,2.2818627604613E+21,0}
```

```
value = modbus_read_double("TCP_1", 0, "RI", 7001, 12, 0) // byte[6][7][4][5][2][3][0][1]
```

```
// to double[]    value = {0x999AC37C9F4C2930,0x000042B4ECCD445E,0x0000000000008000}  
= {-2.4604103205376E-185,3.62371629877526E-310,1.6189543082926E-319}
```

```
value = modbus_read_double("TCP_1", 0, "RI", 7301, 6)
```

```
// byte[] = {0x07,0xE2,0x00,0x05,0x00,0x12,0x00,0x10,0x00,0x0B,0x00,0x29}
```

```
// to double[]    value = {1.06475148078395E-270,1.52982527955113E-308}
```

## 4.6 modbus\_read\_string()

Modbus TCP/RTU read function, and transform modbus address data array to string text by UTF8

### Syntax 1 (TCP/RTU)

```
string modbus_read_string(  
    string,  
    byte,  
    string,  
    int,  
    int,  
    int  
)
```

#### Parameters

string	TCP/RTU DEVICE NAME (Set in Modbus Device setting)		
byte	Slave ID		
string	Read type		
	DO	Digital Output	(Function Code : 01)
	DI	Digital Input	(Function Code : 02)
	RO	Register Output	(Function Code : 03)
	RI	Register Input	(Function Code : 04)
int	Starting address		
int	Data length		
int	Follows Little Endian (CD AB) or Big Endian (AB CD) to transform the address data to string. *Invalid Parameter. Only support int32, float, double. String follows UTF8 and is sequentially transferred according to address.		
	0	Little Endian	
	1	Big Endian (Default)	

#### Return

string The returned UTF8 string from modbus server (Stop at 0x00)

### Syntax 2 (TCP/RTU)

```
string modbus_read_string(  
    string,  
    byte,  
    string,  
    int,  
    int
```

)

## Note

Similar to Syntax1 with Big Endian (AB CD) setting.

**modbus\_read\_string**("TCP\_1", 0, "RO", 9000, 2) => **modbus\_read\_string**("TCP\_1", 0, "RO", 9000, 2, 1)

Modbus Address data size

Digital	1 address = 1 bit size
Register	1 address = 2 bytes size

If the user defined values are applied to User Setting as

TCP device	0	RO	9000	12
------------	---	----	------	----

**modbus\_write**("TCP\_1", 0, "RO", 9000) = "1234 達明機器手臂"

// Undefined number of address to write, the default value 0 means write the whole data

// Write byte[] = {0x31,0x32,0x33,0x34,0xE9,0x81,0x94,0xE6,0x98,0x8E,  
0xE6,0x9C,0xBA,0xE5,0x99,0xA8,0xE6,0x89,0x8B,0xE8,0x87,0x82}

value = **modbus\_read\_string**("TCP\_1", 0, "RO", 9000, 3)

// byte[] = {0x31,0x32,0x33,0x34,0xE9,0x81} // RO 3 address = 6 bytes size

// to string = 1234

value = **modbus\_read\_string**("TCP\_1", 0, "RO", 9000, 6)

// byte[] = {0x31,0x32,0x33,0x34,0xE9,0x81,0x94,0xE6,0x98,0x8E,0xE6,0x9C}

// to string = 1234 達明

value = **modbus\_read\_string**("TCP\_1", 0, "RO", 9000, 12)

// byte[] = {0x31,0x32,0x33,0x34,0xE9,0x81,0x94,0xE6,0x98,0x8E,  
0xE6,0x9C,0xBA,0xE5,0x99,0xA8,0xE6,0x89,0x8B,0xE8,0x87,0x82, 0x41,0x42}

// to string = 1234 達明機器手臂 AB // UTF8 format transformation

// The ending, 0x00, will not be included when writing data. When reading 12 addresses, the data out  
of the range set in first step will be captured

**modbus\_write**("TCP\_1", 0, "RO", 9000) = "1234"+Ctrl("\0")

// Write byte[] = {0x31,0x32,0x33,0x34,0x00} // Needs to write 3 Register address

value = **modbus\_read\_string**("TCP\_1", 0, "RO", 9000, 5)

// byte[] = {0x31,0x32,0x33,0x34,0x00,0x00, 0x94,0xE6,0x98,0x8E} // The last 4 values are the original  
data at those addresses

```
// to string = 1234    // UTF8 format transformation stops at 0x00
```

## 4.7 modbus\_write()

Modbus TCP/RTU write function

### Syntax 1 (TCP/RTU)

```
bool modbus_write(  
    string,  
    string,  
    ?,  
    int  
)
```

#### Parameters

**string** TCP/RTU Device Name (Set in Modbus Device setting)

**string** TCP/RTU The predefined parameters belong to TCP/RTU device (Set in Modbus Device setting)

**?** The input data. The predefined parameters will be applied according to the table below.

Signal Type	Function Code	Type	Input ? type	Input value
Digital Output	05	byte	byte	(H: 1)(L: 0)
		bool	bool	(H: true)(L: false)
Register Output	06	byte	byte	
		bool	bool	
		int16	int	
Register Output	16	int32	int	
		float	float	
		double	double	
		string	string	

\* int32, float, double will be transferred with Little Endian (CD AB) or Big Endian (AB CD) according to user's setting.

\* string will be transferred with UTF8 format

\* Writing array value is not supported with predefined parameters. To write with the array value, user defined method should be applied (Syntax 3/4)

**int** The maximum number of addresses to be write, only effective to string type data

**> 0** Valid address length. Write with defined address length

**<= 0** Invalid address length. Write all the data

When this parameter is skipped (As shown in Syntax2), the predefined address length will be applied.

## Return

<code>bool</code>	<code>True</code>	Write success	
	<code>False</code>	Write failed	1. If the input data ? is empty string or array 2. If an error occurred in Modbus communication

## Syntax 2 (TCP/RTU)

```
bool modbus_write(  
    string,  
    string,  
    ?,  
)
```

## Note

Similar to Syntax1 with predefined address length to write. If the predefined address length  $\leq 0$ , it will write all the data.

### Modbus Address data size

Digital	1 address = 1 bit size
Register	1 address = 2 bytes size

If the user defined values are applied to User Setting as as

preset_800	DO	800	bool	
preset_9000	RO	9000	string	4

```
modbus_write("TCP_1", "preset_800", 1)    // write 1 (true)
```

```
modbus_write("TCP_1", "preset_800", 0)    // write 0 (false)
```

```
bool flag = true
```

```
modbus_write("TCP_1", "preset_800", flag)  // write 1 (true)
```

```
modbus_write("TCP_1", "preset_800", false) // write 0 (false)
```

```
string ss = "ABCDEFGHJKLMNOPQRST"          // With no number of address, the predefined address length,  
                                           // 4, is applied. That is 4 RO = 8 bytes size can be wrote.
```

```
modbus_write("TCP_1", "preset_9000", ss)   // write ABCDEFGH    // The exceeding part will be skipped  
                                           // With no number of address, the predefined address length,  
                                           // 4, is applied. That is 4 RO = 8 bytes size can be wrote.
```

```

modbus_write("TCP_1", "preset_9000", "1234567") // write 1234567\0 // Use 0x00 to fill up 4
                                                    address
                                                    // With address length = 0, write all the
                                                    data. "09AB123" needs 4 addresses.

modbus_write("TCP_1", "preset_9000", "09AB123", 0) // write 09AB123\0 // Use 0x00 to fill up 4
                                                    address
                                                    // With address length = 5, write data in 5
                                                    addresses. That is 5 RO = 10 bytes size can be
                                                    wrote.

modbus_write("TCP_1", "preset_9000", "09AB1234", 5) // write 09AB1234 // The input data needs
                                                    only 4 addresses.

```

### Syntax 3 (TCP/RTU)

```

bool modbus_write(
    string,
    byte,
    string,
    int,
    ?,
    int
)

```

#### Parameters

**string** TCP/RTU DEVICE NAME (Set in Modbus Device setting)  
**byte** Slave ID  
**string** Write type  
     **DO**        Digital Output        (Function Code : 05/15)  
     **RO**        Register Output      (Function Code : 06/16)  
**int**     Starting address  
**?**      Input data

Signal Type	Function Code	Input ? type	Input value
Digital Output	05	byte	(H: 1)(L: 0)
		bool	(H: true)(L: false)
Digital Output	15	byte[]	(H: 1)(L: 0)
		bool[]	(H: true)(L: false)
Register Output	06	byte	
		bool	

Register Output	16	int	
		float	
		double	
		string	
		byte[]	
		int[]	
		float[]	
		double[]	
		string[]	
		bool[]	

\*User defined modbus\_write will follows **Big-Endian (AB CD)** format to write

\* Here int means int32. For int16 type data, GetBytes() needs to be applied first to change int16 to byte[]

**int**      The maximum number of addresses to be write, only effective to string type data  
**> 0**      Valid address length. Write with defined address length  
**<= 0**      Invalid address length. Write all the data

#### Return

**bool**      **True**      Write success  
**False**      Write failed      1. If the input data ? is empty string or array  
2. If an error occurred in Modbus communication

#### Syntax 4 (TCP/RTU)

```
bool modbus_write (
    string,
    byte,
    string,
    int,
    ?
)
```

#### Note

Similar to Syntax3 with address length <= 0, it will write all the data.

**modbus\_write**("TCP\_1", 0, "RO", 9000, bb) => **modbus\_write**("TCP\_1", 0, "RO", 9000, bb, 0)

#### Modbus Address data size

Digital      1 address = 1 bit size  
Register      1 address = 2 bytes size

If the user defined values are applied to User Setting as as

TCP device	0	DO	800	4
TCP device	0	RO	9000	12

```
byte[] bb = {10, 20, 30}
```

```
modbus_write("TCP_1", 0, "DO", 800, bb)    // write 1,1,1
                                             // Zero value, write 0. Non-zero value, write 1.
```

```
modbus_write("TCP_1", 0, "DO", 800, bb, 2)  // write 1,1
                                             // Address number = 2, only write 2 addresses.
```

```
modbus_write("TCP_1", 0, "DO", 800, true)   // write 1
```

```
int i = 10000
```

```
modbus_write("TCP_1", 0, "RO", 9000, i)     // write 0x00,0x00,0x27,0x10
                                             // with int32 BigEndian (AB CD) default
```

```
bb = GetBytes(i, 0, 1)                      // bb = {0x10,0x27}
                                             // transfer to int16 LittleEndian (CD AB)
```

```
modbus_write("TCP_1", 0, "RO", 9000, bb)    // write 0x10,0x27
```

```
string[] n = {"ABC", "12", "34"}
```

```
modbus_write("TCP_1", 0, "RO", 9000, n, 2)  // write ABC1
                                             // Only 2 addresses available, the exceeding values cannot be
                                             applied.
```

```
modbus_write("TCP_1", 0, "RO", 9000, n, 5)  // write ABC1234\0
                                             // The data needs only 4 addresses
```

## 5. Parameterized objects

Using parameterized objects is the same as using user defined variables. Parameterized objects can be used without declarations to get or modify point data through the syntaxes in the project operations and make the robot go with more flexibility. The expression comes with 3 parts, item, index, and attribute, and the syntax is shown as below.

`parameterized item[index].attribute`

The supported parameterized items include:

1. Point
2. Base
3. TCP
4. VPoint
5. IO
6. Robot
7. FT

Definitions of the indexes and the attributes vary from parameterized items.

Take the reading and writing of the `coordinate` (attribute) of the `Point` (item) `"P1"` (index) as a example. The index is defined as the name of the point, and the attribute, as the data type of float (the same usage as the array's) with modes of reading and writing.

Value	<code>float[]</code>	R/W	point coordinate{X,Y,Z,RX,RY,RZ}
-------	----------------------	-----	----------------------------------

Read values

<code>float[] f = Point["P1"].Value</code>	<code>// In the item Point, the index is defined as the name of the point and the data type of string.</code>
--	---

<code>float f1 = Point["P1"].Value[0]</code>	<code>// The x value of "P1" can be obtained solely</code>
--	--

Write values

<code>Point["P1"].Value = {0, 0, 90, 0, 90, 0}</code>	<code>// Replace to the coordinate of "P1" with {0,0,90,0,90,0}</code>
---	--

<code>Point["P1"].Value[2] = 120</code>	<code>// or replace the z value of "P1" with 12 solely</code>
---	---

### 5.1 Point

#### Syntax

`Point[string].attribute`

## Item

Point

## Index

string The name of the point in the point manager

## Attribute

Name	Type	Mode	Description	Format
Value	float[]	R/W	The coordinate of the point	{X, Y, Z, RX, RY, RZ}, Size = 6
Pose	int[]	R/W	The pose of the robot	{Config1, Config2, Config3}, Size = 3
Flange	float[]	R	The coordinate of the flange's center	{X, Y, Z, RX, RY, RZ}, Size = 6
BaseName	string	R	The name of the base	"Base Name"
TCPName	string	R	The name of the TCP	"TCP Name"
TeachValue	float[]	R	The original coordinate of the teaching point	{X, Y, Z, RX, RY, RZ}, Size = 6
TeachPose	int[]	R	The original pose of the robot on the teaching point	{Config1, Config2, Config3}, Size = 3

## Note

```
// Read values
float[] f = Point["P1"].Value           // Obtain the coordinate {X, Y, Z, RX, RY, RZ} of "P1"
float f1 = Point["P1"].Value[0]         // or retrieve the x value of "P1" solely
float f1 = Point["P1"].Value[6]         // Return error, exceeding the array's access range
string s = Point["P1"].BaseName         // s = "RobotBase"

// Write values
Point["P1"].Value = {0, 0, 90, 0, 90, 0} // Replace the coordinate of "P1" with {0,0,90,0,90,0}
Point["P1"].Value[2] = 120               // or replace the z value of "P1" with 120 solely
Point["P1"].Flange = {0, 0, 90, 0, 90, 0} // Read only, invalid operation
Point["P1"].Value = {0, 0, 90, 0, 90}     // Return error, writing elements to the array do not match to 6
                                           (writing 5 elements)
Point["P1"].Pose = {1, 2, 4, 0}           // Return error, writing elements to the array do not match to 3
                                           (writing 4 elements)
```

## 5.2 Base

### Syntax

Base[string].attribute

Base[string, int].attribute

## Item

Base

## Index

`string` The name of the base in the base manager  
\*The name of the base comes with the attribute of the mode in reading without writing only.  
"RobotBase"

`int` The index of the base, available to assign with multiple bases built by vision one shot get all, ranging from 0 as the default to N.

## Attribute

Name	Type	Mode	Description	Format
Value	float[]	R/W	The value of the base	{X, Y, Z, RX, RY, RZ}, Size = 6
Type	string	R	The type of the base	"R": Robot Base "V": Vision Base "C": Custom Base
TeachValue	float[]	R	The original teaching value of the base	{X, Y, Z, RX, RY, RZ}, Size = 6

## Note

// Read values

```
float[] f = Base["RobotBase"].Value // Obtain the base value {0,0,0,0,0,0} of the base "RobotBase"
float f1 = Base["base1"].Value[0] // or retrieve the x value of "base1" solely
string s = Base["base1"].Type // s = "C"
s = Base[Point["P1"].BaseName].Type // s = "R" // Given the type of "P1" is "RobotBase"
float[] f = Base["vision_osga",1].Value // Obtain the 2nd value of the "vision_osga"
```

// Write values

```
Base["RobotBase"].Value = {0, 0, 90, 0, 90, 0} // Read only, invalid operation, because "RobotBase" is the
                                                system coordinate system
Base["base1"].Value = {0, 90, 0, 0, 90, 0} // Replace the value of "base1" with {0,90,0,0,90,0}
Base["base1"].Value[4] = 120 // or replace the RY value of "base1" with 120 solely
Base["base1"].Value[6] = 120 // Return error, exceeding the array's access range
Base["base1"].Type = "C" // Read only, invalid operation
Base["base1"].Value = {0, 0, 90, 0, 90} // Return error, writing elements to the array do not match to
                                         6 (writing 5 elements)
Base["base1"].Value = {0, 0, 90, 0, 90, 0, 100} // Return error, writing elements to the array do not match to
                                                  6 (writing 7 elements)
```

## 5.3 TCP

### Syntax

`TCP[string].attribute`

### Item

`TCP`

### Index

`string`      The name of the TCP in the TCP list  
\*The name of the TCP comes with the attribute of the mode in reading without writing only.  
    "NOTOOL"  
    "HandCamera"

### Attribute

Name	Type	Mode	Description	Format
Value	float[]	R/W	The value of the TCP	{X, Y, Z, RX, RY, RZ}, Size = 6
Mass	float	R/W	The value of mass	Mass in kg
MOI	float[]	R/W	The value of the Principal Moments of Inertia	{lxx, lyy, lzz}, Size = 3
MCF	float[]	R/W	The value of Mass center frame with principle axes w.r.t tool frame	{X, Y, Z, RX, RY, RZ}, Size = 6
TeachValue	float[]	R	The original value of the TCP	{X, Y, Z, RX, RY, RZ}, Size = 6
TeachMass	float	R	The original value of mass	Mass in kg
TeachMOI	float[]	R	The original value of the Principal Moments of Inertia	{lxx, lyy, lzz}, Size = 3
TeachMCF	float[]	R	The original value of Mass center frame with principle axes w.r.t tool frame	{X, Y, Z, RX, RY, RZ}, Size = 6

### Note

// Read values

`float[] f = TCP["NOTOOL"].Value`      // Obtain the value {0,0,0,0,0,0} of the TCP "NOTOOL"

`float f1 = TCP["NOTOOL"].Value[0]`      // or retrieve the x value of "NOTOOL" solely

`float mass = TCP["T1"].Mass`      // mass = 2.0

`float[] moi = TCP["T1"].MOI`      // moi = {0,0,0}

`float[] mcf = TCP["T1"].MCF`      // mcf = {0,0,0,0,0,0}

// Write values

`TCP["NOTOOL"].Value = {0, -10, 0, 0, 0, 0}`      // Read only, invalid operation, because "NOTOOL" is the system TCP

`TCP["T1"].Value = {0, -10, 0, 0, 0, 0}`      // Replace the value of "T1" with {0,-10,0,0,0,0}

TCP["T1"].Value[0] = 10	// or replace the X value of "T1" with 10 solely
TCP["T1"].Mass = 2.4	// Replace the mass value of "T1" with 2.4 kg
TCP["T1"].MOI = {0, 0, 0, 1, 2}	// Return error, writing elements to the array do not match to 3 (writing 5 elements)
TCP["T1"].MCF = {0, -20, 0, 0, 0, 0, 0}	// Return error, writing elements to the array do not match to 6 (writing 7 elements)

## 5.4 VPoint

### Syntax

VPoint[string].attribute

### Item

VPoint

### Index

string      The name of the VPoint

### Attribute

Name	Type	Mode	Description	Format
Value	float[]	R/W	The initial coordinate of VPoint	{X, Y, Z, RX, RY, RZ}, Size = 6
BaseName	string	R	The name of the VPoint	"Base Name"
TeachValue	float[]	R	The original job initial coordinate of VPoint	{X, Y, Z, RX, RY, RZ}, Size = 6

### Note

// Read values

float[] f = VPoint["Job1"].Value      // Obtain the initial coordinate {X, Y, Z, RX, RY, RZ} of VPoint "Job1"

float f1 = VPoint["Job1"].Value[0]      // or retrieve the x value of "Job1"

float f1 = VPoint["Job1"].Value[6]      // Return error, exceeding the array's access range

string s = VPoint["Job1"].BaseName      // s = "RobotBase"

// Write values

VPoint["Job1"].Value = {0, 0, 90, 0, 90, 0}      // Replace the initial coordinate of VPoint "Job1" with {0,0,90,0,90,0}

VPoint["Job1"].Value[2] = 120      // or replace the Z value of "Job1" with 120 solely

VPoint["Job1"].BaseName = "base1"      // Read only, invalid operation

VPoint["Job1"].Value = {0, 0, 90, 0, 90}      // Return error, writing elements to the array do not match to 6 (writing 5 elements)

VPoint["Job1"].Value = {0, 0, 90, 0, 90, 0, 100}      // Return error, writing elements to the array do not match to 6 (writing 7 elements)

## 5.5 IO

### Syntax

`IO[string].attribute`

### Item

`IO`

### Index

`string`      The name of the control module  
`ControlBox`  
`EndModule`  
`ExtModuleN`      (N = 0 .. n)

### Attribute

Name	Type	Mode	Description	Format
DI	byte[]	R	Digital input	[0] = DI0    0: Low, 1: High [1] = DI1 [n] = DI n
DO	byte[]	R/W	Digital output	[0] = DO0    0: Low, 1: High [1] = DO1 [n] = DO n
AI	float[]	R	Analog input	-10.24V .. +10.24V (Voltage)
AO	float[]	R/W	Analog output	-10.00V .. + 10.00V (Voltage)

### Note

```
// Read values
byte[] di = IO["ControlBox"].DI      // Obtain the digital input status of "ControlBox"
int dilen = Length(di)                // Obtain the amount of digital PINs with the size of the array
byte di0 = IO["ControlBox"].DI[0]     // Obtain the status of "ControlBox" DI[0]
byte di32 = IO["ControlBox"].DI[32]   // Return error, exceeding the array's access range (given DI is an array
                                     with the length of 16 where the indexes start with 0 and end with 15.

float[] ai = IO["ControlBox"].AI       // Obtain the analog input status of "ControlBox"
float[] ao = IO["ControlBox"].AO       // Obtain the analog output status of "ControlBox"

// Write values
IO["ControlBox"].DI = {1,1,0,0}       // Read only, invalid operation
IO["ControlBox"].DI[0] = 0            // Read only, invalid operation
IO["ControlBox"].DO[2] = 1            // Set DO 2 to High
IO["ControlBox"].AO[1] = 3.3          // Set AO1 to 3.3V
IO["ControlBox"].DO = {1,1,0,0}       // Return error, elements to write mismatch to array's size (given DI is an
                                     array with the length of 16 which covers 16 elements)
```

## 5.6 Robot

### Syntax

Robot[int].attribute

### Item

Robot

### Index

int                      The index of the robot fixed at 0

### Attribute

Name	Type	Mode	Description	Format
CoordRobot	float[]	R	The TCP coordinate of the robot end point opposite to the RobotBaseof the robot	{X, Y, Z, RX, RY, RZ}, Size = 6
CoordBase	float[]	R	The TCP coordinate of the robot end point opposite to the current base fo the robot.	{X, Y, Z, RX, RY, RZ}, Size = 6
Joint	float[]	R	The current robot joint angle	{J1, J2, J3, J4, J5, J6}, Size = 6
BaseName	string	R	The name of the current base	"Base Name"
TCPName	string	R	The name of the current TCP	"TCP Name"
CameraLight	byte	R/W	The lighting of the robot's camera	0: Low (Off), 1: High (On)

### Note

// Read values

```
float[] rtool = Robot[0].CoordRobot                      // Obtain the current TCP coordinate of the robot end point
                                                         // opposite to the RobotBaseof the robot

float[] ftool = Robot[0].CoordBase                      // Obtain the current TCP coordinate of the robot end point
                                                         // opposite to the current base fo the robot.

float f = Robot[0]. CoordBase[0]                      // or retrieve the X value of the current TCP coordinate of the robot
                                                         // end point opposite to the current base fo the robot solely.

f = Robot[0]. CoordBase[6]                      // Return error, exceeding the array's access range

float[] joint = Robot[0].Joint                      // Obtain the current robot joint angle

float j = Robot[0].Joint[0]                      // or retrieve the current angle of the robot's 1st joint solely

string b = Robot[0].BaseName                      // b = "RobotBase"

string t = Robot[0].TCPName                      // t = "NOTOOL"

byte light = Robot[0].CameraLight                      // light = 0 (OFF)
```

// Write values

```
Robot[0].CoordRobot = {0, 90, 0, 0, 0, 0}                      // Read only, invalid operation

Robot[0].CoordBase = {0, 0, 90, 0, 90, 0}                      // Read only, invalid operation
```

```

Robot[0].BaseName = "Base1"           // Read only, invalid operation
Robot[0].TCPName = "Tool1"            // Read only, invalid operation
Robot[0].CameraLight = 1              // Turn on the lighting of the robot's camera
Robot[0].CameraLight = 0              // Turn off the lighting of the robot's camera

```

## 5.7 FT

### Syntax

`FT[string].attribute`

### Item

`FT`

### Index

`string` The name of F/T sensor in the F/T sensor list

### Attribute

Name	Type	Mode	Description	Format
<code>X</code>	float	R	The strength value of the X axis	
<code>Y</code>	float	R	The strength value of the y axis	
<code>Z</code>	float	R	The strength value of the z axis	
<code>TX</code>	float	R	The torque value of the X axis	
<code>TY</code>	float	R	The torque value of the y axis	
<code>TZ</code>	float	R	The torque value of the z axis	
<code>F3D</code>	float	R	The XYZ force strength value	
<code>T3D</code>	float	R	The XYZ force torque value	
<code>ForceValue</code>	float[]	R	The XYZ force strength value array	{X, Y, Z}, Size = 3
<code>TorqueValue</code>	float[]	R	The XYZ force torque value array	{TX, TY, TZ}, Size = 3
<code>Model</code>	string	R	The Model name of the F/T sensor	
<code>Zero</code>	byte	R/W	Turn on or off F/T sensor offset	0: Zero OFF, 1: Zero ON

### Note

```

// Read values

float x = FT["fts1"].X           // Obtain the current X-axis strength value of F/T sensor "fts1"
float tx = FT["fts1"].TX         // Obtain the current X-axis torque value of F/T sensor "fts1"
float f3d = FT["fts1"].F3D       // Obtain the current XYZ force value of F/T sensor "fts1"
float[] force = FT["fts1"].ForceValue // Obtain the current XYZ force strength value array of F/T sensor "fts1"

string mode = FT["fts1"].Model   // Obtain the model name of F/T sensor "fts1"

// Write values

FT["fts1"].Y = 3.14             // Read only, invalid operation

```

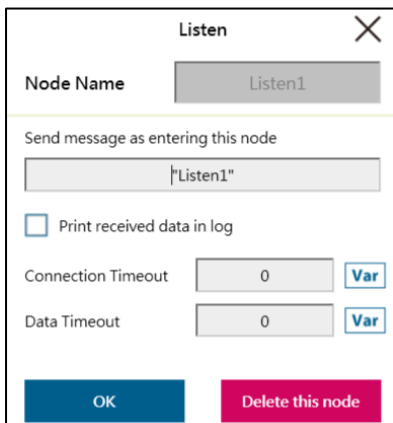
---

FT["fts1"].TY = 1.34	// Read only, invalid operation
FT["fts1"].T3D = 4.13	// Read only, invalid operation
FT["fts1"].TorqueValue = {1.1, 2.2, 3.3}	// Read only, invalid operation
FT["fts1"].Zero = 1	// Book the current offset of F/T sensor

## 6. External Script

### 6.1 Listen Node

In the Listen Node, a TCP/IP server (Socket Server) can be established and be connected by an external device to communicate according to the defined format. All the functions available in "Expression Editor" can also be executed in Listen Node.



The screenshot shows the 'Listen' dialog box with the following fields and controls:

- Node Name:** A text field containing 'Listen1'.
- Send message as entering this node:** A text field containing 'Listen1'.
- Print received data in log:** A checkbox that is currently unchecked.
- Connection Timeout:** A numeric input field with '0' and a 'Var' button.
- Data Timeout:** A numeric input field with '0' and a 'Var' button.
- Buttons:** 'OK' (blue) and 'Delete this node' (pink).

- **Send Message:** When entering this node, it will initiate a message
- **Print Log:** Enable Communication Log (shown on the right)
- **Connection Timeout:** When entering this node, if more than the time (milliseconds) is not connected, it will be overtime.  
If  $\leq 0$ , no timeout
- **Data Timeout:** When connected, the timeout will be exceeded when there is no communication packet  
If  $\leq 0$ , no timeout

Socket TCPListener is started up after the project being executed, and closed as the project stopped. The IP and listen port will be shown on the Notice Log window on the right, after the Socket TCPListener is started up.

IP            HMI → System → Network → IP Address

Port        5890

When entering the Listen Node, the flow will keep at Listen Node until either of the the two exit conditions is fulfilled.

**Pass:**      *ScriptExit()* is executed or the project is stopped

- Fail:**
1. Connection Timeout
  2. Data Timeout
  3. Before the TCP Listener is started up, the flow has entered this Listen Node

The command received by listen node will be executed in order. If the command is not valid, an error message will be returned carrying the line number with errors. If the command is valid, it will be executed.

The command can be divided into two categories. The fist category is commands which can be accomplished in instance, like assigning variable value. The second category is commands needs to be executed in sequence, like motion command and IO value assigning. The second category command will be placed in queue and executed in order.

## 6.2 ScriptExit()

Exit external control mode.

### Syntax 1

```
bool ScriptExit(  
)
```

#### Parameters

**void** No parameter

#### Return

**bool** **True** Command accepted; **False** Command rejected (formate error)

#### Note

Exit the Listen Node through pass terminal

## 6.3 Communication Protocol

Length

Start Byte	Hdr		Len		Data			Checksum	End Byte1	End Byte2
\$	Header	,	Length	,	Data	,	*	Checksum	\r	\n

Checksum (XOR of these Bytes)

Name	Size	ASCII	HEX	Description
Start Byte	1	\$	0x24	Start Byte for Communication
Header	X			Header for Communication
Separator	1	,	0x2C	Separator between Header and Length
Length	Y			Length of Data
Separator	1	,	0x2C	Separator between Length and Data
Data	Z			Communication Data
Separator	1	,	0x2C	Separator between Data and Checksum
Sign	1	*	0x2A	Begin Sign of Checksum
Checksum	2			Checksum of Communication
End Byte 1	1	\r	0x0D	
End Byte 2	1	\n	0x0A	End Byte of Communication

### 1. Header

Defines the purpose of the communication package. The data definition could be different with different Header.

- **TMSCT** External Script

- **TMSTA** Acquiring status or properties
- **CPERR** Communication data error (E.g. Packet error, checksum error, header error, etc.)

## 2. Length

Length defines the length in UTF8 byte. It can be represented in decimal, hexadecimal or binary, the upper limit is int 32bits

Example:

```
$TMSCT,100,Data,*CS\r\n    // Decimal 100, that is the data length is 100 bytes
$TMSCT,0x100,Data,*CS\r\n  // Hexadecimal 0x100, that is the data length is 256 bytes
$TMSCT,0b100,Data,*CS\r\n  // Binary 0b100, that is the data length is 4 bytes
$TMSCT,8,1,達明,*58\r\n    // The Data length 1,達明 is 8 bytes (UTF8)
```

## 3. Data

The content of the communication package. Arbitrary characters are supported (including 0x00 .. 0xFF in UTF8).

The data length is defined in Length and the purpose is defined in Header

## 4. Checksum

The checksum of the communication package. The checksum is calculated with XOR(exclusive OR), and the range for checksum computation starts from \$ to \* (\$ and \* are excluded) as shown below:

```
$TMSCT,100,Data,*CS\r\n
```

Checksum = Byte[1] ^ Byte[2] ... ^ Byte[N-6]

The representation of checksum is fixed to 2 bytes in hexadecimal format (without 0x).

For example:

```
$TMSCT,5,10,OK,*6D
```

CS = 0x54 ^ 0x4D ^ 0x53 ^ 0x43 ^ 0x54 ^ 0x2C ^ 0x35 ^ 0x2C ^ 0x31 ^ 0x30 ^ 0x2C ^ 0x4F ^ 0x4B ^ 0x2C = 0x6D

CS = 6D (0x36 0x44)

## 6.4 TMSCT

Start Byte	Hdr		Len		Data			Checksum	End Byte1	End Byte2
\$	TMSTA	,	Length	,	Data	,	*	Checksum	\r	\n

ID		SCRIPT
Script ID	,	Script Language

TMSCT defines the communication package as External Script Language. In External Script Language, the data

contains two parts and is separated by comma. One is ID and the other is SCRIPT

- ID** Script ID, can be arbitrary English character or number (the invalid byte will be ignored). The ID is used as specifying the target SCRIPT of return message.
- ,** Separator
- SCRIPT** The content defined in Script Language. In a communication package, multi-line scripts can fit into the SCRIPT section with separator (0x0D 0x0A)

### Note

TMSCT is functional only when flow enters the Listen Node

### Return (Robot→External Device)

1. When flow enters Listen Node, robot will send a message to all the connected device. The ID is set to 0.

**\$TMSCT,9,0,Listen1,\*4C\r\n**

- 9** The length of *0,Listen1* is 9 bytes
- 0** The Script ID is 0
- ,** Separator
- Listen1** The message to send

2. The OK or ERROR returning message according to the Script's content. For message with **;N,;N** represents the number of line with error or warning. *After the message is received, robot will execute the message, then send back the return message, if the Script is valid. For invalid Script, the return message will be sent back immediately without executed.*

**\$TMSCT,4,1,OK,\*5C\r\n** // Response to ID 1

// OK means valid Script.

**\$TMSCT,8,2,OK;2;3,\*52\r\n** // Response to ID 2

// OK;2;3 means valid Script with warnings in line 2 and 3.

**\$TMSCT,13,3,ERROR;1;2;3,\*3F\r\n** // Response to ID 3

// ERROR;1;2;3 means invalid Script with errors in line 1, 2 and 3.

### Receive (Robot←External Device)

1. When flow enters Listen Node, the robot will start to receive, check and execute the Script. The Script received before entering Listen Node will be disposed without response.
2. The message from external device should contain the Script ID as a ID used in return message by robot.

**< \$TMSCT,25,1,ChangeBase("RobotBase"),\*08\r\n** // Defined as ID 1

> \$TMSCT,4,1,OK,\*5C\r\n // Response to ID 1

3. In a communication package, multi-line scripts can fit into the SCRIPT section with separator \r\n

```
< $TMSCT,64,2,ChangeBase("RobotBase")\r\n
ChangeTCP("NOTOOL")\r\n
ChangeLoad(10.1),*68\r\n // Three lines Script in a communication package (Lines are
separated by \r\n)
> $TMSCT,4,2,OK,*5F\r\n
```

4. In Listen Node, Local variables are supported. The local variable in Listen Node will vanish after exiting the Listen Node.

```
< $TMSCT,40,3,int var_i = 100\r\n
var_i = 1000\r\n
var_i++,*5A\r\n
> $TMSCT,4,3,OK,*5E\r\n

< $TMSCT,42,4,int var_i = 100\r\n
var_i = 1000\r\n
var_i++\r\n
,*58\r\n
> $TMSCT,9,4,ERROR;1,*02\r\n // Because int var_i has been declared, an error occurred.
```

5. In Listen Node, it is possible to access or modify the project's variables, but no new variable can be declared. The variables created in the Listen Node are local variables.

## 6.5 TMSTA

Start Byte	Hdr		Len		Data			Checksum	End Byte1	End Byte2
\$	TMSTA	,	Length	,	Data	,	*	Checksum	\r	\n

SubCmd		
SubCmd	...	...

(Based on SubCmd)

TMSTA defines the communication package as acquiring status or properties. The data section of the package contains different sub command (SubCMD). The package format could be different according to different SubCMD. The definitions are listed below.

### SubCmd

00 Whether the flow enters Listen Node.

### Note

TMSTA could be executed without entering the Listen Node

**SubCmd 00** Whether the flow enters Listen Node

### Format

Response (Robot→External Device)

SubCmd		Entry		Message
00	,	false	,	
00	,	true	,	message

Receive (Robot←External Device)

SubCmd
00

### Response (Robot→External Device)

1. If the flow have not entered Listen Node

**\$TMSTA,9,00,false,,\*37\r\n**

- 9** Indicates the length of 00,false, is 9 bytes
- 00** Indicates SubCmd as 00
- ,** Separator
- false** The flow has not entered Listen Node
- ,** Separator
- Empty string (Have not entered Listen Node)

2. If the flow have entered the Listen Node

**\$TMSTA,15,00,true,Listen1,\*79\r\n**

- 15** Indicates the length of 00,true,Listen1 is 15 bytes
- 00** Indicates SubCmd as 00
- ,** Separator
- true** The flow has entered the Listen Node
- ,** Separator
- Listen1** The message to be sent as entering Listen Node (It indicates the flow is in Listen1)

### Receive (Robot←External Device)

1. Send to robot from external device

\$TMSTA,2,00,\*41\r\n

2 Indicates the length of 00 is 2 bytes.

00 Indicates the SubCmd is 00, whether entering the Listen Node mode.

## 6.6 CPERR

Start Byte	Hdr		Len		Data			Checksum	End Byte1	End Byte2
\$	CPERR	,	Length	,	Data	,	*	Checksum	\r	\n

Error Code
Code (00 .. FF)

CPERR defines the communication package as sending the Communication Protocol Error. The data section is defined as Error Code.

Error Code	Error code, presented in 2 bytes hexadecimal format (without 0x)
00	Packet correct. No error. (The return message usually reply to the content of packet instead of returning no error)
01	Packet Error.
02	Checksum Error.
03	Header Error.
04	Packet Data Error.
F1	Have not entered Listen Node

### Note

Used by robot to response to external device

### Response (Robot→External Device)

#### 01 Packet Error

< \$TMSCT,-100,1,ChangeBase("RobotBase"),\*13\r\n // Length cannot be negative

> \$CPERR,2,01,\*49\r\n // CPERR Error Code 01

#### 02 Checksum Error

< \$TMSCT,25,1,ChangeBase("RobotBase"),\*09\r\n // 09 is not a correct Checksum

> \$CPERR,2,02,\*4A\r\n // CPERR Error Code 02

#### 03 Header Error

< \$**TM**sct,25,1,ChangeBase("RobotBase"),\*28\r\n // TMsct is not a correct Header  
> \$**CPERR**,2,03,\*4B\r\n // CPERR Error Code 03

#### 04 Packet Data Error

< \$**TMSTA**,4,XXXX,\*47\r\n // There is no XXXX SubCmd under TMSTA  
> \$**CPERR**,2,04,\*4C\r\n // CPERR Error Code 04

#### F1 No Listen

< \$**TM**SCT,25,1,ChangeBase("RobotBase"),\*0D\r\n // Have not entered Listen Node  
> \$**CPERR**,2,F1,\*3F\r\n // CPERR Error Code F1

## 7. Robot Motion Functions

Robot Motion Functions can only be performed with external scripts meaning the project flow must be in listen node to use Robot Motion Functions. All the motion functions will be queued in the buffer and performed in sequence

### 7.1 StopAndClearBuffer()

Stop the motion of the robot and clear existing commands of the robot in the buffer.

#### Syntax

```
bool StopAndClearBuffer (
)
```

#### Parameter

`void` No input values required

#### Return

`bool` `True` Command accepted ; `False` Command rejected

#### Note

**StopAndClearBuffer()**

### 7.2 Pause()

Pause the project and the motion of the robot other than non paused threads and external script in listen node. Use Resume() or press the Play button the stick to resume.

#### Syntax1

```
bool Pause (
)
```

#### Parameter

`void` No input values required

#### Return

`bool` `True` Command accepted ; `False` Command rejected

#### Note

**Pause()**

## 7.3 Resume()

Resume the project and the motion of the robot.

### Syntax1

```
bool Resume (
)
```

#### Parameter

`void` No input values required

#### Return

`bool` `True` Command accepted ; `False` Command rejected

#### Note

**Resume()**

## 7.4 PTP()

Define and send PTP motion command into buffer for execution.

### Syntax 1

```
bool PTP (
    string,
    float[],
    int,
    int,
    int,
    bool
)
```

#### Parameters

`string` Definition of data format, combines three letters

#1: Motion target format:

`"J"` expressed in joint angles

`"C"` expressed in Cartesian coordinate

#2: Speed format:

`"P"` expressed as a percentage

#3: Blending format

`"P"` expressed as a percentage

`float[]` Motion target° If defined with joint angle, it includes the angles of six joints: Joint1(°), Joint 2(°),

Joint 3(°), Joint 4(°), Joint 5(°), Joint 6(°) ; If defined with Cartesian coordinate, it includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)

`int` The speed setting, expressed as a percentage (%)

`int` The time interval to accelerate to top speed (ms)

`int` Blending value, expressed as a percentage (%)

`bool` Disable precise positioning

`true` Disable precise positioning

`false` Enable precise positioning

## Return

`bool` `True` Command accepted ; `False` Command rejected (format error)

## Note

Data format parameter includes: (1) "JPP", (2) "CPP"

```
float[] targetP1= {0,0,90,0,90,0}           // Declare a float array to store the target coordinate
PTP("JPP",targetP1,10,200,0,false)          // Move to targetP1 with PTP, speed = 10%, time to top
                                              speed = 200ms.
```

## Syntax 2

```
bool PTP (
    string,
    float[],
    int,
    int,
    int,
    bool,
    int[]
)
```

## Parameters

`string` Definition of data format, combines three letters

#1: Motion target format:

"C" expressed in Cartesian coordinate

#2: Speed format:

"P" expressed as a percentage

#3: Blending format

"P" expressed as a percentage

`float[]` Motion target. If defined with Cartesian coordinate, it includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)

`int` The speed setting, expressed as a percentage (%)

`int` The time interval to accelerate to top speed (ms)

`int`      Blending value, expressed as a percentage (%)  
`bool`      Disable precise positioning  
         `true`      Disable precise positioning  
         `false`     Enable precise positioning  
`int[]`     The pose of robot : [Config1, Config2, Config3], please find more information in appendix

### Return

`bool`      True Command accepted ;   False Command rejected (formate error)

### Note

Data format parameter includes: (1) `"CPP"`

```

float[] targetP1 = {417.50,-122.30,343.90,180.00,0.00,90.00}    // Declare a float array to store the target
coordinate.
float[] pose = {0,2,4}                                               // Declare a float array to store pose.
PTP("CPP",targetP1,50,200,0,false,pose)                         // Move to targetP1 with PTP, speed = 50%,
time to top speed = 200ms.

```

### Syntax 3

```

bool PTP (
    string,
    float, float, float, float, float, float,
    int,
    int,
    int,
    bool
)

```

### Parameters

`string`    Definition of data format, combines three letters

#1: Motion target format:

`"J"` expressed in joint angles

`"C"` expressed in Cartesian coordinate

#2: Speed format:

`"P"` expressed as a percentage

#3: Blending format:

`"P"` expressed as a percentage

`float, float, float, float, float, float`

Motion target. If expressed in joint angles, it includes the angles of six joints: Joint1(°), Joint 2(°), Joint 3(°), Joint 4(°), Joint 5(°), Joint 6(°) ; If expressed in Cartesian coordinate, it includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)

<code>int</code>	The speed setting, expressed as a percentage (%)
<code>int</code>	The time interval to accelerate to top speed (ms)
<code>int</code>	Blending value, expressed as a percentage (%)
<code>bool</code>	Disable precise positioning
<code>true</code>	Disable precise positioning
<code>false</code>	Enable precise positioning

### Return

<code>bool</code>	True Command accepted ; False Command rejected (formate error)
-------------------	--

### Note

Data format parameter includes: (1) "JPP" and (2) "CPP"

<code>PTP("JPP",0,0,90,0,90,0,35,200,0,false)</code>	// Move to joint angle 0,0,90,0,90,0 with PTP, speed = 35%, time to top speed = 200ms.
--	---

### Syntax 4

```
bool PTP (
    string,
    float, float, float, float, float, float,
    int,
    int,
    int,
    bool,
    int, int, int
)
```

### Parameters

<code>string</code>	Definition of data format, combines three letters
#1: Motion target format:	
" C "	expressed in Cartesian coordinate
#2: Speed format:	
" P "	expressed as a percentage
#3: Blending format:	
" P "	expressed as a percentage
<code>float, float, float, float, float, float</code>	Motion target. It includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)
<code>int</code>	The speed setting, expressed as a percentage (%)
<code>int</code>	The time interval to accelerate to top speed (ms)
<code>int</code>	Blending value, expressed as a percentage (%)
<code>bool</code>	Disable precise positioning

```

        true      Disable precise positioning
        false     Enable precise positioning
    int, int, int

```

The pose of robot : Config1, Config2, Config3, please find more information in appendix

### Return

```

bool      True Command accepted ; False Command rejected (formate error)

```

### Note

Data format parameter includes: (1) "CPP"

```

PTP("CPP",417.50,-122.30,343.90,180.00,0.00,90.00,10,200,0,false,0,2,4) // Move to coordinate
                                                                    417.50,-122.30,343.90,180.00,0.0
                                                                    0,90.00, with PTP, speed = 10%,
                                                                    time to top speed = 200ms, pose
                                                                    = 024.

```

## 7.5 Line()

Define and send Line motion command into buffer for execution.

### Syntax 1

```

bool Line (
    string,
    float[],
    int,
    int,
    int,
    bool
)

```

### Parameters

**string** Definition of data format, combines three letters

#1: Motion target format:

"C" expressed in Cartesian coordinate

#2: Speed format:

"P" expressed as a percentage

"A" expressed in velocity (mm/s)

#3: Blending format:

"P" expressed as a percentage

"R" expressed in radius

**float[]** Motion target. It includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z

(mm), RX (mm), RY (mm), RZ (mm)

`int` The speed setting, expressed as a percentage (%) or in velocity (mm/s)

`int` The time interval to accelerate to top speed (ms)

`int` Blending value, expressed as a percentage (%) or in radius (mm)

`bool` Disable precise positioning

`true` Disable precise positioning

`false` Enable precise positioning

## Return

`bool` `True` Command accepted; `False` Command rejected (formate error)

## Note

Data format parameter includes: (1) `"CPP"`, (2) `"CPR"`, (3) `"CAP"` 與 (4) `"CAR"`

```
float[] Point1 = {417.50,-122.30,343.90,180.00,0.00,90.00} // Declare a float array to store the target
                                                         coordinate
Line("CAR",Point1,100,200,50,false) // Move to Point1 with Line, speed = 100mm/s,
                                     time to top speed = 200ms, blending radius =
                                     50mm
```

## Syntax 2

```
bool Line (
    string,
    float, float, float, float, float, float,
    int,
    int,
    int,
    bool
)
```

## Parameters

`string` Definition of data format, combines three letters

#1: Motion target format:

`"C"` expressed in Cartesian coordinate

#2: Speed format:

`"P"` expressed as a percentage

`"A"` expressed in velocity (mm/s)

#3: Blending format:

`"P"` expressed as a percentage

`"R"` expressed in radius

`float, float, float, float, float, float`

Motion target. It includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)

`int` The speed setting, expressed as a percentage (%) or in velocity (mm/s)

<code>int</code>	The time interval to accelerate to top speed (ms)
<code>int</code>	Blending value, expressed as a percentage (%) or in radius (mm)
<code>bool</code>	Disable precise positioning
<code>true</code>	Disable precise positioning
<code>false</code>	Enable precise positioning

### Return

`bool` `True` Command accepted; `False` Command rejected (formate error)

### Note

Data format parameter includes: (1) `"CPP"`, (2) `"CPR"`, (3) `"CAP"` 與 (4) `"CAR"`

```
Line("CAR", 417.50,-122.30,343.90,180.00,0.00,90.00,100,200,50,false) // Move to
                                                                    417.50,-122.30,343.90,180.00,0.0
                                                                    0,90.00 with Line, velocity =
                                                                    100mm/s, time to top speed =
                                                                    200ms, blending radius = 50mm
```

## 7.6 Circle()

Define and send Circle motion command into buffer for execution.

### Syntax 1

```
bool Circle(
    string,
    float[],
    float[],
    int,
    int,
    int,
    int,
    bool
)
```

### Parameters

`string` Definition of data format, combines three letters

- #1: Motion target format:
  - `"C"` expressed in Cartesian coordinate
- #2: Speed format:
  - `"P"` expressed as a percentage
  - `"A"` expressed in velocity (mm/s)
- #3: Blending format:

"P" expressed as a percentage

`float[]` A point on arc. It includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)

`float[]` The end point of arc, it includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)

`int` The speed setting, expressed as a percentage (%) or in velocity (mm/s)

`int` The time interval to accelerate to top speed (ms)

`int` Blending value, expressed as a percentage (%)

`int` Arc angle(°), If non-zero value is given, the TCP will keep the same pose and move from current point to the assigned arc angle via the given point and end point on arc; If zero is given, the TCP will move from current point and pose to end point and pose via the point on arc with linear interpolation on pose.

`bool` Disable precise positioning

`true` Disable precise positioning

`false` Enable precise positioning

## Return

`bool` `True` Command accepted; `False` Command rejected (formate error)

## Note

Data format parameter includes: (1) "CPP" and (2) "CAP"

```
float[] PassP = {417.50,-122.30,343.90,180.00,0.00,90.00} // Declare a float array to store the via point value
float[] EndP = {381.70,208.74,343.90,180.00,0.00,135.00} // Declare a float array to store the end point value
Circle("CAP",PassP,EndP,100,200,50,270,false) // Move on 270° arc, velocity = 100mm/s, time to top speed = 200ms, blending value = 50%
```

## Syntax 2

```
bool Circle(
    string,
    float, float, float, float, float, float,
    float, float, float, float, float, float,
    int,
    int,
    int,
    int,
    bool
```

)

## Parameters

<code>string</code>	Definition of data format, combines three letters #1: Motion target format: " <code>C</code> " expressed in Cartesian coordinate #2: Speed format: " <code>P</code> " expressed as a percentage " <code>A</code> " expressed in velocity (mm/s) #3: Blending format: " <code>P</code> " expressed as a percentage
<code>float, float, float, float, float, float</code>	A point on arc. It includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)
<code>float, float, float, float, float, float</code>	The end point of arc. It includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)
<code>int</code>	The speed setting, expressed as a percentage (%) or in velocity (mm/s)
<code>int</code>	The time interval to accelerate to top speed (ms)
<code>int</code>	Blending value, expressed as a percentage (%)
<code>int</code>	Arc angle( $^{\circ}$ ), If non-zero value is given, the TCP will keep the same pose and move from current point to the assigned arc angle via the given point and end point on arc; If zero is given, the TCP will move from current point and pose to end point and pose via the point on arc with linear interpolation on pose.
<code>bool</code>	Disable precise positioning <code>true</code> Disable precise positioning <code>false</code> Enable precise positioning

## Return

`bool`     `True` Command accepted; `False` Command rejected (formate error)

## Note

Data format parameter includes: (1) "`CPP`" and (2) "`CAP`"

```
Circle("CAP", 417.50,-122.30,343.90,180.00,0.00,90.00,  
381.70,208.74,343.90,180.00,0.00,135.00,100,200,50,270,false)  
// Move on 270° arc, velocity = 100mm/s, time to top speed = 200ms, blending value = 50%, via point =  
417.50,-122.30,343.90,180.00,0.00,90.00, end point = 381.70,208.74,343.90,180.00,0.00,135.00
```

## 7.7 PLine()

Define and send PLine motion command into buffer for execution.

### Syntax 1

```
bool PLine (  
    string,  
    float[],  
    int,  
    int,  
    int  
)
```

### Parameters

**string** Definition of data format, combines three letters

#1: Motion target format:

    "J": expressed in joint angles

    "C": expressed in Cartesian coordinate

#2: Speed format:

    "A" expressed in velocity (mm/s)

#3: Blending format:

    "P" expressed as a percentage

**float[]** Motion target. If expressed in joint angles, it includes the angles of six joints: Joint1(°), Joint 2(°), Joint 3(°), Joint 4(°), Joint 5(°), Joint 6(°) ; If expressed in Cartesian coordinate, it includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)

**int** The speed setting, expressed in velocity (mm/s)

**int** The time interval to accelerate to top speed (ms)

**int** Blending value, expressed as a percentage (%)

### Return

**bool** True Command accepted ; False Command rejected (formate error)

### Note

Data format parameter includes: (1) "JAP" and (2) "CAP"

```
float[] targetP1 = {417.50,-122.30,343.90,180.00,0.00,90.00}
```

// Declare a float array to store the  
target coordinate

```
PLine("CAP",targetP1,100,200,50,false)
```

// Move to targetP1 with PLine,  
velocity = 100mm/s, time to top speed  
= 200ms, blending value = 50%

## Syntax 2

```
bool PLine (  
    string,  
    float, float, float, float, float, float,  
    int,  
    int,  
    int  
)
```

### Parameters

**string** Definition of data format, combines three letters

#1: Motion target format:

    "J": expressed in joint angles

    "C": expressed in Cartesian coordinate

#2: Speed format:

    "A" expressed in velocity (mm/s)

#3: Blending format:

    "P" expressed as a percentage

**float, float, float, float, float, float,**

Motion target. If expressed in joint angles, it includes the angles of six joints: Joint1(°), Joint 2(°), Joint 3(°), Joint 4(°), Joint 5(°), Joint 6(°) ; If expressed in Cartesian coordinate, it includes the Cartesian coordinate of tool center point: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm)

**int** The speed setting, expressed in velocity (mm/s)

**int** The time interval to accelerate to top speed (ms)

**int** Blending value, expressed as a percentage (%)

### Return

**bool**     **True** Command accepted; **False** Command rejected (formate error)

### Note

Data format parameter includes: (1) "JAP" and (2) "CAP"

**PLine("CAP", 417.50,-122.30,343.90,180.00,0.00,90.00,100,200,50,false)**

// Move to 417.50,-122.30,343.90,180.00,0.00,90.00 with PLine, velocity = 100mm/s, time to top speed = 200ms, Blending value = 50%

## 7.8 Move\_PTP()

Define and send PTP relative motion command into buffer for execution.

### Syntax 1

```
bool Move_PTP(  
    string,  
    float[],  
    int,  
    int,  
    int,  
    bool  
)
```

### Parameters

**string** Definition of data format, combines three letters

- #1: Relative motion target format:
  - "C": expressed w.r.t. current base
  - "T": expressed w.r.t. tool coordinate
  - "J": expressed in joint angles
- #2: Speed format:
  - "P": expressed as a percentage
- #3: Blending format:
  - "P": expressed as a percentage

**float[]** relative motion parameters. If expressed in Cartesian coordinate (w.r.t. current base or tool coordinate), it includes the relative motion value with respect to the specified coordinate: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm); If defined with joint angle, it includes the angles of six joints: Joint1(°), Joint 2(°), Joint 3(°), Joint 4(°), Joint 5(°), Joint 6(°)

**int** The speed setting, expressed as a percentage (%)

**int** The time interval to accelerate to top speed (ms)

**int** Blending value, expressed as a percentage (%)

**bool** Disable precise positioning

- true** Disable precise positioning
- false** Enable

### Return

**bool** **True** Command accepted; **False** Command rejected (formate error)

### Note

Data format parameter includes: (1) "CPP", (2) "TPP" or (3) "JPP"

```
float[] relmove = {0,0,10,45,0,0} // Declare a float array to store the relative motion  
target
```

```
Move_PTP("TPP",relmove,10,200,0,false)
```

```
// Move to relative motion target with PTP, velocity  
= 10%, time to top speed = 200ms
```

## Syntax 2

```
bool Move_PTP(  
    string,  
    float, float, float, float, float, float,  
    int,  
    int,  
    int,  
    bool  
)
```

## Parameters

**string** Definition of data format, combines three letters

#1: Relative motion target format:

"C": expressed w.r.t. current base

"T": expressed w.r.t. tool coordinate

"J": expressed in joint angles

#2: Speed format:

"P": expressed as a percentage

#3: Blending format:

"P": expressed as a percentage

**float, float, float, float, float, float**

relative motion parameters. If expressed in Cartesian coordinate (w.r.t. current base or tool coordinate), it includes the relative motion value with respect to the specified coordinate: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm); If defined with joint angle, it includes the angles of six joints: Joint1(°), Joint 2(°), Joint 3(°), Joint 4(°), Joint 5(°), Joint 6(°)

**int** The speed setting, expressed as a percentage (%)

**int** The time interval to accelerate to top speed (ms)

**int** Blending value, expressed as a percentage (%)

**bool** Disable precise positioning

**true** Disable precise positioning

**false** Enable

## Return

**bool** **True** Command accepted; **False** Command rejected (formate error)

## Note

Data format parameter includes: (1) "CPP", (2) "TPP" and (3) "JPP"

```
Move_PTP("TPP",0,0,10,45,0,0,10,200,0,false)
```

```
// Move 0,0,10,45,0,0, with respect to tool  
coordinate, with PTP, velocity = 10%, time to top  
speed = 200ms
```

## 7.9 Move\_Line()

Define and send Line relative motion command into buffer for execution.

### Syntax 1

```
bool Move_Line(  
    string,  
    float[],  
    int,  
    int,  
    int,  
    bool  
)
```

### Parameters

**string** Definition of data format, combines three letters

- #1: Relative motion target format:
  - "C": expressed w.r.t. current base
  - "T": expressed w.r.t. tool coordinate
- #2: Speed format:
  - "P": expressed as a percentage
  - "A": expressed in velocity (mm/s)
- #3: Blending format:
  - "P": expressed as a percentage
  - "R": expressed in radius

**float[]** Relative motion parameter. It includes the relative motion value with respect to the specified coordinate (current base or tool coordinate): X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm).

**int** The speed setting, expressed as a percentage (%) or in velocity (mm/s)

**int** The time interval to accelerate to top speed (ms)

**int** Blending value, expressed as a percentage (%) or in radius (mm)

**bool** Disable precise positioning

- true** Disable precise positioning
- false** Enable

### Return

**bool** **True** Command accepted; **False** Command rejected (formate error)

### Note

Data format parameter includes: (1) "CPP", (2) "CPR", (3) "CAP", (4) "CAR", (5) "TPP", (6) "TPR", (7) "TAP" and (8) "TAR"

```
float[] relmove = {0,0,10,45,0,0}
```

```
//Declare a float array to store the relative motion  
target
```

```
Move_Line("TAP",relmove,125,200,0,false)
```

```
// Move to relative motion target, with Line,  
velocity = 125mm/s, time to top speed = 200ms
```

## Syntax 2

```
bool Move_Line(  
    string,  
    float, float, float, float, float, float,  
    int,  
    int,  
    int,  
    bool  
)
```

### Parameters

**string** Definition of data format, combines three letters

#1: Relative motion target format:

"C": expressed w.r.t. current base

"T": expressed w.r.t. tool coordinate

#2: Speed format:

"P": expressed as a percentage

"A": expressed in velocity (mm/s)

#3: Blending format:

"P": expressed as a percentage

"R": expressed in radius

**float, float, float, float, float, float**

Relative motion parameter. It includes the relative motion value with respect to the specified coordinate (current base or tool coordinate): X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm).

**int** The speed setting, expressed as a percentage (%) or in velocity (mm/s)

**int** The time interval to accelerate to top speed (ms)

**int** Blending value, expressed as a percentage (%) or in radius (mm)

**bool** Disable precise positioning

**true** Disable precise positioning

**false** Enable

### Return

**bool** True Command accepted : False Command rejected (formate error)

### Note

Data format parameter includes: (1) "CPP", (2) "CPR", (3) "CAP", (4) "CAR", (5) "TPP", (6) "TPR", (7) "TAP" and (8) "TAR"

```
Move_Line("TAP", 0,0,10,45,0,0,125,200,0,false)
```

```
// Move to relative motion target 0,0,10,45,0,0  
with Line, velocity = 125mm/s, time to top speed =  
200ms.
```

## 7.10 Move\_PLine()

Define and send PLine relative motion command into buffer for execution.

### Syntax 1

```
bool Move_PLine (  
    string,  
    float[],  
    int,  
    int,  
    int  
)
```

### Parameters

**string** Definition of data format, combines three letters

#1: Relative motion target format:

"C": expressed w.r.t. current base

"T": expressed w.r.t. tool coordinate

"J": expressed in joint angles

#2: Speed format:

"A" expressed in velocity (mm/s)

#3: Blending format:

"P" expressed as a percentage

**float[]** Relative motion parameters. If expressed in Cartesian coordinate (w.r.t. current base or tool coordinate), it includes the relative motion value with respect to the specified coordinate: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm); If defined with joint angle, it includes the angles of six joints: Joint1(°), Joint 2(°), Joint 3(°), Joint 4(°), Joint 5(°), Joint 6(°)

**int** The speed setting, expressed in velocity (mm/s)

**int** The time interval to accelerate to top speed (ms)

**int** Blending value, expressed as a percentage (%)

### Return

**bool** **True** Command accepted; **False** Command rejected (formate error)

### Note

Data format parameter includes: (1) "CAP", (2) "TAP" and (3) "JAP"

```
float[] target = {0,0,10,45,0,0}
```

```
// Declare a float array to store the relative motion  
target
```

```
Move_PLine("CAP",target,125,200,0)
```

```
//Move to relative motion target, with PLine, velocity =  
125mm/s, time to top speed = 200ms.
```

## Syntax 2

```
bool Move_PLine (  
    string,  
    float, float, float, float, float, float,  
    int,  
    int,  
    int,  
)
```

### Parameters

**string** Definition of data format, combines three letters

#1: Relative motion target format:

"C": expressed w.r.t. current base

"T": expressed w.r.t. tool coordinate

"J": expressed in joint angles

#2: Speed format:

"A" expressed in velocity (mm/s)

#3: Blending format:

"P" expressed as a percentage

**float, float, float, float, float, float**

Relative motion parameters. If expressed in Cartesian coordinate (w.r.t. current base or tool coordinate), it includes the relative motion value with respect to the specified coordinate: X (mm), Y (mm), Z (mm), RX (mm), RY (mm), RZ (mm); If defined with joint angle, it includes the angles of six joints: Joint1(°), Joint 2(°), Joint 3(°), Joint 4(°), Joint 5(°), Joint 6(°)

**int** The speed setting, expressed in velocity (mm/s)

**int** The time interval to accelerate to top speed (ms)

**int** Blending value, expressed as a percentage (%)

### Return

**bool** True Command accepted ; False Command rejected (formate error)

### Note

Data format parameter includes: (1) "CAP", (2) "TAP" and (3) "JAP"

```
Move_PLine("CAP",0,0,10,45,0,0,125,200,0)
```

```
// Move 0,0,10,45,0,0, with PLine, velocity = 125mm/s,  
time to top speed = 200ms
```

## 7.11 ChangeBase()

Send the command of changing the base of the follow-up motions into buffer for execution.

### Syntax 1

```
bool ChangeBase (  
    string  
)
```

#### Parameters

string Base Name

#### Return

bool     True Command accepted; False Command rejected (formate error)

#### Note

```
ChangeBase("RobotBase")           // Change the base to "RobotBase", a base listed on the base  
                                   list in TMflow.
```

### Syntax 2

```
bool ChangeBase (  
    float[]  
)
```

#### Parameters

float[] Base parameters, combines X, Y, Z, RX, RY, RZ

#### Return

True Command accepted; False Command rejected (formate error)

#### Note

```
float[] Base1 = {20,30,10,0,0,90}    // Declare a float array to store the base value  
ChangeBase(Base1)                   // Change the base value to Base1
```

### Syntax 3

```
bool ChangeBase (  
    float, float, float, float, float, float  
)
```

#### Parameters

float, float, float, float, float, float  
Base parameters, combines X, Y, Z, RX, RY, RZ

#### Return

bool     True Command accepted; False Command rejected (formate error)

#### Note

```
ChangeBase(20,30,10,0,0,90)         // Change the base value to {20,30,10,0,0,90}
```

## 7.12 ChangeTCP()

Send the command of changing the TCP of the follow-up motions into buffer for execution.

### Syntax 1

```
bool ChangeTCP (  
    string  
)
```

#### Parameters

string TCP name

#### Return

bool True Command accepted; False Command rejected (formate error)

#### Note

```
ChangeTCP("NOTOOL")           // Change the TCP to "NOTOOL", a TCP listed on the base list in TMflow.
```

### Syntax 2

```
bool ChangeTCP (  
    float[]  
)
```

#### Parameters

float[] TCP Parameter, combines X, Y, Z, RX, RY, RZ

#### Return

bool True Command accepted; False Command rejected (formate error)

#### Note

```
float[] Tool1 = {0,0,150,0,0,90}           // Declare a float array to store the TCP value
```

```
ChangeTCP(Tool1)                         // Change the TCP value to Tool1
```

### Syntax 3

```
bool ChangeTCP (  
    float[],  
    float  
)
```

#### Parameters

float[] TCP Parameter, combines X, Y, Z, RX, RY, RZ

float Tool's weight

#### Return

`bool`     `True` Command accepted; `False` Command rejected (formate error)

#### Note

```
float[] Tool1 = {0,0,150,0,0,90}           // Declare a float array to store the TCP value  
  
ChangeTCP(Tool1,2)                         // Change the TCP value to Tool1 with weight = 2kg
```

#### Syntax 4

```
bool ChangeTCP (  
    float[],  
    float,  
    float[]  
)
```

#### Parameters

`float[]` TCP Parameter, combines X, Y, Z, RX, RY, RZ  
`float`    Tool's weight  
`float[]` Tool's moment of inertia: (1)Ixx, (2)Iyy, (3)Izz and its frame of reference: (4)X, (5)Y, (6)Z, (7)RX, (8)RY, (9)RZ

#### Return

`bool`     `True` Command accepted; `False` Command rejected (formate error)

#### Note

```
float[] Tool1 = {0,0,150,0,0,90}           // Declare a float array to store the TCP value  
  
float[] COM1 = {2,0.5,0.5,0,0,-80,0,0,0}   // Declare a float array to store the moment of inertia  
                                           // and its frame of reference  
  
ChangeTCP(Tool1,2,COM1)                   // Change the TCP value to Tool1 with weight = 2kg and  
                                           // moment of inertia to COM1
```

#### Syntax 5

```
bool ChangeTCP (  
    float, float, float, float, float, float  
)
```

#### Parameters

`float, float, float, float, float, float`  
TCP Parameter, combines X, Y, Z, RX, RY, RZ

#### Return

`bool`     `True` Command accepted; `False` Command rejected (formate error)

#### Note

```
ChangeTCP(0,0,150,0,0,90)                 // Change the TCP value to {0,0,150,0,0,90}
```

#### Syntax 6

```
bool ChangeTCP (
    float, float, float, float, float, float,
    float
)
```

#### Parameters

```
float, float, float, float, float, float
    TCP Parameter, combines X, Y, Z, RX, RY, RZ

float    TCP weight
```

#### Return

```
bool    True Command accepted; False Command rejected (formate error)
```

#### Note

```
ChangeTCP(0,0,150,0,0,90,2)           // Change the TCP value to {0,0,150,0,0,90}, weight =
                                         2kg
```

### Syntax 7

```
bool ChangeTCP (
    float, float, float, float, float, float,
    float,
    float, float, float, float, float, float, float, float, float
)
```

#### Parameters

```
float, float, float, float, float, float
    TCP Parameter, combines X, Y, Z, RX, RY, RZ

float    Tool's weight

float, float, float, float, float, float, float, float, float
    Tool's moment of inertia: (1)Ixx, (2)Iyy, (3)Izz and its frame of reference: (4)X, (5)Y, (6)Z, (7)RX,
    (8)RY, (9)RZ
```

#### Return

```
bool    True Command accepted; False Command rejected (formate error)
```

#### Note

```
ChangeTCP(0,0,150,0,0,90,2, 2,0.5,0.5,0,0,-80,0,0,0) // Change the TCP value to {0,0,150,0,0,90}, weight =
                                                         2kg, moment of inertia = {2,0.5,0.5} and frame of
                                                         reference = {0,0,-80,0,0,0}
```

## 7.13 ChangeLoad()

Send the command of changing the payload value of the follow-up motions into buffer for execution.

## Syntax 1

```
bool ChangeLoad (
    float
)
```

### Parameters

float Payload(kg)

### Return

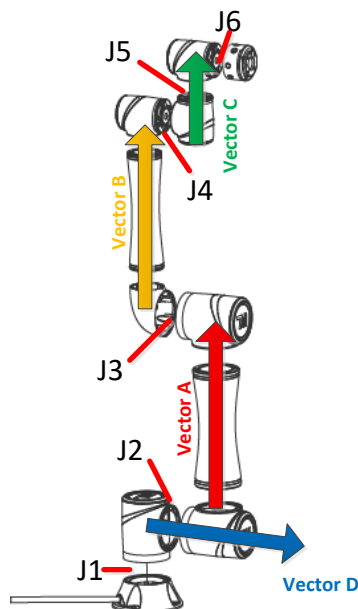
bool True Command accepted; False Command rejected (formate error)

### Note

ChangeLoad(5.3)

//Set payload to 5.3kg

## Appendix: Pose Configuration Parameters: [Config1, Config2, Config3]



## Config: config1, config2, config3

**config1=0:**

if [(Vector A + Vector B + Vector C) projects on X-Y plane] cross [Vector D projects on X-Y plane] is on negative-Z

**config1=1:**

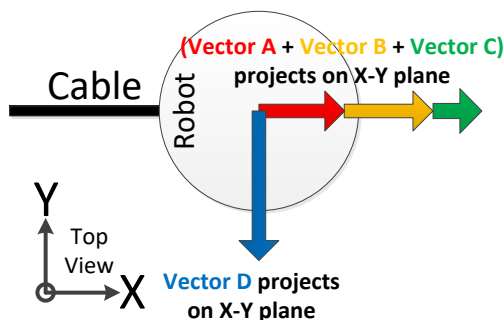
if [(Vector A + Vector B + Vector C) projects on X-Y plane] cross [Vector D projects on X-Y plane] is on positive-Z

**config2=2:**

if (M=0 and J3 is positive) or (M=1 and J3 is negative)

**config2=3:**

if (M=0 and J3 is negative) or (M=1 and J3 is positive)



**config3=4:**

if (M=0 and J5 is positive) or (M=1 and J5 is negative)

**config3=5:**

if (M=0 and J5 is negative) or (M=1 and J5 is positive)

## 7.14 PVTEnter()

Set PVT mode to start with Jonit/Cartesian command

## Syntax1

```
bool PVTEnter (
```

`int`

)

#### Parameter

`int`

PVT Mode

0

Joint

1

Cartesian

#### Return

`bool`

`True` Command accepted; `False` Command rejected

#### Note

### Syntax2

`bool PVTEnter (`

)

#### Parameter

`void`

No input values required. Use PVT mode with Joint Command by default.

#### Return

`bool`

`True` Command accepted; `False` Command rejected

#### Note

`PVTEnter(1)`

## 7.15 PVTExit()

Set PVT mode motion to exit

### Syntax1

`bool PVTExit (`

)

#### Parameter

`void`

No input values required

#### Return

`bool`

`True` Command accepted; `False` Command rejected

#### Note

`PVTExit()`

## 7.16 PVTPoint()

Set the PVT mode parameters of motion in position, velocity, and duration.

### Syntax1

```
bool PVTPoint(  
    float[],  
    float[],  
    float  
)
```

#### Parameter

float[]	Target position {J1, J2, J3, J4, J5, J6} in PVT mode with Joint {X, Y, Z, RX, RY, RZ} in PVT mode with Cartesian
float[]	Target velocity {J1, J2, J3, J4, J5, J6}' in PVT mode with Joint {X, Y, Z, RX, RY, RZ}' in PVT mode with Cartesian
float	Duration (ms)

#### Return

bool     True Command accepted; False Command rejected

#### Note

### Syntax2

```
bool PVTPoint(  
    float, float, float, float, float, float,  
    float, float, float, float, float, float,  
    float  
)
```

#### Parameter

float, float, float, float, float, float,	Target Position. {J1, J2, J3, J4, J5, J6} in PVT mode with Joint {X, Y, Z, RX, RY, RZ} in PVT mode with Cartesian
float, float, float, float, float, float,	Target Velocity. {J1, J2, J3, J4, J5, J6}' in PVT mode with Joint {X, Y, Z, RX, RY, RZ}' in PVT mode with Cartesian
float	Duration (ms)

## Return

`bool`     `True` Command accepted; `False` Command rejected

## Note

```
PVTEnter(1)
PVTPoint(467.5,-122.2,359.7,180,0,90,50,50,0,0,0,0.5)
PVTPoint(467.5,-72.2,359.7,180,0,90,-50,50,0,0,0,0.5)
PVTPoint(417.5,-72.2,359.7,180,0,90,0,0,0,0,0,0.5)
PVTPoint(417.5,-122.2,359.7,180,0,90,50,50,0,0,0,0.5)
PVTPoint(417.5,-122.2,359.7,180,0,60,50,50,0,0,0,0.3)
PVTPoint(417.5,-122.2,359.7,180,0,90,50,50,0,0,0,0.3)
PVTExit()
```

## 7.17 PVTPause()

Set PVT mode motion to pause

### Syntax1

```
bool PVTPause (
)
```

### Parameter

`void`     No input values required

## Return

`bool`     `True` Command accepted; `False` Command rejected

## Note

```
PVTPause()
```

## 7.18 PVTResume()

Set PVT mode motion to resume

### Syntax1

```
bool PVTResume (
)
```

### Parameter

`void`     No input values required

## Return

`bool`     `True` Command accepted; `False` Command rejected

## Note

`PVTResume()`

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